Technical data sheet

Diffuse sensor with background suppression

Part no.: 50148202

HT55C/LG-M8

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Further information
- Accessories

For Illustration purposes only

Technical data

Leuze

Basic data

Series	55C
Operating principle	Diffuse reflection principle with background suppression

Special version

Special version	Wash-Down design

Optical data

Black-white error	< 10% up to 220 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0.005 ... 0.45 m
Operating range, gray 18%	0.01 ... 0.34 m
Operating range, black 6%	0.015 ... 0.22 m
Operating range limit	0.005 ... 0.45 m
Operating range limit	Typical operating range
Adjustment range	15 ... 450 mm
Beam path	Focused
Light source	LED, Red
Wavelength	645 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Type of light spot geometry	square
Focus	Fixed
Focal distance	200 mm

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 15 mA

Outputs

Number of digital switching outputs	2 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B-2V)
	low: ≤ 2 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, Push-pull
Switching principle	IO-Link / light switching (PNP)/dark switching (NPN)

Switching output 2

Assignment	Connection 1, pin 2
Switching element	Transistor, Push-pull
Switching principle	Dark switching (PNP)/light switching (NPN)

Time behavior

Switching frequency	1,000 Hz
Response time	0.5 ms
Readiness delay	300 ms
Response jitter	166 µs

Interface

Type	IO-Link

IO-Link

COM mode	COM2
Profile	Smart sensor profile
Min. cycle time	COM2 = 2.3 ms
Frame type	2.5
Specification	V1.1
Device ID	6000
SIO-mode support	Yes

Connection

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	Stainless steel
No. of pins	4 -pin

Mechanical data

Dimension (W x H x L)	14 mm x 35.4 mm x 25 mm
Housing material	Stainless steel
Material of operational control	Plastic (POM Hostaform C9021, copolyester Tritan TX1001), non-diffusive
Housing roughness	Ra ≤ 0,8, Typical value for the stainless steel housing
Stainless steel housing	AISI 316L, DIN X2CrNiMo17132, W. No1.4404
Lens cover material	Plastic (PMMA+) with scratch-resistant Indium protective coating
Net weight	42 g
Housing color	Silver
Type of fastening	Through-hole mounting
	Via optional mounting device
Compatibility of materials	CleanProof+
	ECOLAB
	Johnson Diversey

Operation and display

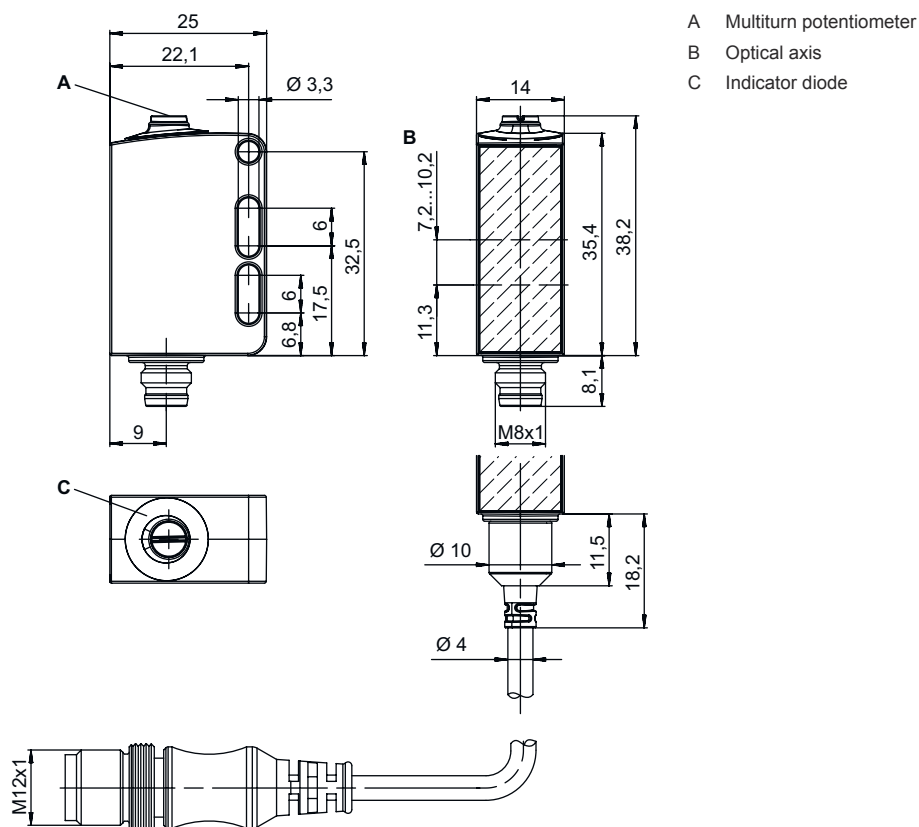|	
Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment

