

## Technical data sheet

### Energetic diffuse sensor

Part no.: 50128197  
ET328I-400F.3/2N

#### Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Further information
- Accessories



For illustration purposes only



## Technical data

### Basic data

|                     |                              |
|---------------------|------------------------------|
| Series              | 328                          |
| Operating principle | Diffuse reflection principle |

### Optical data

|                                  |                                      |
|----------------------------------|--------------------------------------|
| Operating range                  | Guaranteed operating range           |
| Operating range, white 90%       | 0.001 ... 0.4 m                      |
| Operating range, black 6%        | 0.005 ... 0.4 m                      |
| Operating range limit, white 90% | 0.001 ... 0.4 m                      |
| Operating range limit, black 6%  | 0.005 ... 0.4 m                      |
| Operating range limit            | Typical operating range              |
| Permanently set operating range  | 0.4 m                                |
| Light source                     | LED, Infrared                        |
| Wavelength                       | 850 nm                               |
| Transmitted-signal shape         | Pulsed                               |
| LED group                        | Exempt group (in acc. with EN 62471) |

### Electrical data

|                    |                              |
|--------------------|------------------------------|
| Protective circuit | Polarity reversal protection |
|                    | Short circuit protected      |

### Performance data

|                      |                                        |
|----------------------|----------------------------------------|
| Supply voltage $U_B$ | 10 ... 30 V, DC, Incl. residual ripple |
| Residual ripple      | 0 ... 15 %, From $U_B$                 |
| Open-circuit current | 0 ... 20 mA                            |

### Outputs

|                                     |            |
|-------------------------------------|------------|
| Number of digital switching outputs | 2 Piece(s) |
|-------------------------------------|------------|

### Switching outputs

|                         |                                               |
|-------------------------|-----------------------------------------------|
| Type                    | Digital switching output                      |
| Voltage type            | DC                                            |
| Switching current, max. | 100 mA                                        |
| Switching voltage       | high: $\geq(U_B - 2.5V)$<br>low: $\leq 2.5 V$ |

### Switching output 1

|                     |                 |
|---------------------|-----------------|
| Switching element   | Transistor, NPN |
| Switching principle | Light switching |

### Switching output 2

|                     |                 |
|---------------------|-----------------|
| Switching element   | Transistor, NPN |
| Switching principle | Dark switching  |

### Time behavior

|                     |        |
|---------------------|--------|
| Switching frequency | 500 Hz |
| Response time       | 1 ms   |
| Readiness delay     | 300 ms |

### Connection

|                       |            |
|-----------------------|------------|
| Number of connections | 1 Piece(s) |
|-----------------------|------------|

### Connection 1

|                      |                     |
|----------------------|---------------------|
| Function             | Signal OUT          |
|                      | Voltage supply      |
| Type of connection   | Cable               |
| Cable length         | 2,000 mm            |
| Sheathing material   | PUR                 |
| Cable color          | Black               |
| Number of conductors | 4 -wire             |
| Wire cross section   | 0.2 mm <sup>2</sup> |

### Mechanical data

|                                      |                 |
|--------------------------------------|-----------------|
| Dimension ( $\varnothing \times L$ ) | 18 mm x 46 mm   |
| Thread size                          | M18 x 1 mm      |
| Housing material                     | Plastic         |
|                                      | Stainless steel |
| Stainless steel housing              | V2A             |
| Plastic housing                      | ABS             |
| Lens cover material                  | Plastic         |
| Net weight                           | 40 g            |
| Housing color                        | Black           |
|                                      | Silver          |

### Operation and display

|                      |              |
|----------------------|--------------|
| Type of display      | LED          |
| Number of LEDs       | 1 Piece(s)   |
| Operational controls | Teach button |

### Environmental data

|                                |               |
|--------------------------------|---------------|
| Ambient temperature, operation | -40 ... 60 °C |
| Ambient temperature, storage   | -40 ... 70 °C |

