

## Technical data sheet

### Diffuse sensor with background suppression

Part no.: 50148207

HT55C.XL/LG-M8



For illustration purposes only

#### Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Further information
- Accessories



## Technical data

### Basic data

|                     |                                                                                                                 |
|---------------------|-----------------------------------------------------------------------------------------------------------------|
| Series              | 55C                                                                                                             |
| Operating principle | Diffuse reflection principle with background suppression                                                        |
| Application         | Detection of highly transparent bottles<br>Detection of objects with openings<br>Detection of transparent films |

### Special version

|                 |                                                |
|-----------------|------------------------------------------------|
| Special version | Extra long light spot (XL)<br>Wash-Down design |
|-----------------|------------------------------------------------|

### Optical data

|                                      |                                      |
|--------------------------------------|--------------------------------------|
| Black-white error                    | < 10% up to 60 mm                    |
| Operating range                      | Guaranteed operating range           |
| Operating range, white 90%           | 0.005 ... 0.05 m                     |
| Operating range, gray 18%            | 0.005 ... 0.045 m                    |
| Operating range, black 6%            | 0.005 ... 0.04 m                     |
| Operating range limit, white 90%     | 0.005 ... 0.1 m                      |
| Operating range limit, gray 18%      | 0.005 ... 0.09 m                     |
| Operating range limit, black 6%      | 0.005 ... 0.08 m                     |
| Operating range limit                | Typical operating range              |
| Adjustment range                     | 20 ... 100 mm                        |
| Beam path                            | Divergent                            |
| Light source                         | LED, Red                             |
| Wavelength                           | 645 nm                               |
| Transmitted-signal shape             | Pulsed                               |
| LED group                            | Exempt group (in acc. with EN 62471) |
| Light spot size [at sensor distance] | 3 mm x 40 mm [50 mm]                 |
| Type of light spot geometry          | Rectangular                          |

### Electrical data

|                    |                                                         |
|--------------------|---------------------------------------------------------|
| Protective circuit | Polarity reversal protection<br>Short circuit protected |
|--------------------|---------------------------------------------------------|

### Performance data

|                      |                                        |
|----------------------|----------------------------------------|
| Supply voltage $U_B$ | 10 ... 30 V, DC, Incl. residual ripple |
| Residual ripple      | 0 ... 15 %, From $U_B$                 |
| Open-circuit current | 0 ... 15 mA                            |

### Outputs

|                                     |            |
|-------------------------------------|------------|
| Number of digital switching outputs | 2 Piece(s) |
|-------------------------------------|------------|

### Switching outputs

|                         |                                            |
|-------------------------|--------------------------------------------|
| Type                    | Digital switching output                   |
| Voltage type            | DC                                         |
| Switching current, max. | 100 mA                                     |
| Switching voltage       | high: $\geq (U_B - 2V)$<br>low: $\leq 2 V$ |

### Switching output 1

|                     |                                                      |
|---------------------|------------------------------------------------------|
| Assignment          | Connection 1, pin 4                                  |
| Switching element   | Transistor, Push-pull                                |
| Switching principle | IO-Link / light switching (PNP)/dark switching (NPN) |

### Switching output 2

|                     |                                            |
|---------------------|--------------------------------------------|
| Assignment          | Connection 1, pin 2                        |
| Switching element   | Transistor, Push-pull                      |
| Switching principle | Dark switching (PNP)/light switching (NPN) |

### Time behavior

|                     |             |
|---------------------|-------------|
| Switching frequency | 1,000 Hz    |
| Response time       | 0.5 ms      |
| Readiness delay     | 300 ms      |
| Response jitter     | 166 $\mu$ s |

### Interface

|      |         |
|------|---------|
| Type | IO-Link |
|------|---------|

### IO-Link

|                  |                      |
|------------------|----------------------|
| COM mode         | COM2                 |
| Profile          | Smart sensor profile |
| Min. cycle time  | COM2 = 2.3 ms        |
| Frame type       | 2.5                  |
| Specification    | V1.1                 |
| Device ID        | 6004                 |
| SIO-mode support | Yes                  |

