Leuze

Technical data sheet Light curtain receiver Part no.: 50118783 CML730i-R10-1600.A/L-M12



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 changes

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 eng • 2025-04-03

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Technical data

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Series	730
Operating principle	Throughbeam principle
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Detection of transparent objects
	Object measurement
Special version	
Special version	Crossed-beam scanning
	Diagonal-beam scanning
	Parallel-beam scanning
Optical data	
Operating range	0.3 9.5 m
Operating range	Guaranteed operating range
Operating range, transparent media	0.3 3.5 m
Operating range limit	0.2 12 m
Operating range limit	Typical operating range
Measurement field length	1.600 mm
Number of beams	160 Piece(s)
Beam spacing	10 mm
Measurement data	
Minimum chiest dismotor	20 mm
Minimum object diameter	20 mm
Protective circuit	Polarity reversal protection
	Short circuit protected
	Transient protection
	Tansient protection
Performance data	
Supply voltage U _B	18 30 V, DC
Residual ripple	0 15 %, From U _B
Open-circuit current	0 350 mA, The specified values refer to the entire package consisting of trans mitter and receiver.
Inputs/outputs selectable	
Output current, max.	100 mA
Input resistance	6,000 Ω
Number of inputs/outputs selectable	4 Piece(s)
Туре	Inputs/outputs selectable
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	high: ≥6V Iow: ≤ 4 V
Input/output 1	
Activation/disable delay	0 1 ms
Time behavior	
Readiness delay	450 ms
Cycle time	1.75 ms
Response time per beam	10 µs
A second second	1 ⁻
Interface	
Interface Type	IO-Link

IO-Link COM mode	COM2
Min. cycle time	COM2 = 2.3 ms
Specification	V1.0.1
opoundation	V1.0.1
ervice interface	
	IO-Link
F -	
IO-Link	
Function	Configuration via software
	Service
onnection	
umber of connections	2 Piece(s)
ug outlet	Axial
Connection 1	
Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded
Connection 2	
Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
echanical data	
esign	Cubic
mension (W x H x L)	29 mm x 35.4 mm x 1,675 mm
ousing material	Metal
etal housing	Aluminum
ens cover material	Plastic
et weight	1,750 g
ousing color	Silver
vpe of fastening	Groove mounting
· · · ·	Via optional mounting device
peration and display	
vpe of display	LED
pe of uisplay	OLED display
umber of LEDs	2 Piece(s)
pe of configuration	Software
	Teach-in
po or comigation	
	Membrane keyboard
perational controls	Membrane keyboard
	Membrane keyboard
perational controls	Membrane keyboard -30 60 °C

Technical data

Certifications

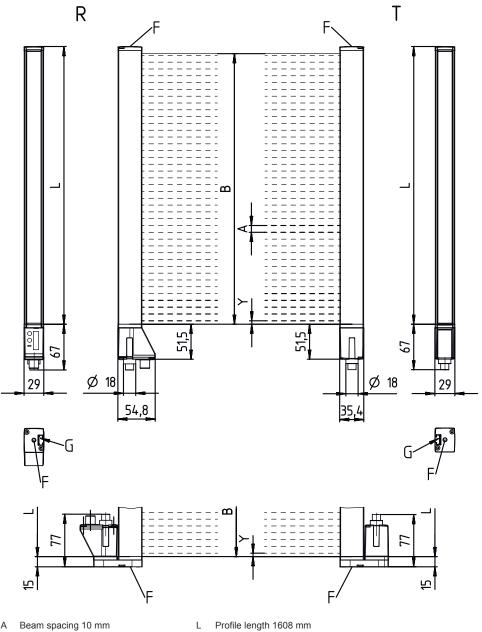
Classification

Customs tariff number	90314990
ECLASS 5.1.4	27270910
ECLASS 8.0	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ECLASS 13.0	27270910
ECLASS 14.0	27270910
ECLASS 15.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549



Dimensioned drawings

All dimensions in millimeters



Beam spacing 10 mm А

Fastening groove

- В Measurement field length 1600 mm
- F M6 thread

G

R Receiver

Т

5 mm Υ

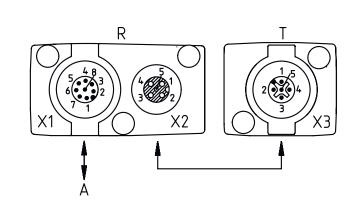
Transmitter

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Dimensioned drawings





A PWR / SW IN / OUT

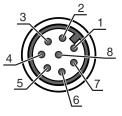
Electrical connection

Connection 1

Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

1	V+
2	IO1
3	GND
4	IO-Link
5	102
6	103
7	104
8	GND



Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin Pin assignment

1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-



Operation an

LED

1

2

on and display	Leuze	
Display	Meaning	
Green, continuous light	Operational readiness	
Green, flashing	Teach / error	
Yellow, continuous light	Light path free, with function reserve	

No function reserve

Object detected

Suitable transmitters

Off

Yellow, flashing

 Part no.	Designation	Article	Description
50118621	CML730i-T10- 1600.A-M12	Light curtain transmitter	Operating range: 0.3 9.5 m Connection: Connector, M12, Axial, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle Measuring light curtain
7XXi	Series 720i: 720i series 730i: 730i series
Y	Device type T: transmitter R: receiver
ZZ	Beam spacing 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
В	Equipment A: Axial connector outlet R: Rear connector outlet
CCC	Interface L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus
DDD	Special equipment -PS: Power Setting
EEE	Electrical connection M12: M12 connector
FFF	-EX: Explosion protection
Note	
A list wi	th all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

✤ This product is not a safety sensor and is not intended as personnel protection.

 $\ensuremath{^{\ensuremath{\Downarrow}}}$ Only use the product in accordance with its intended use.

b For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
C. L. LILLE	50144900	MD 798i-11-82/L5- 2222	IO-Link master	Type: IO-Link master Current consumption, max.: 11,000 mA Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP Interface: IO-Link, Automatic protocol detection, EtherNet IP, Modbus TCP, PROFINET Connections: 12 Piece(s) Sensor connections: 8 Piece(s) Connections for voltage supply: 2 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67, IP 65, IP 69K

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end
Ŭ				Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A- M12-5A-P3-050	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50142900	BT 700M.5-2SET	Mounting device set	Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel
P.G.	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Configuration devices

Accessories

 Part no.	Designation	Article	Description
50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

	Part no.	Designation	Article	Description
ц.	S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