### Certifications

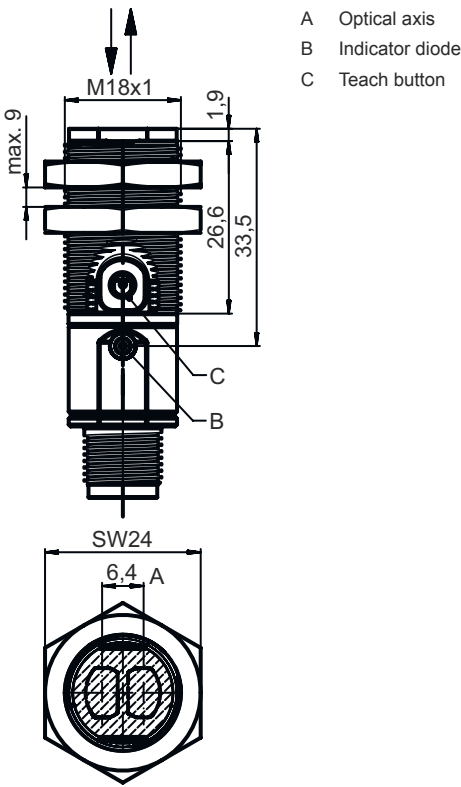
|                      |               |
|----------------------|---------------|
| Degree of protection | IP 67         |
| Protection class     | III           |
| Approvals            | c UL US       |
| Standards applied    | IEC 60947-5-2 |

### Classification

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| ECLASS 5.1.4          | 27270903 |
| ECLASS 8.0            | 27270903 |
| ECLASS 9.0            | 27270903 |
| ECLASS 10.0           | 27270903 |
| ECLASS 11.0           | 27270903 |
| ECLASS 12.0           | 27270903 |
| ECLASS 13.0           | 27270903 |
| ECLASS 14.0           | 27270903 |
| ECLASS 15.0           | 27270903 |
| ECLASS 16.0           | 27270903 |
| ETIM 5.0              | EC001821 |
| ETIM 6.0              | EC001821 |
| ETIM 7.0              | EC001821 |
| ETIM 8.0              | EC001821 |
| ETIM 9.0              | EC001821 |
| ETIM 10.0             | EC001821 |

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

|                      |                |
|----------------------|----------------|
| Function             | Signal OUT     |
|                      | Voltage supply |
| Type of connection   | Cable          |
| Cable length         | 2,000 mm       |
| Sheathing material   | PUR            |
| Cable color          | Black          |
| Number of conductors | 4 -wire        |
| Wire cross section   | 0.2 mm²        |

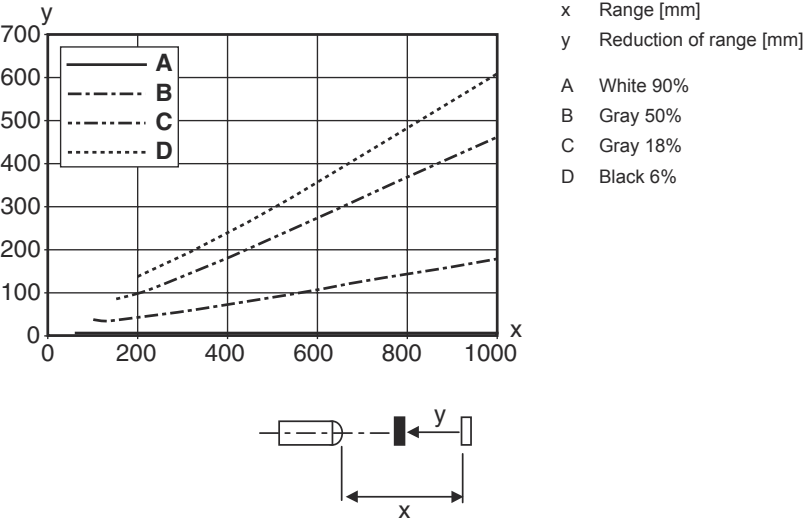
Conductor color

Conductor assignment

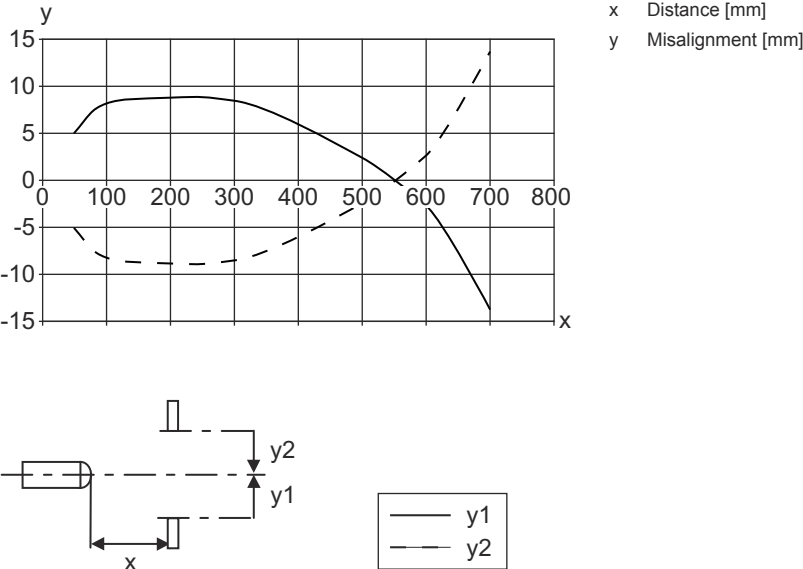
|       |       |
|-------|-------|
| Brown | V+    |
| White | OUT 2 |
| Blue  | GND   |
| Black | OUT 1 |

