

# Technical data sheet Stationary bar code reader

Part no.: 50116412

BCL 308i SN 102 D H



#### Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories













### **Technical data**



Basic data		Interface	
Series	BCL 300i	Туре	Ethernet
Special version		Ethernet	
Special version	Heating	Architecture	Client
oposiai voicioii	. loading		Server
Functions		Address assignment	DHCP
Functions	Alignment mode	_	Manual address assignment
- unouono	AutoConfig	Transmission speed	10 Mbit/s
	AutoControl		100 Mbit/s
	AutoReflAct	Function	Process
	Code fragment technology	Switch functionality	Integrated
	Heating	Transmission protocol	TCP/IP , UDP
	LED indicator	Service interface	
	Reference code comparison	Service interrace	
	, , , , , , , , , , , , , , , , , , ,	Туре	USB 2.0
Characteristic parameters		USB	
MTTF	110 years	Function	Configuration via software
Read data			Service
Read data		O sum a than	
Code types, readable	2/5 Interleaved	Connection	
	Codabar	Number of connections	1 Piece(s)
	Code 128		
	Code 39	Connection 1	
	Code 93	Function	BUS IN
	EAN 8/13		BUS OUT
	GS1 Databar Expanded		Connection to device
	GS1 Databar Limited		Data interface
	GS1 Databar Omnidirectional		PWR / SW IN / OUT
	UPC		Service interface
Scanning rate, typical Bar codes per reading gate, max.	1,000 scans/s 64 Piece(s)	Type of connection	Plug connector, It is essential to use a connection unit when commissioning the device.
number		No. of pins	32 -pin
Optical data		Туре	Male
Reading distance	50 160 mm	Mechanical data	
Light source	Laser, Red		0.11
Wavelength	655 nm	Design	Cubic
Wavelength Laser class	655 nm 1, IEC/EN 60825-1:2014	Dimension (W x H x L)	95 mm x 44 mm x 68 mm
		Dimension (W x H x L) Housing material	95 mm x 44 mm x 68 mm Metal
Laser class Transmitted-signal shape Usable opening angle (reading field	1, IEC/EN 60825-1:2014	Dimension (W x H x L)  Housing material  Metal housing	95 mm x 44 mm x 68 mm Metal Diecast aluminum
Laser class Transmitted-signal shape Usable opening angle (reading field opening)	1, IEC/EN 60825-1:2014 Continuous 60 °	Dimension (W x H x L) Housing material Metal housing Lens cover material	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm	Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 290 g
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner	Dimension (W x H x L) Housing material Metal housing Lens cover material	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner Via rotating polygon wheel	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red  Silver
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner	Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red  Silver  Dovetail grooves
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red  Silver
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red  Silver  Dovetail grooves  Fastening on back
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner Via rotating polygon wheel Front	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red  Silver  Dovetail grooves  Fastening on back
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data Protective circuit	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner Via rotating polygon wheel Front	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 290 g Red Silver Dovetail grooves Fastening on back Via optional mounting device
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data Protective circuit  Performance data	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display  Type of display	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data  Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display  Type of display  Number of LEDs	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red Silver  Dovetail grooves Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data  Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 27 W	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display  Type of display	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data  Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.	1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 27 W  60 mA	Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display  Type of display  Number of LEDs	95 mm x 44 mm x 68 mm  Metal  Diecast aluminum  Glass 290 g  Red Silver  Dovetail grooves Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)

### **Technical data**



#### **Environmental data**

Ambient temperature, operation	-35 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

#### Certifications

Certifications	
Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

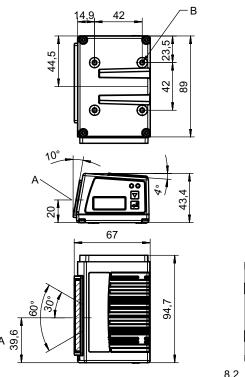
#### Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

# **Dimensioned drawings**



All dimensions in millimeters



- A Optical axis
- M4 thread (5 mm deep)



### **Electrical connection**

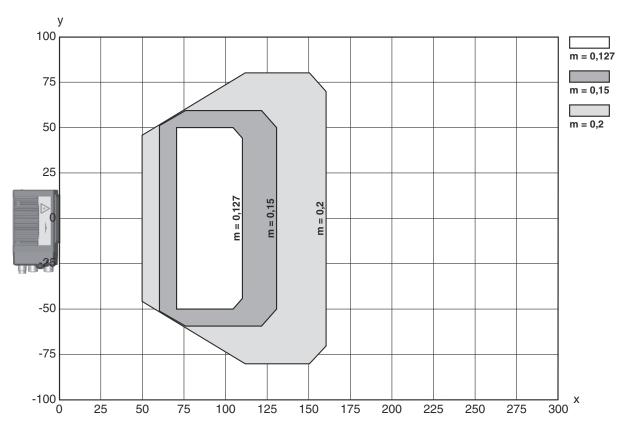
#### **Connection 1**

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

### **Diagrams**



### Reading field curve



- Reading field distance [mm]
- Reading field width [mm]

# **Operation and display**

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 BUS	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

#### Part number code



6/9

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

#### Note



⋄ A list with all available device types can be found on the Leuze website at www.leuze.com.

#### **Notes**



#### Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- Nonly use the product in accordance with its intended use.

### $\Lambda$

#### ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.

Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com We reserve the right to make technical changes

### **Accessories**



# Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
W	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

# Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Connection technology - Connection boxes

	Part no.	Designation	Article	Description
6	50131255 *	ME 308 103	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Cable with connector, M12, 900 mm
6	50131254 *	ME 308 104	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 900 mm

#### Accessories



	Part no.	Designation	Article	Description
	50116466 *	MK 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Terminal
a c	50114823 *	MS 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

# Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

# Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

# Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

## Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Leuze electronic GmbH + Co. KG The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-03

info@leuze.com • www.leuze.com

We reserve the right to make technical

### **Accessories**



### Services

	Part no.	Designation	Article	Description
<b>上</b>	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
<del>      </del>	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

#### Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.