Leuze

Technical data sheet Stationary bar code reader Part no.: 50116279 BCL 301i OM 100 D



We reserve the right to make technical changes 99 eng • 2025-04-03

 Leuze electronic GmbH + Co. KG
 info@leuze.com • www.leuze.com
 changes

 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2025-04-03

Technical data

Basic data

Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic noremotors	
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Codabar Code 128
	Code 128
	Code 128 Code 39
	Code 128 Code 39 Code 93
	Code 128 Code 39 Code 93 EAN 8/13
	Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded
	Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Limited
Scanning rate, typical	Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional

Optical data

Reading distance	40 300 mm	
Light source	Laser, Red	
Wavelength	655 nm	
Laser class	1, IEC/EN 60825-1:2014	
Transmitted-signal shape	Continuous	
Modulus size	0.2 0.5 mm	
Reading method	Oscillating-mirror scanner	
Beam deflection	Via rotating polygon wheel + stepping motor with mirror	
Light beam exit	Zero position at side at angle less than 90°	
Oscillating mirror frequency	10 Hz	
Max. swivel angle	20 °	
Electrical data		
Protective circuit	Polarity reversal protection	
Performance data		
Supply voltage U _B	18 30 V, DC	
Power consumption, max.	9 W	

Inputs/outputs selectable		
	Output current, max.	60 mA
	Number of inputs/outputs selectable	2 Piece(s)
	Input current, max.	8 mA

Interface

Туре

MultiNet Plus, RS 485



	RS 485 Function	Process
	Transmission speed	4,800 115,200 Bd
	Data format	Adjustable
	Start bit	1
	Data bit	7, 8, 9 data bits
	Stop bit	1, 2 stop bits
	Parity	Adjustable
	Transmission protocol	Adjustable
	Data encoding	ASCII
Se	ervice interface	
Ту	ре	USB 2.0
	USB	
	Function	Configuration via software
		Service
C	onnection	
Nι	umber of connections	1 Piece(s)
	Connection 1	
	Function	BUS IN
		Connection to device
		Data interface
		PWR / SW IN / OUT
		Service interface
	Type of connection	Plug connector, It is essential to use a connection unit when commissioning the device.
	No. of pins	32 -pin
	Туре	Male
М	echanical data	
De	esign	Cubic
Di	mension (W x H x L)	125 mm x 58 mm x 110 mm
Ho	ousing material	Metal
M	etal housing	Diecast aluminum
Le	ens cover material	Glass
Ne	et weight	580 g
Ho	ousing color	Red
		Silver
Ту	pe of fastening	Dovetail grooves
		Fastening on back
		Via optional mounting device
0	peration and display	
Ту	pe of display	LED
		Monochromatic graphic display, 128 x 3 pixels
Nu	umber of LEDs	2 Piece(s)
Ту	pe of configuration	Via web browser
_	nvironmental data	
EI	nbient temperature, operation	0 40 °C
_		
Ar	nbient temperature, storage	-20 70 °C

Technical data

Leuze

Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

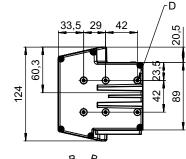
С	lass	sifi	cat	tio	n

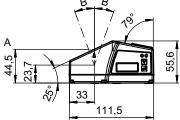
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

All dimensions in millimeters

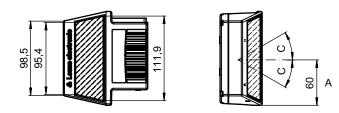








- B Swivel angle of the laser beam: $\pm 20^{\circ}$
- C Deflection angle of the laser beam: $\pm 30^{\circ}$
- D M4 thread (5 mm deep)



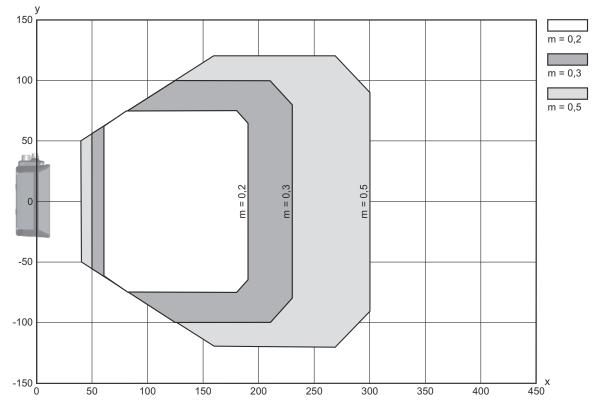
Electrical connection

Connection 1

Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



x Reading field distance [mm]

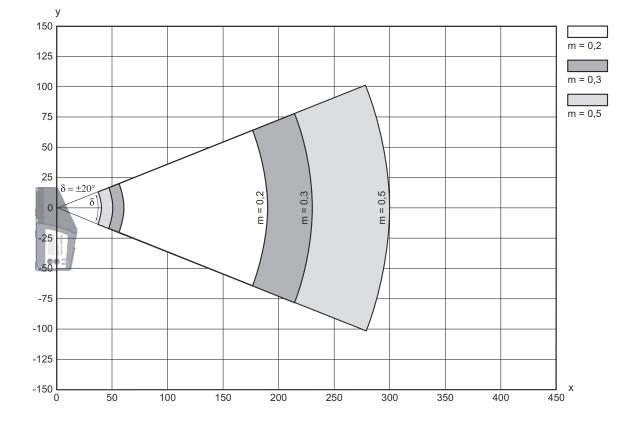
y Reading field width [mm]

Leuze

Diagrams

Leuze

Lateral reading field curve



Operation and display

LE	D	Display	Meaning
1	PWR	Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Green, briefly off - on	Reading successful
		Green, briefly off - briefly red - on	Reading not successful
		Orange, continuous light	Service mode
		Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2	BUS	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
BB	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

2	1	
6	2	
	Ц	

Note

♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

	Z
	Ŕ
	Ŕ
\frown	Ŕ

Observe intended use!

b This product is not a safety sensor and is not intended as personnel protection.

- $\ensuremath{\triangleright}$ The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT
The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.
There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Leuze

Connection technology - Connection unit

 Part no.	Designation	Article	Description
50114369	MA 100	Modular connection unit	Supply voltage: 18 30 V Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54

Connection technology - Connection cables

	Part no.	Designation	Article	Description
Y	50135243	KD PB-M12-4A-P3- 050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
Ŵ	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
V	50135248	KS PB-M12-4A-P3- 050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
5	3	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR connector, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
		50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

Leuze

	Part no.	Designation	Article	Description
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

* Necessary accessories, please order separately

Connection technology - Terminating resistors

 Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

Connection technology - Connection boxes

 Part no.	Designation	Article	Description
50116464 *	MK 301	Connection unit	Suitable for: BCL 301i, BPS 301i Interface: MultiNet Plus Number of connections: 4 Piece(s) Connection: Terminal
50116469 *	MS 301	Connection unit	Suitable for: BCL 301i, BPS 301i Interface: MultiNet Plus Number of connections: 5 Piece(s) Connection: Connector, M12

* Necessary accessories, please order separately

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
 50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Leuze

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N⋅m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
₽ ©	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

Leuze

	Note
6	t A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.