Diagrams

Typ. black/white behavior



Typ. response behavior (white 90 %)



Operation and display

| LED | Display                  | Meaning               |
|-----|--------------------------|-----------------------|
| 1   | Green, continuous light  | Operational readiness |
|     | Yellow, continuous light | Object detected       |

## Part number code

Part designation: **XXX328BY-AAAF.BB/CC-DDD**

|               |                                                                                                                                                                                                                                                                                                                                                                                                                        |
|---------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>XXX328</b> | <b>Operating principle</b><br>PRK: Retro-reflective photoelectric sensor with polarization filter<br>ET: energetic diffuse reflection sensor<br>FT: diffuse reflection sensor with fading<br>LE: Throughbeam photoelectric sensor receiver<br>LS: throughbeam photoelectric sensor transmitter                                                                                                                         |
| <b>Y</b>      | <b>Light type</b><br>n/a: red light<br>I: infrared light                                                                                                                                                                                                                                                                                                                                                               |
| <b>AAAF</b>   | <b>Preset range (optional)</b><br>n/a: operating range acc. to data sheet<br>xxxF: Preset range [mm]                                                                                                                                                                                                                                                                                                                   |
| <b>BB</b>     | <b>Equipment</b><br>n/a: axial optics<br>W: 90° angular optics<br>3: teach-in via button                                                                                                                                                                                                                                                                                                                               |
| <b>CC</b>     | <b>Switching output / function (OUT1 = pin 4, OUT2 = pin 2):</b><br>4: PNP transistor output, light switching<br>P: PNP transistor output, dark switching<br>2: NPN transistor output, light switching<br>N: NPN transistor output, dark switching<br>9: input for transmitter deactivation (deactivation with HIGH signal)<br>D: Input for transmitter deactivation (deactivation with LOW signal)<br>X: pin not used |
| <b>DDD</b>    | <b>Electrical connection</b><br>n/a: cable, standard length 2000 mm, 4-wire<br>M12: M12 connector, 4-pin (plug)                                                                                                                                                                                                                                                                                                        |

### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Notes



### Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

### For UL applications:



- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

## Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

## Accessories

### Mounting technology - Mounting brackets

|                                                                                  | Part no. | Designation | Article          | Description                                                                                                                                                                                                                  |
|----------------------------------------------------------------------------------|----------|-------------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50113548 | BT D18M.5   | Mounting bracket | Diameter, inner: 18 mm<br>Design of mounting device: Angle, L-shape<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Rigid<br>Material: Stainless steel |
|                                                                                  |          |             |                  |                                                                                                                                                                                                                              |

### Mounting technology - Rod mounts

|                                                                                  | Part no. | Designation  | Article         | Description                                                                                                                                                                                                              |
|----------------------------------------------------------------------------------|----------|--------------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50117490 | BTU D18M-D12 | Mounting system | Design of mounting device: Mounting system<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Clampable, Adjustable, Turning, 360°<br>Material: Metal |
|                                                                                  |          |              |                 |                                                                                                                                                                                                                          |

### Mounting technology - Other

|                                                                                                                                                                              | Part no.    | Designation | Article                   | Description                                                                                                                                                                                                                                                                      |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-------------|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <br><br> | 50083189    | BT 318-ARH  | Adjustment fastening part | Design of mounting device: Mounting plate<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Swiveling, Adjustable<br>Material: Metal<br>Shock absorber: No                                                   |
|                                                                                                                                                                              | 50126631 ** | BT 328M     | Fastening                 | Contains: 2x M18 mounting nut<br>Design of mounting device: Mounting clamp<br>Fastening, at system: For 18 mm rod, Through-hole mounting<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Turning, 360°<br>Material: Stainless steel<br>Shock absorber: No |

\*\* Included in delivery contents

#### Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.