### Connection

|                       |            |
|-----------------------|------------|
| Number of connections | 1 Piece(s) |
|-----------------------|------------|

### Connection 1

|                    |                                           |
|--------------------|-------------------------------------------|
| Function           | Signal IN<br>Signal OUT<br>Voltage supply |
| Type of connection | Connector                                 |
| Thread size        | M8                                        |
| Type               | Male                                      |
| Material           | Stainless steel                           |
| No. of pins        | 4 -pin                                    |

### Mechanical data

|                                 |                                                                          |
|---------------------------------|--------------------------------------------------------------------------|
| Dimension (W x H x L)           | 14 mm x 35.4 mm x 25 mm                                                  |
| Housing material                | Stainless steel                                                          |
| Material of operational control | Plastic (POM Hostaform C9021, copoly-ester Tritan TX1001), non-diffusive |
| Housing roughness               | Ra $\leq$ 0,8, Typical value for the stainless steel housing             |
| Stainless steel housing         | AISI 316L, DIN X2CrNiMo17132, W. No1.4404                                |
| Lens cover material             | Plastic (PMMA+) with scratch-resistant Indium protective coating         |
| Net weight                      | 42 g                                                                     |
| Housing color                   | Silver                                                                   |
| Type of fastening               | Through-hole mounting<br>Via optional mounting device                    |
| Compatibility of materials      | CleanProof+<br>ECOLAB<br>Johnson Diversey                                |

### Operation and display

|                                     |                         |
|-------------------------------------|-------------------------|
| Type of display                     | LED                     |
| Number of LEDs                      | 2 Piece(s)              |
| Operational controls                | Multiturn potentiometer |
| Function of the operational control | Range adjustment        |

### Environmental data

|                                |                                     |
|--------------------------------|-------------------------------------|
| Ambient temperature, operation | -40 ... 60 °C, (70 °C $\leq$ 15min) |
| Ambient temperature, storage   | -40 ... 70 °C                       |

Technical data

Certifications

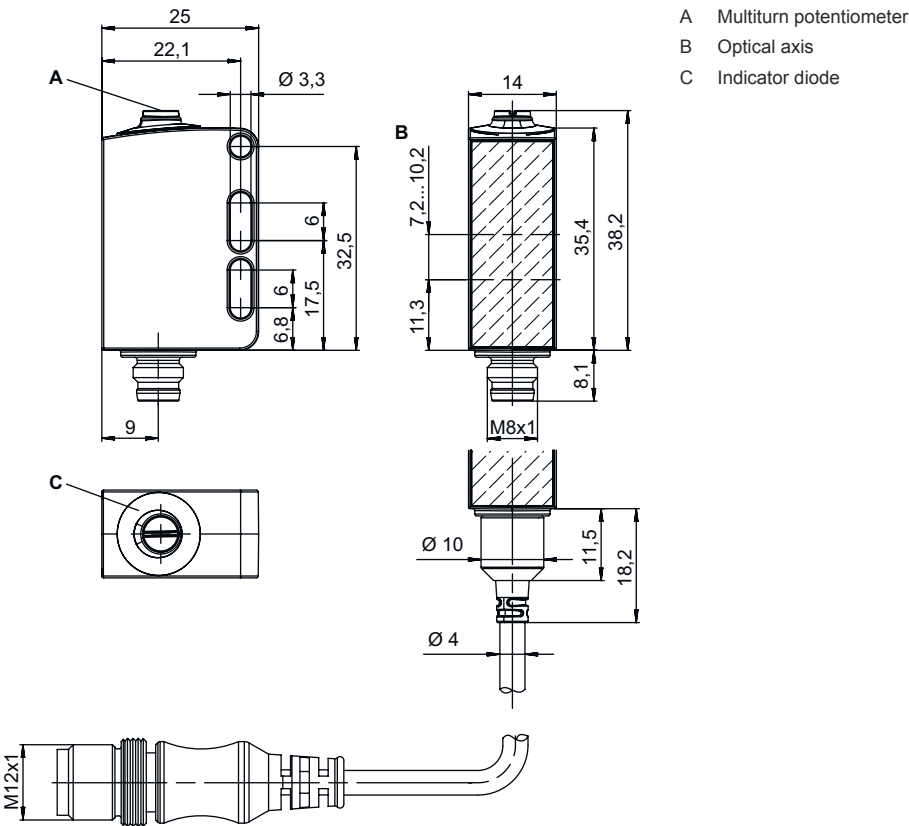
|                      |               |
|----------------------|---------------|
| Degree of protection | IP 67         |
|                      | IP 68         |
|                      | IP 69K        |
| Protection class     | III           |
| Approvals            | c UL US       |
| Standards applied    | IEC 60947-5-2 |

