Technical data sheet
Diffuse sensor with background suppression
Part no.: 50155237
HT28CPP/LG-M12



For Illustration purposes only

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Technical data

Basic data

Series	28C
Operating principle	Diffuse reflection principle with background suppression

Optical data

Black-white error	< 10% up to 220 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0.005 ... 0.45 m
Operating range, gray 18%	0.01 ... 0.34 m
Operating range, black 6%	0.015 ... 0.22 m
Operating range limit	0.005 ... 0.45 m (typical operating range)
Adjustment range	30 ... 450 mm
Beam path	Focused
Light source	Power PinPoint® LED, Red
Wavelength	660 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Light spot size [at sensor distance]	6 mm [100 mm]
Type of light spot geometry	Round
Focus	Fixed
Focal distance	220 mm

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 20 mA

Outputs

Number of digital switching outputs	2 Piece(s)

Switching outputs

Type	Digital switching output
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B-2V)
	low: ≤ 2 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, Push-pull
Switching principle	IO-Link / light switching (PNP)/dark switching (NPN)

Switching output 2

Assignment	Connection 1, pin 2
Switching element	Transistor, Push-pull
Switching principle	Dark switching (PNP)/light switching (NPN)

Time behavior

Switching frequency	1,000 Hz
Response time	0.5 ms
Readiness delay	300 ms
Response jitter	166 µs

Interface

Type	IO-Link

IO-Link

COM mode	COM2
Profile	Smart sensor profile
Min. cycle time	COM2 = 2.3 ms
Frame type	2.5
Specification	V1.1
Device ID	6403
SIO-mode support	Yes

Connection

Number of connections	1 Piece(s)

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

Mechanical data

Dimension (W x H x L)	15 mm x 38 mm x 32.3 mm
Housing material	Plastic
Plastic housing	PC-ABS
Lens cover material	Plastic / PMMA
Net weight	24 g
Housing color	Red
Type of fastening	Through-hole mounting
	Via optional mounting device
Recommended tightening torque for M3 fastening	0.9 N·m
Compatibility of materials	ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment

Environmental data

Ambient temperature, operation	-40 ... 60 °C, Ambient temperature IO-Link operation: 0 – 60°C
Ambient temperature, storage	-40 ... 70 °C

Certifications

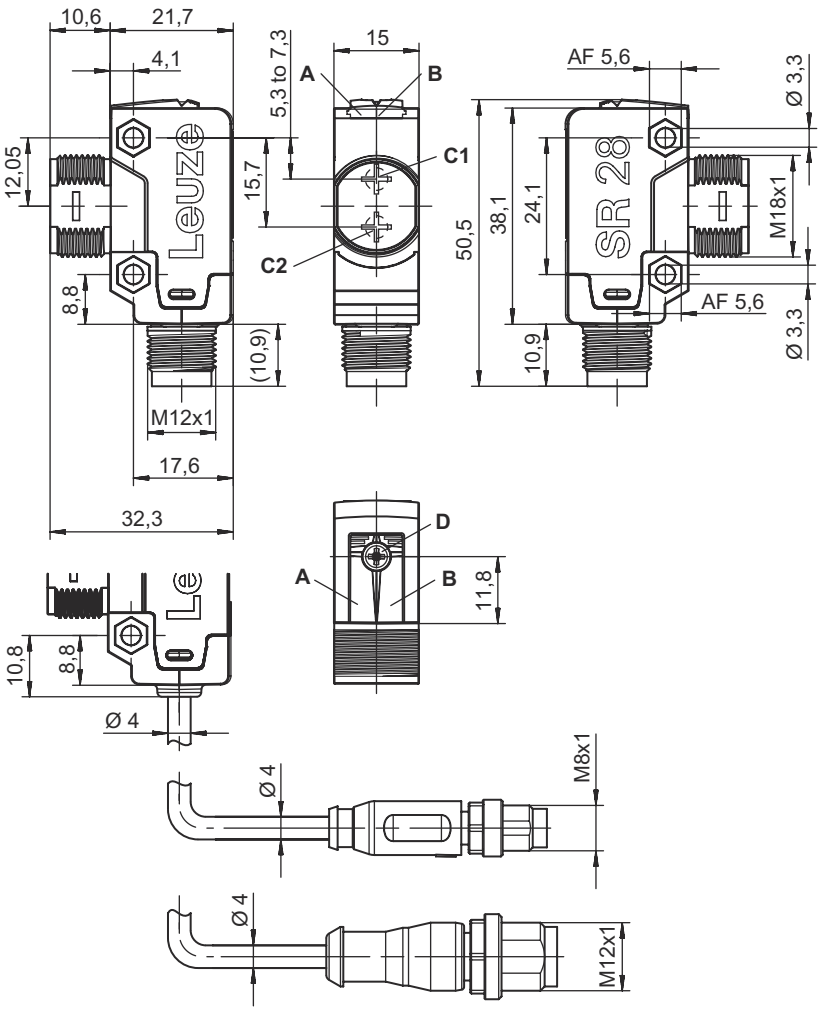
Degree of protection	IP 67
	IP 69K
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27270904
ECLASS 8.0	27270904
ECLASS 9.0	27270904
ECLASS 10.0	27270904
ECLASS 11.0	27270904
ECLASS 12.0	27270903
ECLASS 13.0	27270903
ECLASS 14.0	27270903
ECLASS 15.0	27270903
ECLASS 16.0	27270903
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719
ETIM 8.0	EC002719
ETIM 9.0	EC002719
ETIM 10.0	EC002719
UNSPSC 26.08	39121528

