

Technical data sheet Stationary bar code reader

Part no.: 50126972

BCL 608i OF 100



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- Electrical connection
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- Part number code
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Technical data



Series	BCL 600i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	42.4 years
Read data	
	2/5 Interleaved
Code types, readable	Codabar
	Codabar Code 128
	Code 128 Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded GS1 Databar Limited
	GS1 Databar Elitilled GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	800 scans/s
Bar codes per reading gate, max.	64 Piece(s)
number	04 (1666(3)
Optical data	
Reading distance	450 1,450 mm
Light source	Laser, Blue
Wavelength	405 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Bar code contrast (PCS)	60 %
Modulus size	0.3 0.5 mm
Reading method	Oscillating-mirror scanner
Beam deflection	Via rotating polygon wheel + stepping motor with mirror
Light beam exit	Zero position at side at angle less than 90°
Oscillating mirror frequency	10 Hz
Max. swivel angle	40 °
Electrical data	
Protective circuit	Polarity reversal protection
Performance data	
Supply voltage U _B	10 30 V, DC
Power consumption, max.	14 W

Output current, max.	60 mA
Number of inputs/outputs selectable	
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U _B / 0 V
Input current, max.	8 mA
Interface	
Type	Ethernet
Ethernet	
Architecture	Client
	Server
Address assignment	DHCP
	Manual address assignment
Transmission speed	10 Mbit/s
The state of the s	100 Mbit/s
Function	Process
Switch functionality	
•	Integrated
Transmission protocol	TCP/IP
Service interface	
Service interrace	
Туре	USB
USB	
Function	Configuration via software
	Service
Connection	
Connection Number of connections	5 Piece(s)
	5 Piece(s)
Number of connections	5 Piece(s) Service interface
Number of connections Connection 1 Function	
Number of connections Connection 1 Function Type of connection	Service interface
Number of connections Connection 1 Function Type of connection Designation on device	Service interface USB
Number of connections Connection 1 Function Type of connection	Service interface USB SERVICE
Number of connections Connection 1 Function Type of connection Designation on device	Service interface USB SERVICE
Number of connections Connection 1 Function Type of connection Designation on device Connector type	Service interface USB SERVICE
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2	Service interface USB SERVICE USB 2.0 Standard-A
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2	Service interface USB SERVICE USB 2.0 Standard-A Signal IN
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
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Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type of connection	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12 Male
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12 Male Metal
Number of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12 Male Metal 5 -pin
Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12 Male Metal

Inputs/outputs selectable

Technical data



Connection 4		
Function	BUS IN	
Type of connection	Connector	
Designation on device	HOST / BUS IN	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	4 -pin	
Encoding	D-coded	
Connection 5		
Function	BUS OUT	
Type of connection	Connector	
Designation on device	BUS OUT	
Thread size	M12	
Туре	Female	
No. of pins	4 -pin	
Mechanical data		
Design	Cubic	
Design	Cubic 173 mm x 84 mm x 147 mm	
Dimension (W x H x L)	Cubic 173 mm x 84 mm x 147 mm Metal	
Dimension (W x H x L) Housing material	173 mm x 84 mm x 147 mm	
Dimension (W x H x L)	173 mm x 84 mm x 147 mm Metal	
Dimension (W x H x L) Housing material Metal housing Lens cover material	173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass	
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	173 mm x 84 mm x 147 mm Metal Diecast aluminum	
Dimension (W x H x L) Housing material Metal housing Lens cover material	173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g	
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g Red Silver	
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g Red Silver Dovetail grooves	
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g Red Silver Dovetail grooves Mounting thread	
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g Red Silver Dovetail grooves	

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Olassincation	
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

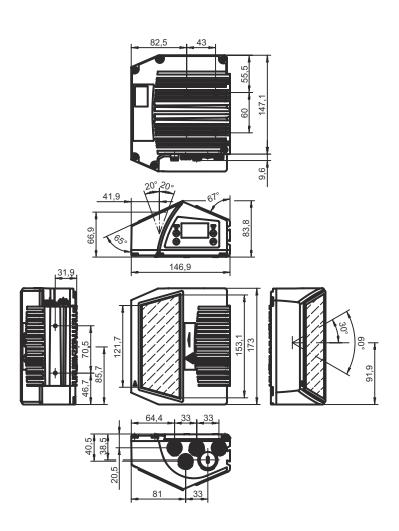
Type of display	LED
	Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)
	Via service interface