Classification

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| ECLASS 5.1.4          | 27270904 |
| ECLASS 8.0            | 27270904 |
| ECLASS 9.0            | 27270904 |
| ECLASS 10.0           | 27270904 |
| ECLASS 11.0           | 27270904 |
| ECLASS 12.0           | 27270903 |
| ECLASS 13.0           | 27270903 |
| ECLASS 14.0           | 27270903 |
| ECLASS 15.0           | 27270903 |
| ETIM 5.0              | EC002719 |
| ETIM 6.0              | EC002719 |
| ETIM 7.0              | EC002719 |
| ETIM 8.0              | EC001821 |
| ETIM 9.0              | EC001821 |
| ETIM 10.0             | EC001821 |

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

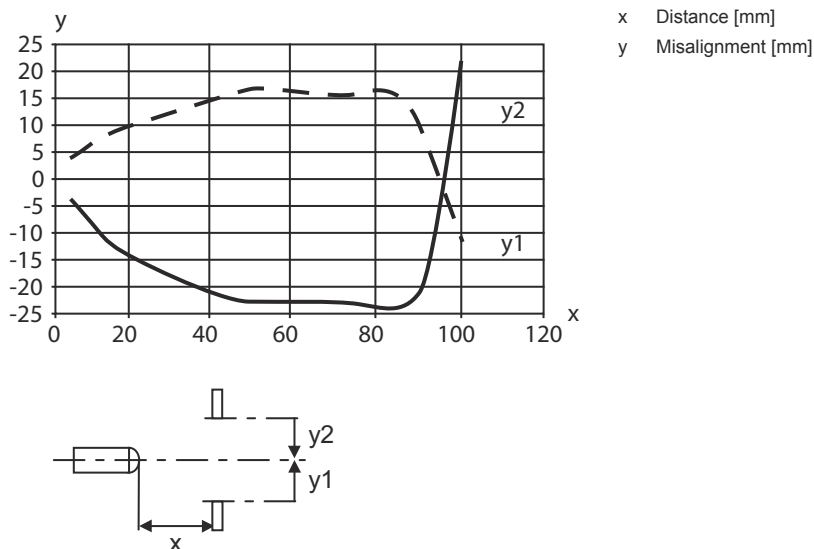
|                    |                 |
|--------------------|-----------------|
| Function           | Signal IN       |
|                    | Signal OUT      |
|                    | Voltage supply  |
|                    |                 |
| Type of connection | Connector       |
| Thread size        | M8              |
| Type               | Male            |
| Material           | Stainless steel |
| No. of pins        | 4 -pin          |

| Pin | Pin assignment  |
|-----|-----------------|
| 1   | V+              |
| 2   | OUT 2           |
| 3   | GND             |
| 4   | IO-Link / OUT 1 |

