

Technical data sheet

Safety sensor/receiver set

Part no.: 544045
MLC510R20-1050-IP-25



For illustration purposes only

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Technical data

Basic data

Series	MLC 500
Device type	Receiver
Contains	2x BT-IP swivel mount
Application	Finger protection

Functions

Function package	Basic
Functions	Automatic start/restart Transmission channel changeover

Characteristic parameters

Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH _D	7.73E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	20 mm
Protective field height	1,050 mm

Optical data

Synchronization	Optical between transmitter and receiver
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Electrical data

Protective circuit	Overvoltage protection Short circuit protected
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Performance data

Supply voltage U _B	24 V, DC, -20 ... 20 %
Current consumption, max.	150 mA
Fuse	2 A semi time-lag

Outputs

Number of safety-related switching outputs (OSSDs)	2 Piece(s)
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Safety-related switching outputs

Type	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, type.	22.5 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,000 µH
Load capacity	0.3 µF
Residual current, max.	0.2 mA
Residual current, type.	0.002 mA
Voltage drop	1.5 V

Safety-related switching output 1

Assignment	Connection 1, pin 2
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP

Time behavior

Response time	19 ms
Restart delay time	100 ms

Connection

Number of connections	1 Piece(s)
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Connection 1

Function	Machine interface
Type of connection	Cable with connector
Cable length	25,000 mm
Sheathing material	PVC
Thread size	M12
Material	Metal
No. of pins	5 -pin

Cable properties

Permissible conductor cross section, type.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Dimension (Ø x L)	52.5 mm x 1,250 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,200 g
Housing color	Yellow, RAL 1021
Type of fastening	Swivel mount

Protective tube

Material	PMMA, clear
Material of end caps	V4A stainless steel (1.4404)
Material of clamping cylinder	PA 6
Material of pressure-equalization membrane	PA 6
Cable gland material	PA 6

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	0 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %

Technical data

Certifications

Degree of protection	IP 65
	IP 66
	IP 67
	IP 69K
Protection class	III
Approvals	c TÜV NRTL US
	c UL US
	S Mark
	TÜV Süd
Vibration resistance	50 m/s ²
Shock resistance	100 m/s ²
US patents	US 6,418,546 B

