Technical data sheet
Contrast sensor
Part no.: 50148502
KRT3CL1.3S2/4T-M8

For Illustration purposes only

Contents

Technical data

Leuze

Basic data

Series	3C

Special version

Special version	Teach input
	Time function

Optical data

Operating range	60 mm ± 20 mm
Beam path	Focused
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC 60825-1:2014 / EN 60825-1:2014+A11:2021
Max. laser power	0.0027 W
Transmitted-signal shape	Pulsed
Pulse duration	5 µs
Light spot size [at sensor distance]	0.5 mm x 1 mm [60 mm]
Light spot orientation	Vertical
Type of light spot geometry	Oval
Light beam exit	Front
Focus	Fixed

Measurement data

Repeatability	0.05 mm

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	12 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 25 mA

Inputs

Number of teach inputs	1 Piece(s)

Teach inputs

Voltage type	DC
Switching voltage	high: ≥8V
	low: ≤ 2 V or not connected
Delay	10 ms
Input resistance	15,000 Ω

Teach input 1

Function	Keyboard lockout
	Setting the pulse stretching
	Teach-in
Active switching state	High
Teach process	Static 2-point

Outputs

Number of digital switching outputs	1 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B-2V)
	low: ≤ 2 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
Switching principle	Light switching

Time behavior

Switching frequency	4,000 Hz
Response time	0.125 ms
Readiness delay	300 ms
Response jitter	35 µs

Connection

Connection 1

Function	Signal OUT
	Teach input
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	Metal
No. of pins	4 -pin

Mechanical data

Design	Cubic
Dimension (W x H x L)	11.4 mm x 34.2 mm x 18.3 mm
Housing material	Plastic
Plastic housing	PC-ABS
Lens cover material	Plastic / PMMA
Net weight	10 g
Housing color	Red
Type of fastening	Via optional mounting device
Compatibility of materials	ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Teach button
Function of the operational control	Setting the pulse stretching
	Switching-threshold adjustment
	Teach-in

Environmental data

Ambient temperature, operation	-40 ... 55 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

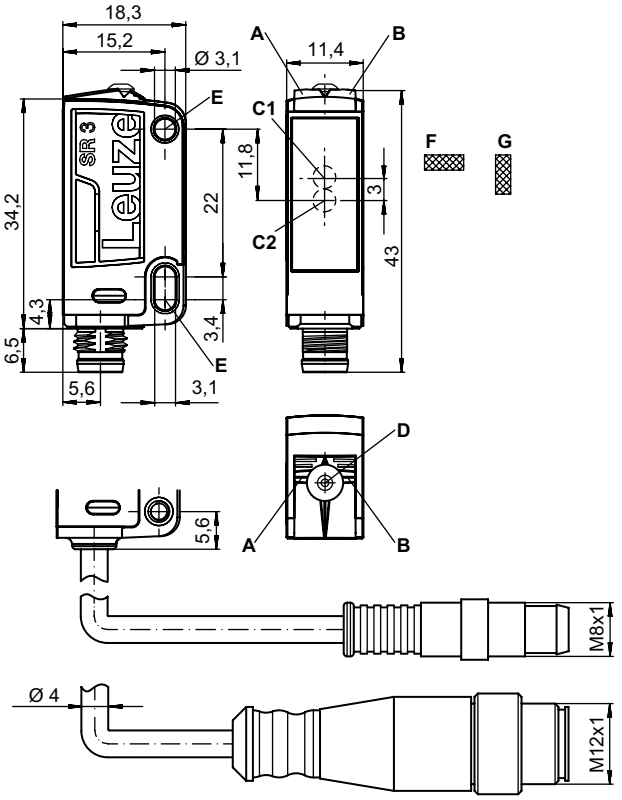
Degree of protection	IP 67
	IP 69K
Protection class	III
Approvals	c UL US
Standards applied	EN IEC 60947-5-2

Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27270906
ECLASS 8.0	27270906
ECLASS 9.0	27270906
ECLASS 10.0	27270906
ECLASS 11.0	27270906
ECLASS 12.0	27270906
ECLASS 13.0	27270906
ECLASS 14.0	27270906
ECLASS 15.0	27270906
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
ETIM 9.0	EC001820
ETIM 10.0	EC001820

Dimensioned drawings

All dimensions in millimeters



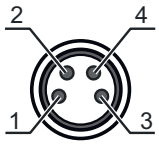
A Green LED
B Yellow LED
C1 Optical axis (receiver)
C2 Optical axis (transmitter)
D Teach button
E Mounting sleeve
F Light spot orientation horizontal
G Light spot orientation vertical

Electrical connection

Connection 1

Function	Signal OUT
	Teach input
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	Metal
No. of pins	4 -pin

Pin	Pin assignment
1	V+
2	Teach-in
3	GND
4	OUT 1



Operation and display

Display LED 1	Display LED 2	Meaning
Green, continuous light	Off	Operational readiness
Green, flashing, 3 Hz	Yellow, flashing, 3 Hz	Teach event active
Green, flashing, 15 Hz	Yellow, flashing, 15 Hz	Teach error
Green, continuous light	Yellow, continuous light	Mark detected

Part number code

Part designation: **KRT3C A.BCDD/EF-G**

KRT3C	**Operating principle** KRT3C: Contrast sensor
A	**Light type** M: LED, multicolor W: White light L1: laser class 1
B	**Light spot orientation** L: vertical Q: horizontal
C	**Control button** 3: teach-in via button
DD	**Teach mode** S1: Static 1-point teach S2: Static 2-point teach D2: Dynamic 2-point teach
E	**Switching output/function OUT 1/IN: Pin 4 or black conductor** 2: NPN transistor output, light switching 4: PNP transistor output, light switching 6: push-pull switching output, PNP light switching, NPN dark switching L: IO-Link / light switching (PNP)/dark switching (NPN)
F	**Switching output / function OUT 2/IN: pin 2 or white conductor** G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable

Part number code

G	**Electrical connection** n/a: cable, standard length 2000 mm, 4-wire M8: M8 connector, 4-pin (plug) 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT

The device satisfies the requirements of IEC 60825-1:2014 / EN 60825-1:2014+A11:2021 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
	50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50105546	BT 3B	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117255	BTU 200M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note

A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.