Dimensioned drawings

All dimensions in millimeters



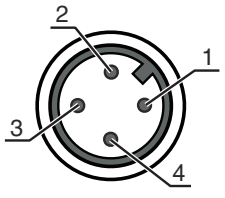
A Green LED
B Yellow LED
C Optical axis
C1 Receiver
C2 Transmitter
D Multiturn potentiometer

Electrical connection

Connection 1

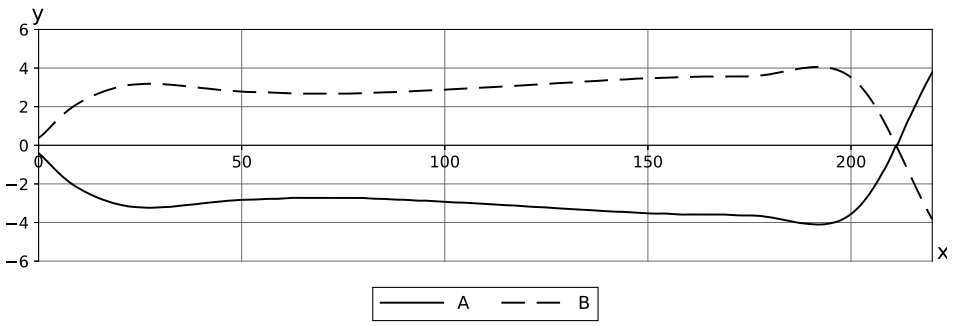
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	IO-Link / OUT 1



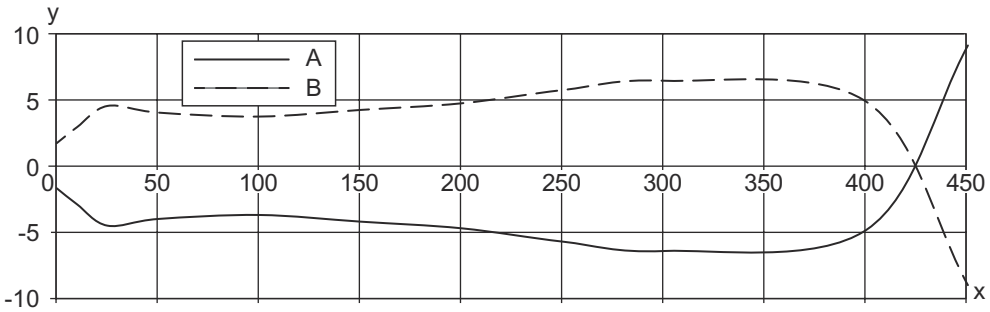
Diagrams

Typ. response behavior (focusing distance 220 mm)



