

## Technical data sheet

### Contrast sensor

Part no.: 50148494

KRT3CM.L3D2/4T-M8

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For illustration purposes only



# Technical data

## Basic data

Series	3C
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## Special version

Special version	Teach input
	Time function

## Optical data

Operating range	14.5 mm ± 2 mm
Beam path	Focused
Light source	LED, RGB
Wavelength	B: 470 nm
	G: 525 nm
	R: 640 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Light spot size [at sensor distance]	1.5 mm x 4 mm [14.5 mm]
Light spot orientation	Vertical
Type of light spot geometry	Rectangular
Light beam exit	Front
Focus	Fixed

## Measurement data

Repeatability	0.02 mm, At a conveyor speed of 1 m/s
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## Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

### Performance data

Supply voltage $U_B$	12 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From $U_B$
Open-circuit current	0 ... 25 mA

### Inputs

Number of teach inputs	1 Piece(s)
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#### Teach inputs

Voltage type	DC
Switching voltage	high: ≥8V
	low: ≤ 2 V or not connected
Delay	10 ms
Input resistance	15,000 Ω

#### Teach input 1

Function	Keyboard lockout
	Setting the pulse stretching
	Teach-in
Active switching state	High
Teach process	Dynamic 2-point

### Outputs

Number of digital switching outputs	1 Piece(s)
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#### Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥( $U_B$ -2V)
	low: ≤ 2 V

## Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
Switching principle	Light switching

## Time behavior

Switching frequency	10,000 Hz
Response time	0.05 ms
Readiness delay	300 ms
Max. conveyor speed during teach-in	0.1 m/min
Response jitter	20 μs

## Connection

### Connection 1

Function	Signal OUT
	Teach input
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	Metal
No. of pins	4 -pin

## Mechanical data

Design	Cubic
Dimension (W x H x L)	11.4 mm x 34.2 mm x 18.3 mm
Housing material	Plastic
Plastic housing	PC-ABS
Lens cover material	Plastic / PMMA
Net weight	10 g
Housing color	Red
Type of fastening	Via optional mounting device
Compatibility of materials	ECOLAB

## Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Teach button
Function of the operational control	Setting the pulse stretching
	Switching-threshold adjustment
	Teach-in

## Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

## Certifications

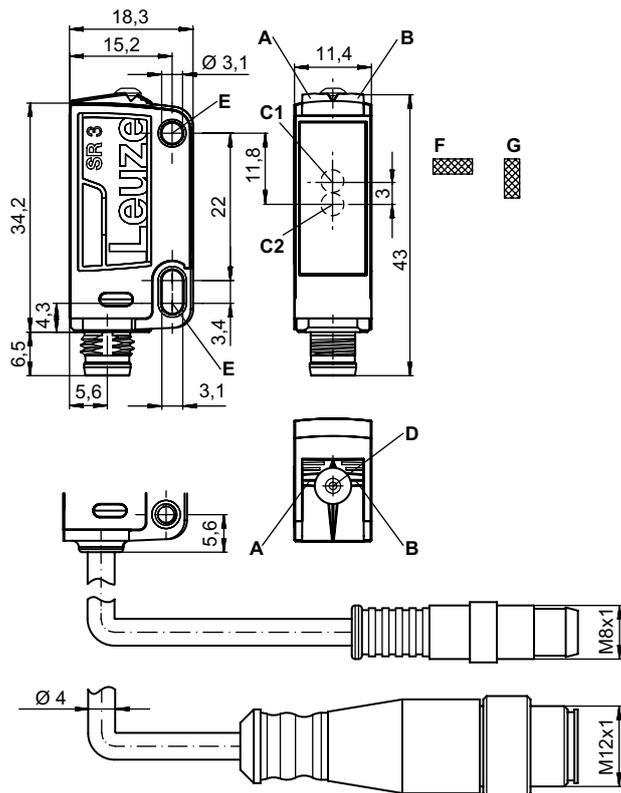
Degree of protection	IP 67
	IP 69K
Protection class	III
Approvals	c UL US
Standards applied	EN IEC 60947-5-2

## Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27270906
ECLASS 8.0	27270906
ECLASS 9.0	27270906
ECLASS 10.0	27270906
ECLASS 11.0	27270906
ECLASS 12.0	27270906
ECLASS 13.0	27270906
ECLASS 14.0	27270906 </td
ECLASS 15.0	27270906
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
ETIM 9.0	EC001820
ETIM 10.0	EC001820

## Dimensioned drawings

All dimensions in millimeters



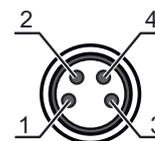
- A Green LED
- B Yellow LED
- C1 Optical axis (receiver)
- C2 Optical axis (transmitter)
- D Teach button
- E Mounting sleeve
- F Light spot orientation horizontal
- G Light spot orientation vertical

# Electrical connection

## Connection 1

<b>Function</b>	Signal OUT Teach input Voltage supply
<b>Type of connection</b>	Connector
<b>Thread size</b>	M8
<b>Type</b>	Male
<b>Material</b>	Metal
<b>No. of pins</b>	4 -pin

Pin	Pin assignment
1	V+
2	Teach-in
3	GND
4	OUT 1



# Operation and display

Display LED 1	Display LED 2	Meaning
Green, continuous light	Off	Operational readiness
Green, flashing, 3 Hz	Yellow, flashing, 3 Hz	Teach event active
Green, flashing, 15 Hz	Yellow, flashing, 15 Hz	Teach error
Green, continuous light	Yellow, continuous light	Mark detected

# Part number code

Part designation: **KRT3C A.BCDD/EF-G**

<b>KRT3C</b>	<b>Operating principle</b> KRT3C: Contrast sensor
<b>A</b>	<b>Light type</b> M: LED, multicolor W: White light L1: laser class 1
<b>B</b>	<b>Light spot orientation</b> L: vertical Q: horizontal
<b>C</b>	<b>Control button</b> 3: teach-in via button
<b>DD</b>	<b>Teach mode</b> S1: Static 1-point teach S2: Static 2-point teach D2: Dynamic 2-point teach
<b>E</b>	<b>Switching output/function OUT 1/IN: Pin 4 or black conductor</b> 2: NPN transistor output, light switching 4: PNP transistor output, light switching 6: push-pull switching output, PNP light switching, NPN dark switching L: IO-Link / light switching (PNP)/dark switching (NPN)
<b>F</b>	<b>Switching output / function OUT 2/IN: pin 2 or white conductor</b> G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable

## Part number code

<b>G</b>	<b>Electrical connection</b> n/a: cable, standard length 2000 mm, 4-wire M8: M8 connector, 4-pin (plug) 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)
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Note	
	A list with all available device types can be found on the Leuze website at <a href="http://www.leuze.com">www.leuze.com</a> .

## Notes

<b>Observe intended use!</b>	
	<ul style="list-style-type: none"> <li>⌘ This product is not a safety sensor and is not intended as personnel protection.</li> <li>⌘ The product may only be put into operation by competent persons.</li> <li>⌘ Only use the product in accordance with its intended use.</li> </ul>

<b>For UL applications:</b>	
	⌘ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

## Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C

## Accessories

### Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
	50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

## Accessories

Part no.	Designation	Article	Description
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### Mounting technology - Mounting brackets

Part no.	Designation	Article	Description	
	50105546	BT 3B	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

### Mounting technology - Rod mounts

Part no.	Designation	Article	Description	
	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117255	BTU 200M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

#### Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.