Environmental data

Ambient temperature, operation	-40 ... 70 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

Degree of protection	IP 67
	IP 68
	IP 69K
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

The Sensor People

Technical data

Leuze

Customs tariff number	85365019
ECLASS 5.1.4	27270904
ECLASS 8.0	27270904
ECLASS 9.0	27270904
ECLASS 10.0	27270904
ECLASS 11.0	27270904
ECLASS 12.0	27270903
ECLASS 13.0	27270903
ECLASS 14.0	27270903
ECLASS 15.0	27270903
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719
ETIM 8.0	EC001821
ETIM 9.0	EC001821
ETIM 10.0	EC001821

Dimensioned drawings

All dimensions in millimeters

A   Multiturn potentiometer
B   Optical axis
C   Indicator diode

Electrical connection

Leuze

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	Stainless steel
No. of pins	4 -pin

Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	IO-Link / OUT 1

Diagrams

Typ. response behavior (white 90 %)

x   Distance [mm]

y   Misalignment [mm]

The Sensor People

Leuze electronic GmbH + Co. KG
In der Braike 1, D-73277 Owen/Germany

info@leuze.com • www.leuze.com
Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes
eng • 2025-04-07

4/8

Diagrams

Leuze
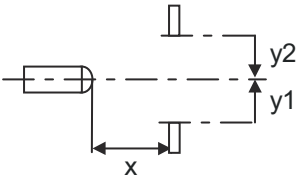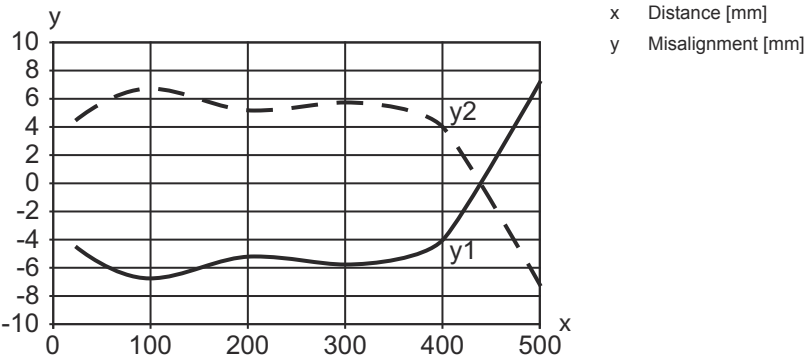
Typ. black/white behavior

x	Range [mm]
y	Reduction of range [mm]
A	White 90%
B	Gray 18%
C	Black 6%
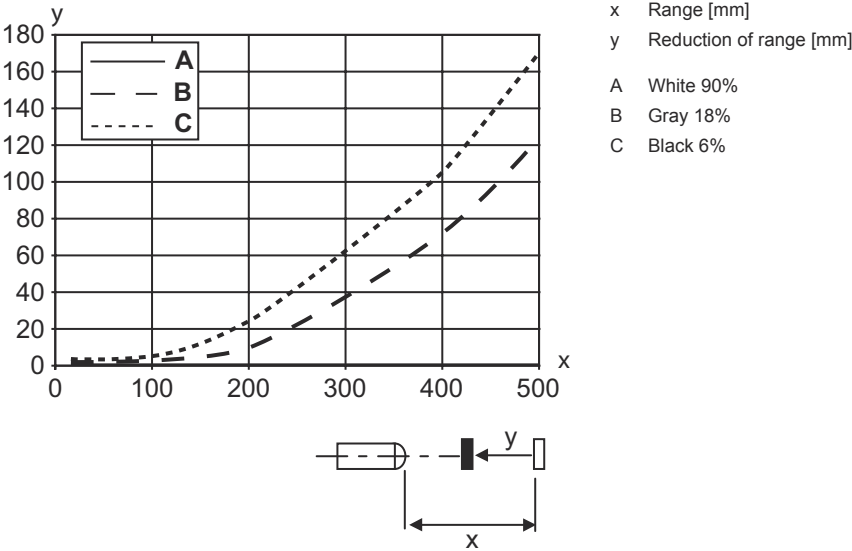
Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