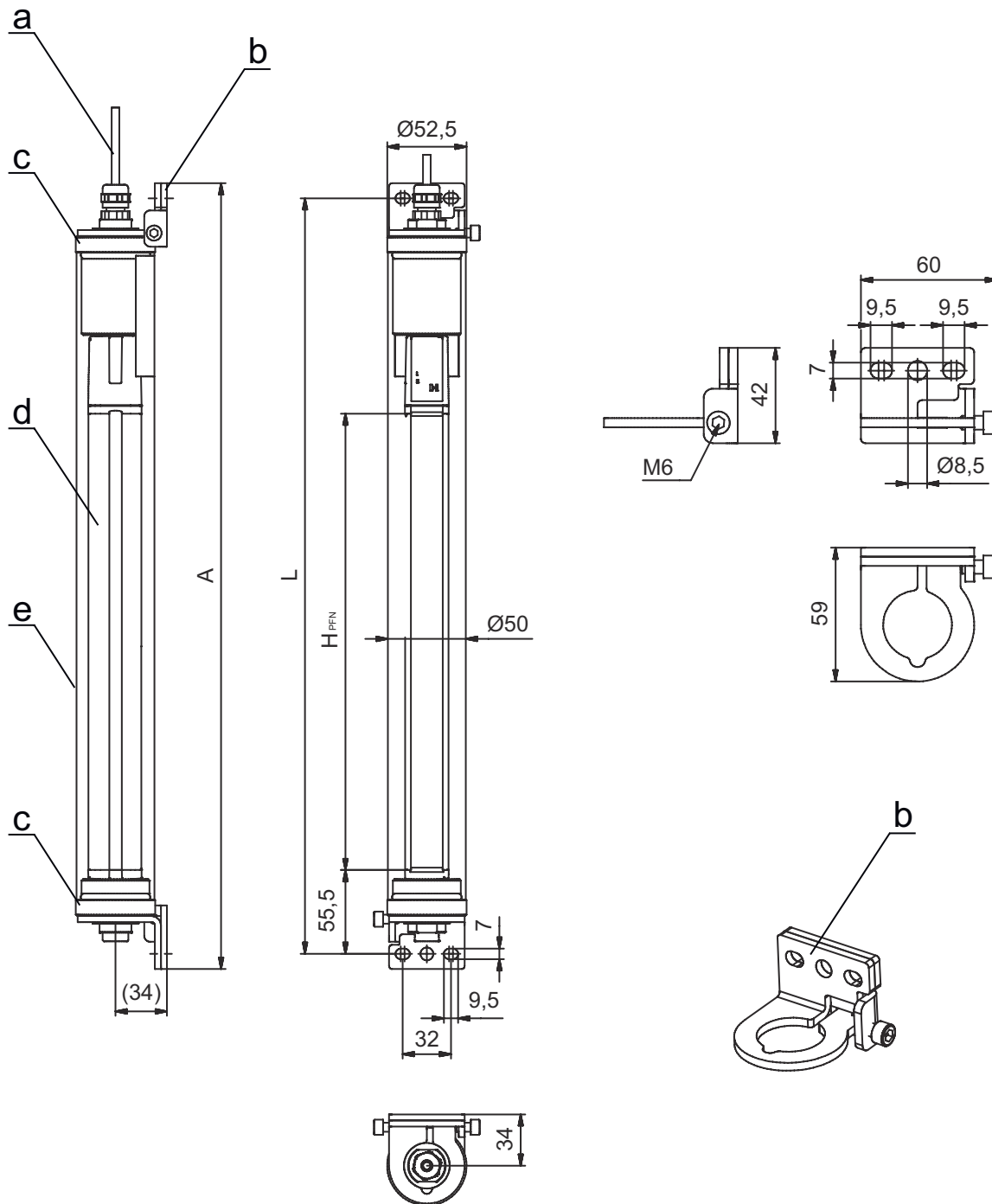
Classification

Customs tariff number	85365019
ECLASS 5.1.4	27272704
ECLASS 8.0	27272704
ECLASS 9.0	27272704
ECLASS 10.0	27272704
ECLASS 11.0	27272704
ECLASS 12.0	27272704
ECLASS 13.0	27272704
ECLASS 14.0	27272704
ECLASS 15.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549

Dimensioned drawings

All dimensions in millimeters

MLC safety light curtains pre-mounted in the IP protective tube



- a Connection cable
- b Mounting brackets for mounting
- c End caps, stainless steel V4A
- d MLC receiver
- e IP protective tube

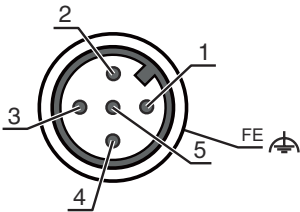
- A Total height incl. mounting brackets = 1270 mm
- L Spacing of drilled holes for mounting brackets = 1250 mm
- H_{PFN} Effective protective field height = 1050 mm

Electrical connection

Connection 1

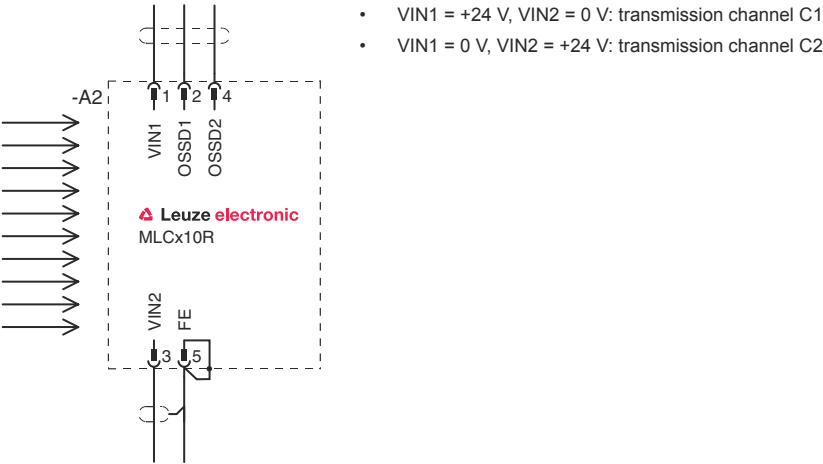
Function	Machine interface
Type of connection	Cable with connector
Cable length	25,000 mm
Sheathing material	PVC
Cable color	Gray
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	OSSD1	White
3	VIN2	Blue
4	OSSD2	Black
5	FE/SHIELD	Gray