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Dimensioned drawings



All dimensions in millimeters



Electrical connection

Connection 1	SERVICE

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

Pin	Pin assignment
1	+5 V DC
2	DATA-
3	DATA+
4	GND

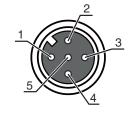
 $info@leuze.com \bullet www.leuze.com$

Electrical connection



Connection 2	SW IN/OUT
Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3	PWR	

Function	PWR / SW IN / OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

2	1
3	\int_{-}^{-}
4	5

Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE

Connection 4 HOST / BUS IN

Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

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1	\
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4	

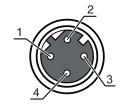
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-

Electrical connection



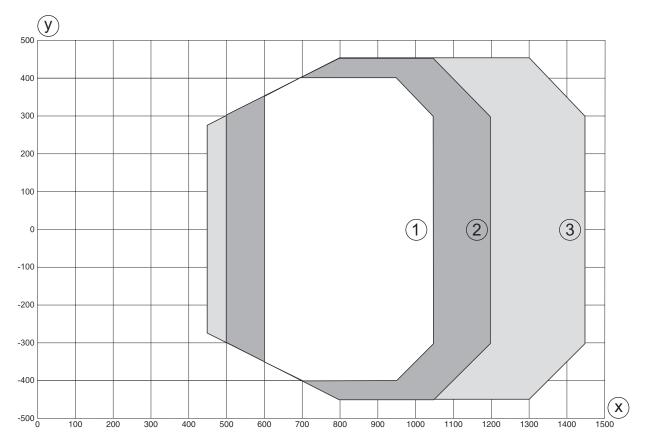
Connection 5	BUS OUT	
Function	BUS OUT	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	4 -pin	
Encoding	D-coded	

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Diagrams

Reading field curve - Low Density

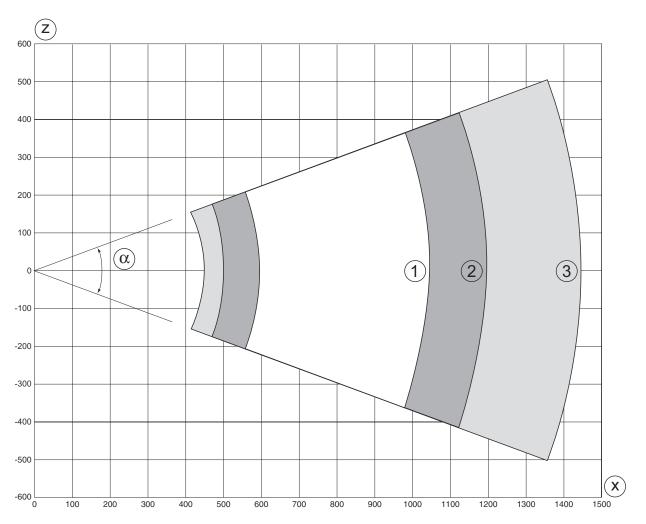


- Reading field width [mm]
- Reading field distance [mm]
- Module = 0.3 mm: 600 mm 1050 mm (450 mm depth of field)
- Module = 0.35 mm: 500 mm 1200 mm (700 mm depth of field)
- Module = 0.5 mm: 450 mm 1450 mm (1000 mm depth of field)

Diagrams



Reading field curve - Low Density



- Reading field height [mm] Z
- Reading field distance [mm]
- Module = 0.3 mm: 600 mm 1050 mm (450 mm depth of field)
- Module = 0.35 mm: 500 mm 1200 mm (700 mm depth of field) 2
- Module = 0.5 mm: 450 mm 1450 mm (1000 mm depth of field)

Operation and display

LED	Display	Meaning
1 PWR	Off	No supply voltage
	Green, flashing	Initialization
	Green, continuous light	Device OK
	Orange, flashing	Service operation
	Orange, continuous light	Reset
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
2 NET	Off	No supply voltage
	Green, flashing	BUS initialization
	Green, continuous light	Bus operation ok
	Orange, flashing	Service mode
	Orange, continuous light	Reset
	Red, flashing	Communication error

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Operation and display



LI	ED	Display	Meaning
2	NET	Red. continuous light	Network error

Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET 658i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment H: with heating

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- \$ Only use the product in accordance with its intended use.

Notes





ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🔖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation!
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- "Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Strict the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
· · ·	· · ·	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC

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We reserve the right to make technical changes

Accessories



	Part no.	Designation	Article	Description
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Services

	Part no.	Designation	Article	Description
	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Accessories



Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.