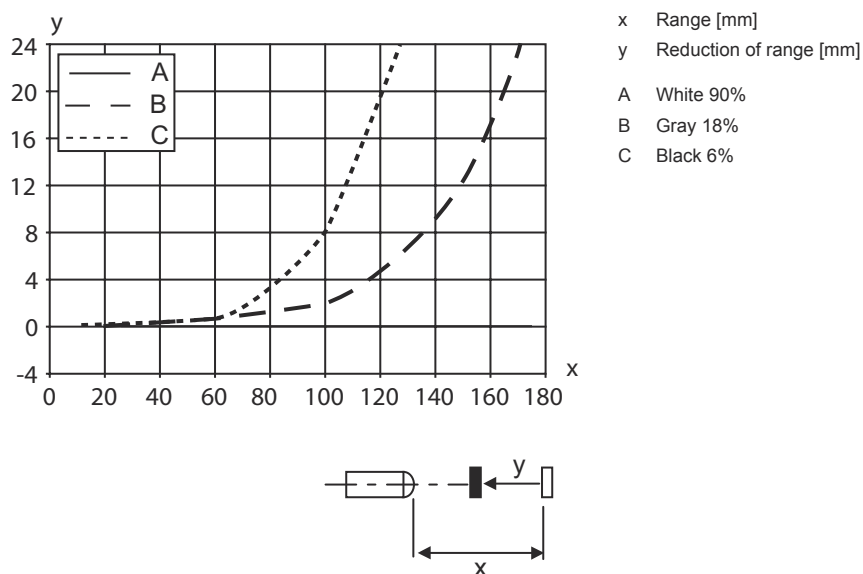


## Diagrams

### Typ. response behavior (white 90 %)



### Typ. black/white behavior



## Operation and display

| LED | Display                  | Meaning               |
|-----|--------------------------|-----------------------|
| 1   | Green, continuous light  | Operational readiness |
| 2   | Yellow, continuous light | Object detected       |

## Part number code

Part designation: **AAA55C d EE-f.GGGG H/i J-K**

|               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|---------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>AAA55C</b> | <b>Operating principle / construction</b><br>HT55C: Diffuse reflection sensor with background suppression<br>LS55C: Throughbeam photoelectric sensor transmitter<br>LE55C: Throughbeam photoelectric sensor receiver<br>PRK55C: Retro-reflective photoelectric sensor with polarization filter<br>ODT55C: Distance diffuse sensor with background suppression                                                                                                                                                                                                                                                                                                     |
| <b>d</b>      | <b>Light type</b><br>n/a: red light<br>I: infrared light                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>EE</b>     | <b>Light source</b><br>n/a: LED<br>L1: laser class 1<br>L2: laser class 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>f</b>      | <b>Preset range (optional)</b><br>n/a: operating range acc. to data sheet<br>xxxF: Preset range [mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>GGGG</b>   | <b>Equipment</b><br>n/a: standard<br>A: Autocollimation principle (single lens) for positioning tasks<br>F: Permanently set range<br>H2O: Detection of aqueous liquids<br>Fill-level monitoring<br>S: small light spot<br>T: autocollimation principle (single lens) for highly transparent bottles without tracking<br>TT: autocollimation principle (single lens) for highly transparent bottles with tracking<br>V: V-optics<br>XL: Extra long light spot                                                                                                                                                                                                      |
| <b>H</b>      | <b>Operating range adjustment</b><br>n/a with HT: range adjustable via 8-turn potentiometer<br>n/a with retro-reflective photoelectric sensors (PRK): operating range not adjustable<br>1: 270° potentiometer<br>3: teach-in via button                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>i</b>      | <b>Switching output/function OUT 1/IN: Pin 4 or black conductor</b><br>2: NPN transistor output, light switching<br>N: NPN transistor output, dark switching<br>4: PNP transistor output, light switching<br>P: PNP transistor output, dark switching<br>6: push-pull switching output, PNP light switching, NPN dark switching<br>G: Push-pull switching output, PNP dark switching, NPN light switching<br>L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching)<br>8: activation input (activation with high signal)<br>X: pin not used<br>1: IO-Link / light switching (NPN) / dark switching (PNP)<br>7: Input for sensitivity adjustment |
| <b>J</b>      | <b>Switching output / function OUT 2/IN: pin 2 or white conductor</b><br>2: NPN transistor output, light switching<br>N: NPN transistor output, dark switching<br>4: PNP transistor output, light switching<br>P: PNP transistor output, dark switching<br>6: push-pull switching output, PNP light switching, NPN dark switching<br>G: Push-pull switching output, PNP dark switching, NPN light switching<br>T: teach-in via cable<br>X: pin not used<br>8: activation input (activation with high signal)<br>9: deactivation input (deactivation with high signal)<br>7: Input for sensitivity adjustment                                                      |
| <b>K</b>      | <b>Electrical connection</b><br>n/a: cable, standard length 2000 mm, 4-wire<br>5000: cable, standard length 5000 mm, 4-wire<br>M8: M8 connector, 4-pin (plug)<br>M8.3: M8 connector, 3-pin (plug)<br>200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug)                                                                                                                                                                                                                                                                                                                                                                                        |

### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Notes



### Observe intended use!



- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with its intended use.