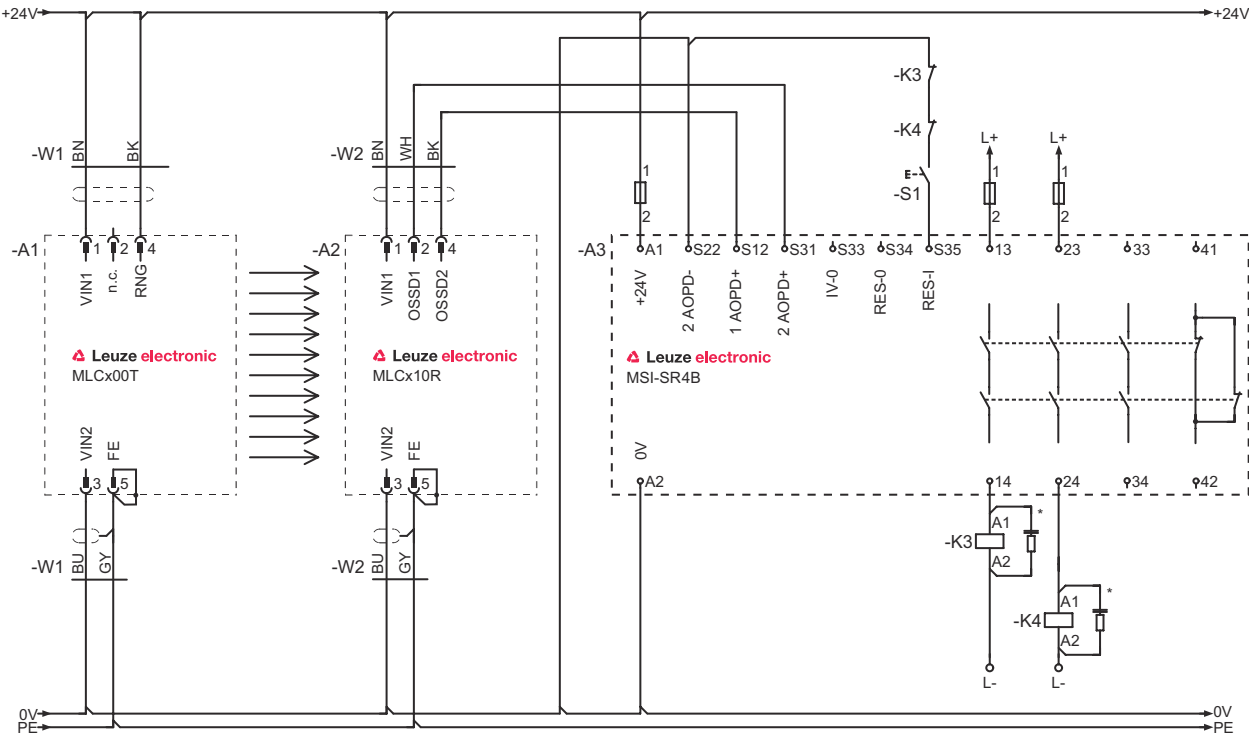
Circuit diagrams

Connection diagram receiver



Circuit diagrams

Circuit diagram example with downstream MSI-SR4B safety relay



Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off.
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	OSSD on, weak signal
	Green, continuous light	OSSD on
2	Off	Transmission channel C1
	Red, continuous light	OSSD off, transmission channel C2

Suitable transmitters

	Part no.	Designation	Article	Description
	544044	MLC500T20-1050-IP-25	Safety sensor/ transmitter set	Resolution: 20 mm Protective field height: 1,050 mm Operating range: 0 ... 4.8 m Connection: Cable with connector, M12, Metal, 5 -pin, 25,000 mm, PVC

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
x	Series 3: MLC 300 5: MLC 500
yy	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: Extended receiver blanking/muting or gating 35: Extended receiver – Gating
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 ... 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
ooo	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating SPG RR: Smart Process Gating – Reduced resolution

Note	
	A list with all available device types can be found on the Leuze website at www.leuze.com .

Notes

 Observe intended use!	
	The product may only be put into operation by competent persons. Only use the product in accordance with its intended use.

Accessories

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

Note



🔗 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.