

Technical data sheet Stationary bar code reader Part no.: 50116220

BCL 300i SM 102



Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com • changes The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-03

Technical data

Basic data

Basic data		
Series	BCL 300i	
Functions		
Functions	Alignment mode	
	AutoConfig	
	AutoControl	
	AutoReflAct	
	Code fragment technology	
	LED indicator	
	Reference code comparison	
Characteristic parameters		
MTTF	110 years	
Read data		
Code types, readable	2/5 Interleaved	
	Codabar	
	Code 128	
	Code 39	
	Code 93	
	EAN 8/13	
	GS1 Databar Expanded	
	GS1 Databar Limited	
	GS1 Databar Omnidirectional	
	UPC	
Scanning rate, typical	1,000 scans/s	
Bar codes per reading gate, max. number	64 Piece(s)	
Optical data		
Reading distance	60 320 mm	
Light source	Laser, Red	
Wavelength	655 nm	
Laser class	1, IEC/EN 60825-1:2014	
Transmitted-signal shape	Continuous	
Usable opening angle (reading field opening)	60 °	
Modulus size	0.2 0.5 mm	
Reading method	Line scanner	
Beam deflection	Via rotating polygon wheel	
Light beam exit	Front	

Electrical data

Protective circuit

Performance data Supply voltage U_B Power consumption, max.

Polarity reversal protection 18 ... 30 V, DC 4.5 W Inputs/outputs selectable 60 mA Output current, max.

Number of inputs/outputs selectable 2 Piece(s) Input current, max. 8 mA

Interface

Туре

RS 232, RS 422

RS 232	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7,8
Stop bit	1.2
Parity	Adjustable
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>
Data encoding	ASCII
RS 422	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8 data bits
Stop bit	1, 2 stop bits
Transmission protocol	Adjustable
Data encoding	ASCII
Service interface	
Туре	USB 2.0
USB	
Function	Configuration via software
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS OUT
	Connection to device
	Data interface
	Data interface PWR / SW IN / OUT
Type of connection	PWR / SW IN / OUT
Type of connection No. of pins	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the
	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device.
No. of pins	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin
No. of pins Type	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin
No. of pins Type Mechanical data	 PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male
No. of pins Type Mechanical data Design Dimension (W x H x L)	 PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic
No. of pins Type Mechanical data Design	 PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material	 PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	 PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device

Leuze

Technical data

Leuze

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

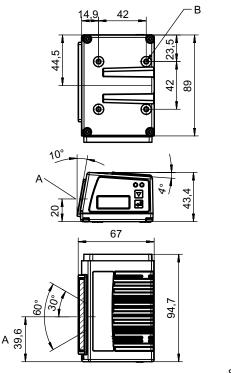
Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

All dimensions in millimeters





8,2 25,4 (0)

Electrical connection

Connection 1

Function	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Optical axis

M4 thread (5 mm deep)

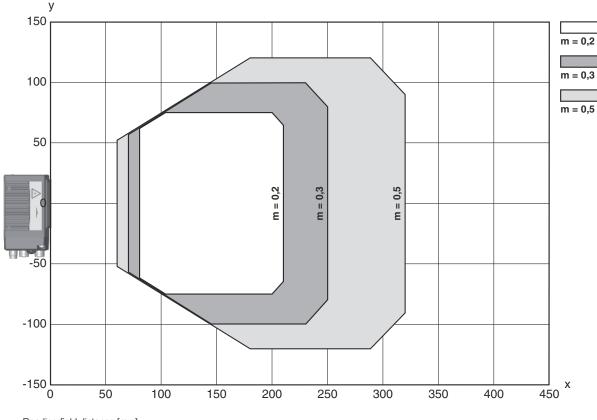
А

В

Diagrams

Leuze

Reading field curve



x Reading field distance [mm]

y Reading field width [mm]

Operation and display

LED	Display	Meaning	
1 PWR	Green, flashing	Device ok, initialization phase	
	Green, continuous light	Device OK	
	Green, briefly off - on	Reading successful	
	Green, briefly off - briefly red - on	Reading not successful	
	Orange, continuous light	Service mode	
	Red, flashing	Device OK, warning set	
	Red, continuous light	Error, device error	
2 BUS	Green, flashing	Initialization	
	Green, continuous light	Bus operation ok	
	Red, flashing	Communication error	
	Red, continuous light	Bus error	

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure F099: OPC-UA function

1	
1	

Note

✤ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

	∕!
	\$.
	\$

Observe intended use!

rightarrow This product is not a safety sensor and is not intended as personnel protection.

- \Rightarrow The product may only be put into operation by competent persons.
- Solve the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT Image: the device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019. Image: the device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

Leuze

Connection technology - Connection unit

 Part no.	Designation	Article	Description
50114369	MA 100	Modular connection unit	Supply voltage: 18 30 V Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Par	rt no.	Designation	Article	Description
J.	501	14571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR connector, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	501	17011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

* Necessary accessories, please order separately

Connection technology - Connection boxes

 Part no.	Designation	Article	Description
50116463 *	MK 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Terminal
50116468 *	MS 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Connector, M12

Accessories

Leuze

	Part no.	Designation	Article	Description
20°	50150597 *	MS 342	Connector hood	Suitable for: BCL 348i Supply voltage: DC Interface: IO-Link Number of connections: 1 Piece(s) Connection: Connector, M12

* Necessary accessories, please order separately

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
S	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Accessories

Leuze

Services

	Part no.	Designation	Article	Description
₽ ©	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

		Note
(6	✤ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.