

Technical data sheet Stationary bar code reader

Part no.: 50143213

BCL 258i SM 110



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories













Technical data



Basic data	
Series	BCL 200i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl

AutoReflAct Code fragment technology LED indicator Reference code comparison

Read data

Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)

Optical data

Reading distance	40 255 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Modulus size	0.2 0.5 mm
Reading method	Line scanner with deflecting mirror
Beam deflection	By means of rotating polygon mirror wheel + deflecting mirror
Light beam exit	Lateral with deflecting mirror

Electrical data

Protective circuit	Polarity reversal protection
Performance data	
Supply voltage U _B	18 30 V, DC
Power consumption, max.	4 W
Inputs	
Number of digital switching inputs	1 Piece(s)
Switching inputs	
Voltage type	DC
Input current, max.	8 mA
Outputs	
Number of digital switching outputs	1 Piece(s)
Switching outputs	
Voltage type	DC
Switching current, max.	60 mA

Interface

Туре	EtherNet IP	
EtherNet IP		
Function	Process	
Address assignment	DHCP	
Switch functionality	None	
Transmission speed	10 Mbit/s	
	100 Mbit/s	

Connection

2 Piece(s)

Connection 1	
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Cable with connector
Cable length	900 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	5 -wire
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	5 -pin
Encoding	A-coded

Connection 2

Connection 2	
Function	Configuration interface
	Data interface
Type of connection	Cable with connector
Cable length	700 mm
Sheathing material	PVC
Cable color	Green
Number of conductors	4 -wire
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	4 -pin
Encoding	D-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	93 mm x 38 mm x 83 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	400 g
Housing color	Silver
Type of fastening	Dovetail grooves
	Fastening on back
	Via optional mounting device

Operation and display

Type of display	LED
Number of LEDs	3 Piece(s)
Type of configuration	Via web browser

We reserve the right to make technical

changes

Technical data



Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Certifications	
Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance with standard	EN 61000-6-2
	EN 61000-6-3
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

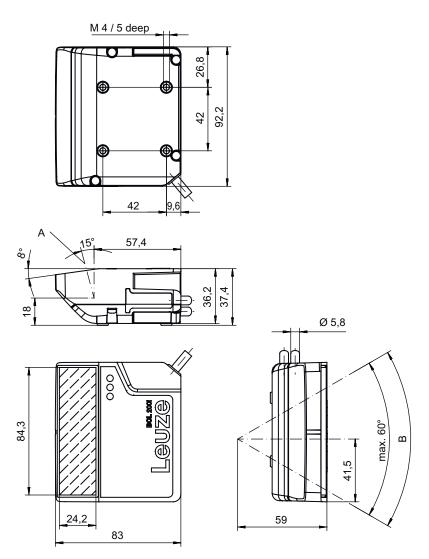
Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

Leuze

All dimensions in millimeters



- Optical axis
- Deflection angle of the laser beam: \pm 30 $^{\circ}$

Electrical connection

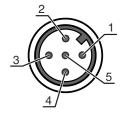
Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Cable with connector
Cable length	900 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	5 -wire
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	5 -pin
Encoding	A-coded

Electrical connection



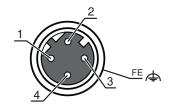
Pin	Pin assignment
1	VIN
2	SWIN 1
3	GNDIN
4	SWO 1
5	FE



Connection 2

Function	Configuration interface
	Data interface
Type of connection	Cable with connector
Cable length	700 mm
Sheathing material	PVC
Cable color	Green
Number of conductors	4 -wire
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	4 -pin
Encoding	D-coded

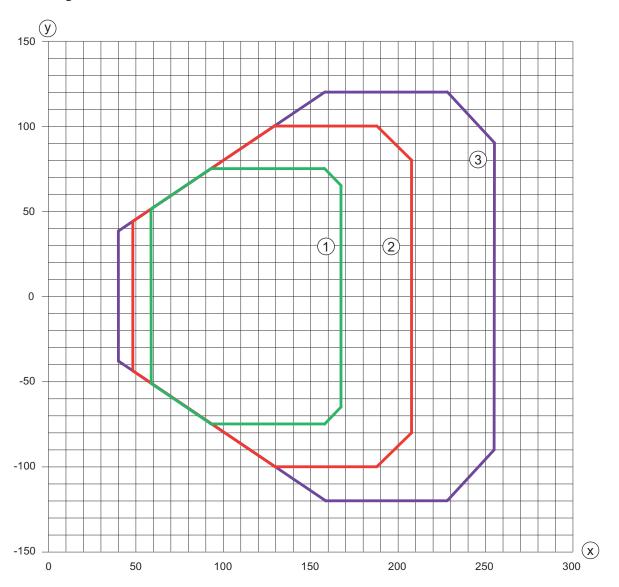
Pin	Pin assignment
1	TD0+
2	RD0+
3	TD0-
4	RD0-



Diagrams

Leuze

Reading field curve



- Reading distance [mm]
- Reading field width [mm]
- Module: 0.2 mm
- 2 Module: 0.3 mm
- Module: 0.5 mm

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 NET	Green, flashing	Initialization
	Green, continuous light	Bus operation ok

Operation and display



LE	D	Display	Meaning		
2	NET	Red, flashing	Communication error		
		Red, continuous light	Bus error		
3	LINK	Green, continuous light	Ethernet connection is established		
		Yellow, continuous light	Data exchange active		

Part number code

Part designation: BCL XXXX YYZ AAA

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 208i: EtherNet TCP/IP, UDP 248i: PROFINET RT 258i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster)
Z	Optics M: Medium Density (medium distance)
AAA	Beam exit 110: lateral

Note



\$\text{\$\text{\$A\$ list with all available device types can be found on the Leuze website at www.leuze.com.}

Notes



Observe intended use!



- \$ The product may only be put into operation by competent persons.
- by Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- \$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.



Laser radiation



Opening the device may result in hazardous radiation exposure.

Accessories



Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
V	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121434	BT 300 - 1	Mounting device	Design of mounting device: Mounting system Fastening, at system: For 10-16 mm rods Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal

info@leuze.com • www.leuze.com

Leuze electronic GmbH + Co. KG

We reserve the right to make technical

Accessories



Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.