Part number code

Part designation: **AAA55C d EE-f.GGGG H/i J-K**

AAA55C	**Operating principle / construction**	
	HT55C: Diffuse reflection sensor with background suppression	
	LS55C: Throughbeam photoelectric sensor transmitter	
	LE55C: Throughbeam photoelectric sensor receiver	
	PRK55C: Retro-reflective photoelectric sensor with polarization filter	
	ODT55C: Distance diffuse sensor with background suppression	
d	**Light type**	
	n/a: red light	
	I: infrared light	
EE	**Light source**	
	n/a: LED	
	L1: laser class 1	
	L2: laser class 2	
f	**Preset range (optional)**	
	n/a: operating range acc. to data sheet	
	xxxF: Preset range [mm]	
GGGG	**Equipment**	
	n/a: standard	
	A: Autocollimation principle (single lens) for positioning tasks	
	F: Permanently set range	
	H2O: Detection of aqueous liquids	
	Fill-level monitoring	
	S: small light spot	
	T: autocollimation principle (single lens) for highly transparent bottles without tracking	
	TT: autocollimation principle (single lens) for highly transparent bottles with tracking	
	V: V-optics	
	XL: Extra long light spot	
H	**Operating range adjustment**	
	n/a with HT: range adjustable via 8-turn potentiometer	
	n/a with retro-reflective photoelectric sensors (PRK): operating range not adjustable	
	1: 270° potentiometer	
	3: teach-in via button	

The Sensor People

Leuze electronic GmbH + Co. KG
In der Braike 1, D-73277 Owen/Germany

info@leuze.com • www.leuze.com
Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes
eng • 2025-04-07

5/8

Part number code

i	**Switching output/function OUT 1/IN: Pin 4 or black conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 8: activation input (activation with high signal) X: pin not used 1: IO-Link / light switching (NPN) / dark switching (PNP) 7: Input for sensitivity adjustment
J	**Switching output / function OUT 2/IN: pin 2 or white conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable X: pin not used 8: activation input (activation with high signal) 9: deactivation input (deactivation with high signal) 7: Input for sensitivity adjustment
K	**Electrical connection** n/a: cable, standard length 2000 mm, 4-wire 5000: cable, standard length 5000 mm, 4-wire M8: M8 connector, 4-pin (plug) M8.3: M8 connector, 3-pin (plug) 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug)

Note
✎ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

⚠ **Observe intended use!**
✎ This product is not a safety sensor and is not intended as personnel protection. ✎ The product may only be put into operation by competent persons. ✎ Only use the product in accordance with its intended use.

For UL applications:
✎ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code). ✎ These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

The Sensor People

Leuze electronic GmbH + Co. KG
In der Braike 1, D-73277 Owen/Germany

info@leuze.com • www.leuze.com
Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes
eng • 2025-04-07

6/8

Further information

Leuze

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- Response time: For short decay times, an ohmic load of approx. 5 kOhm is recommended
- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- Permissible operating temperature range during IO-Link operation: -10 °C to +60 °C
- IP 69K only in combination with connector
- Ambient temperature, operation: +70 °C permissible only briefly (≤ 15min)

Accessories

Connection technology - Connection unit

Part no.	Designation	Article	Description
50144900	MD 798i-11-82/L5-2222	IO-Link master	Type: IO-Link master Current consumption, max.: 11,000 mA Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP Interface: IO-Link, Automatic protocol detection, EtherNet IP, Modbus TCP, PROFINET Connections: 12 Piece(s) Sensor connections: 8 Piece(s) Connections for voltage supply: 2 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67, IP 65, IP 69K

Connection technology - Connection cables

Part no.	Designation	Article	Description
50148347	KD U-M8-4A-T0-050 F+B	Connection cable	Connection 1: Connector, M8, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: TPE
50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Accessories

Leuze

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50118542	BT 200M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Adjustable Material: Stainless steel
	50040269	BT 25	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117255	BTU 200M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50120426	BTU 200M.5-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Turning, 360°, Adjustable, Clampable Material: Stainless steel

Note
✎ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.