

Technical data sheet Multiple light beam safety device transmitter

Part no.: 66001500

MLD300-XT2



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Technical data



Basic data

Series	MLD 300
Device type	Transmitter

Functions

Functions	Range reduction
Integrated laser alignment aid	No

Characteristic parameters

Туре	2, IEC/EN 61496
SIL	1, IEC 61508
SILCL	1, IEC/EN 62061
MTTF _d	204 years, EN ISO 13849-1
Mission time T _M	20 years, EN ISO 13849-1

Protective field data

20 ... 70 m Operating range

Optical data

Number of beams	2 Piece(s)
Beam spacing	500 mm
Light source	LED, Infrared
Wavelength	850 nm
Mean power of transmitter diode	1.369 μW
Transmitted-signal shape	Pulsed
LED group	1

Electrical data Protective circuit

		Short circuit protected
	Performance data	
	Supply voltage U _B	24 V, DC, -20 20 %
	Current consumption, max.	50 mA, Without external load
	Fuse	External with max. 3 A

Overvoltage protection

Connection

Cable properties	
Permissible conductor cross section, type.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Dimension (W x H x L)	52 mm x 600 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,400 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 67
Protection class	III
Approvals	c TÜV NRTL US
	c UL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B

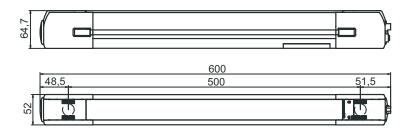
Classification

Customs tariff number	85365019
ECLASS 5.1.4	27272703
ECLASS 8.0	27272703
ECLASS 9.0	27272703
ECLASS 10.0	27272703
ECLASS 12.0	27272703
ECLASS 13.0	27272703
ECLASS 14.0	27272703
ECLASS 15.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832
ETIM 7.0	EC001832
ETIM 8.0	EC001832
ETIM 9.0	EC001832
ETIM 10.0	EC001832

Dimensioned drawings



All dimensions in millimeters

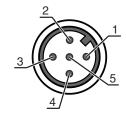


Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	+24 V	Brown
2	n.c.	White
3	0 V	Blue
4	Transmitter range switching: 0 V = entire range, 24 V = reduced range	Black
5	n.c.	Gray



Operation and display

LEDS per light axis	Meaning
Green, continuous light	Transmitted beam active
Off	Transmitted beam not active

Suitable receivers

Part no.	Designation	Article	Description
66033500	MLD310-XR2	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 5 -pin
66043500	MLD312-XR2	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 5 -pin

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	Part no.	Designation	Article	Description
(Manager of the Control of the Contr	66053500	MLD320-XR2	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 8 -pin
The state of the s	66054500	MLD320-XR2M	Multiple light beam safety device receiver	Special version: Integrated status indicator Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 8 -pin
Section 10	66063500	MLD330-XR2	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin
Section 10	66073500	MLD335-XR2	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
х	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams

Part number code



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MLD	Multiple light beam safety device
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: Connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: Integrated AS-i interface, M12 plug, (safety bus system)



^t⇔ A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR
	50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
Ü	50136146	KD S-M12-5A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 25.000 mm Sheathing material: PUR

Alignment aids

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	Part no.	Designation	Article	Description
	520023	LA-78M	Alignment aid	Light source: Laser, Red Housing material: Metal

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	Part no.	Designation	Article	Description
520024 LA-78M-UDC Alignment aid Light source: Laser, Red Housing material: Metal	520024	LA-78M-UDC	Alignment aid	

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

Note



🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.

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