### For UL applications:



- ⚠ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- ⚠ These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

## Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- Response time: For short decay times, an ohmic load of approx. 5kOhm is recommended
- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- Permissible operating temperature range during IO-Link operation: -10 °C to +60 °C
- IP 69K only in combination with connector
- Ambient temperature, operation: +70 °C permissible only briefly (≤ 15min)

## Accessories

### Connection technology - Connection unit

|                                                                                    | Part no. | Designation           | Article        | Description                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|------------------------------------------------------------------------------------|----------|-----------------------|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50144900 | MD 798i-11-82/L5-2222 | IO-Link master | Type: IO-Link master<br>Current consumption, max.: 11,000 mA<br>Switching outputs for each sensor connection: 1 Piece(s)<br>Switching output: Transistor, PNP<br>Interface: IO-Link, Automatic protocol detection, EtherNet IP, Modbus TCP, PROFINET<br>Connections: 12 Piece(s)<br>Sensor connections: 8 Piece(s)<br>Connections for voltage supply: 2 Piece(s)<br>Interface connections: 2 Piece(s)<br>Degree of protection: IP 67, IP 65, IP 69K |

### Connection technology - Connection cables

|                                                                                     | Part no. | Designation           | Article          | Description                                                                                                                                                                      |
|-------------------------------------------------------------------------------------|----------|-----------------------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50148347 | KD U-M8-4A-T0-050 F+B | Connection cable | Connection 1: Connector, M8, Axial, Female, A-coded, 4 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: No<br>Cable length: 5.000 mm<br>Sheathing material: TPE |

## Accessories

|                                                                                   | Part no. | Designation       | Article          | Description                                                                                                                                                              |
|-----------------------------------------------------------------------------------|----------|-------------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50130850 | KD U-M8-4A-V1-050 | Connection cable | Connection 1: Connector, M8, Axial, Female, 4 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: No<br>Cable length: 5.000 mm<br>Sheathing material: PVC  |
|  | 50130871 | KD U-M8-4W-V1-050 | Connection cable | Connection 1: Connector, M8, Angled, Female, 4 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: No<br>Cable length: 5.000 mm<br>Sheathing material: PVC |

## Mounting technology - Mounting brackets

|                                                                                     | Part no. | Designation | Article          | Description                                                                                                                                                                                                                   |
|-------------------------------------------------------------------------------------|----------|-------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | 50118542 | BT 200M.5   | Mounting bracket | Design of mounting device: Angle, L-shape<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type, Suited for M3 screws<br>Type of mounting device: Adjustable<br>Material: Stainless steel |
|  | 50040269 | BT 25       | Mounting device  | Design of mounting device: Angle, L-shape<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Rigid<br>Material: Metal                                      |

## Mounting technology - Rod mounts

|                                                                                     | Part no. | Designation    | Article         | Description                                                                                                                                                                                                                                                  |
|-------------------------------------------------------------------------------------|----------|----------------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50117255 | BTU 200M-D12   | Mounting system | Design of mounting device: Mounting system<br>Fastening, at system: For 12 mm rod, Sheet-metal mounting<br>Mounting bracket, at device: Screw type, Suited for M3 screws<br>Type of mounting device: Clampable, Adjustable, Turning, 360°<br>Material: Metal |
|  | 50120426 | BTU 200M.5-D12 | Mounting system | Design of mounting device: Mounting system<br>Fastening, at system: For 12 mm rod<br>Mounting bracket, at device: Screw type, Suited for M3 screws<br>Type of mounting device: Turning, 360°, Adjustable, Clampable<br>Material: Stainless steel             |

### Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.