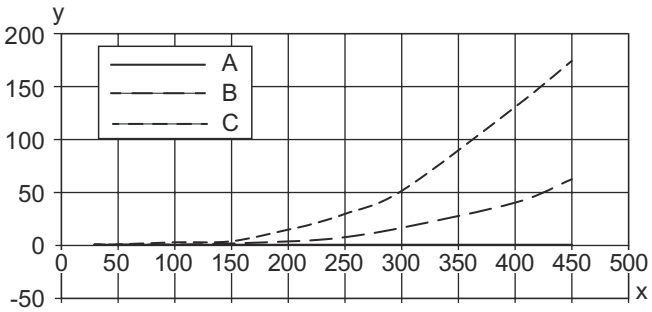
x Distance [mm]
y Misalignment [mm]

Typ. response behavior (focusing distance 450 mm)



x Distance [mm]
y Misalignment [mm]

Typ. black/white behavior



x Range [mm]
y Reduction of range [mm]

A White 90%
B Gray 18%
C Black 6%

Operation and display

LED	Display	Meaning
1	Green, continuous light	Ready
2	Yellow, continuous light	Object detected

Part number code

Part designation: **AAA 28C d EE-f.GG H/i J-K**

AAA28C	**Operating principle / construction** HT28C: Diffuse reflection sensor with background suppression LS28C: throughbeam photoelectric sensor transmitter LE28C: Throughbeam photoelectric sensor receiver PRK28C: retro-reflective photoelectric sensor with polarization filter ODT28C: Distance diffuse sensor with background suppression
d	**Light type** n/a: red light I: infrared light
EE	**Light source** n/a: LED L1: laser class 1 L2: laser class 2 PP: Power PinPoint® LED
f	**Preset range (optional)** n/a: operating range acc. to data sheet xxxF: Preset range [mm] 2M: operating range of 2 meters
GG	**Equipment** n/a: standard A: Autocollimation principle (single lens) for positioning tasks B: Housing model with two M3 threaded sleeves, brass F: Permanently set range L: Long light spot S: small light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking V: V-optics XL: Extra long light spot X: extended model HF: Suppression of HF illumination (LED)
H	**Operating range adjustment** n/a with HT: range adjustable via 8-turn potentiometer n/a with retro-reflective photoelectric sensors (PRK): operating range not adjustable 1: 270° potentiometer 3: teach-in via button 6: auto-teach
i	**Switching output/function OUT 1/IN: Pin 4 or black conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 8: activation input (activation with high signal) X: pin not used 1: IO-Link / light switching (NPN) / dark switching (PNP)
J	**Switching output / function OUT 2/IN: pin 2 or white conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching W: warning output X: pin not used 8: activation input (activation with high signal) 9: deactivation input (deactivation with high signal) T: teach-in via cable

Part number code

K	**Electrical connection** n/a: cable, standard length 2000 mm, 4-wire 5000: cable, standard length 5000 mm, 4-wire M8: M8 connector, 4-pin (plug) M8.3: M8 connector, 3-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug) 200-M8.3: cable, length 200 mm with M8 connector, 3-pin, axial (plug) 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug)

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- Response time: For short decay times, an ohmic load of approx. 5 kOhm is recommended
- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- The push-pull switching outputs must not be connected in parallel.

Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
	50144900	MD 798i-11-82/L5-2222	IO-Link master	Current consumption, max.: 11,000 mA Interface: IO-Link, Automatic protocol detection, EtherNet IP, Modbus TCP, PROFINET Connections: 12 Piece(s) Sensor connections: 8 Piece(s) Degree of protection: IP 67, IP 65, IP 69K

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50130652	KD U-M12-4A-V1-050	Connection cable	Application: Chemical resistant Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
	50130690	KD U-M12-4W-V1-050	Connection cable	Application: Chemical resistant Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50060511	BT 3	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117255	BTU 200M-D12	Mounting system	Contains: 2x M3 x 16 screw, 2 M3 x 20 screws, 2x position washers Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note

A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.