

## Technical data sheet

### Stationary bar code reader

Part no.: 50132854  
BCL 601i SF 102



For illustration purposes only

#### Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories



CDRH



UK  
CA

## Technical data

### Basic data

|        |          |
|--------|----------|
| Series | BCL 600i |
|--------|----------|

### Functions

|           |                           |
|-----------|---------------------------|
| Functions | Alignment mode            |
|           | AutoConfig                |
|           | AutoControl               |
|           | AutoReflAct               |
|           | Code fragment technology  |
|           | LED indicator             |
|           | Reference code comparison |

### Characteristic parameters

|      |          |
|------|----------|
| MTTF | 93 years |
|------|----------|

### Read data

|                                         |                             |
|-----------------------------------------|-----------------------------|
| Code types, readable                    | 2/5 Interleaved             |
|                                         | Codabar                     |
|                                         | Code 128                    |
|                                         | Code 39                     |
|                                         | Code 93                     |
|                                         | EAN 128                     |
|                                         | EAN 8/13                    |
|                                         | EAN Addendum                |
|                                         | GS1 Databar Expanded        |
|                                         | GS1 Databar Limited         |
|                                         | GS1 Databar Omnidirectional |
|                                         | UPC                         |
| Scanning rate, typical                  | 800 scans/s                 |
| Bar codes per reading gate, max. number | 64 Piece(s)                 |

### Optical data

|                                              |                            |
|----------------------------------------------|----------------------------|
| Reading distance                             | 450 ... 1,450 mm           |
| Light source                                 | Laser, Blue                |
| Wavelength                                   | 405 nm                     |
| Laser class                                  | 2, IEC/EN 60825-1:2014     |
| Transmitted-signal shape                     | Continuous                 |
| Usable opening angle (reading field opening) | 60 °                       |
| Bar code contrast (PCS)                      | 60 %                       |
| Modulus size                                 | 0.3 ... 0.5 mm             |
| Reading method                               | Line scanner               |
| Beam deflection                              | Via rotating polygon wheel |
| Light beam exit                              | Front                      |

### Electrical data

|                    |                              |
|--------------------|------------------------------|
| Protective circuit | Polarity reversal protection |
|--------------------|------------------------------|

#### Performance data

|                         |                 |
|-------------------------|-----------------|
| Supply voltage $U_B$    | 10 ... 30 V, DC |
| Power consumption, max. | 10 W            |

### Inputs/outputs selectable

|                                     |                  |
|-------------------------------------|------------------|
| Output current, max.                | 60 mA            |
| Number of inputs/outputs selectable | 4 Piece(s)       |
| Voltage type, outputs               | DC               |
| Switching voltage, outputs          | Typ. $U_B$ / 0 V |
| Voltage type, inputs                | DC               |
| Switching voltage, inputs           | Typ. $U_B$ / 0 V |
| Input current, max.                 | 8 mA             |

### Interface

|      |        |
|------|--------|
| Type | RS 485 |
|------|--------|

#### RS 485

|                       |                      |
|-----------------------|----------------------|
| Function              | Process              |
| Transmission speed    | 4,800 ... 115,400 Bd |
| Data format           | Adjustable           |
| Start bit             | 1                    |
| Data bit              | 7, 8, 9 data bits    |
| Stop bit              | 1, 2 stop bits       |
| Parity                | Adjustable           |
| Transmission protocol | Adjustable           |
| Data encoding         | ASCII                |

### Service interface

|      |     |
|------|-----|
| Type | USB |
|------|-----|

#### USB

|          |                            |
|----------|----------------------------|
| Function | Configuration via software |
|          | Service                    |

### Connection

|                       |            |
|-----------------------|------------|
| Number of connections | 5 Piece(s) |
|-----------------------|------------|

#### Connection 1

|                       |                    |
|-----------------------|--------------------|
| Function              | Service interface  |
| Type of connection    | USB                |
| Designation on device | SERVICE            |
| Connector type        | USB 2.0 Standard-A |

#### Connection 2

|                       |            |
|-----------------------|------------|
| Function              | Signal IN  |
|                       | Signal OUT |
| Type of connection    | Connector  |
| Designation on device | SW IN/OUT  |
| Thread size           | M12        |
| Type                  | Male       |
| Material              | Metal      |
| No. of pins           | 5 -pin     |
| Encoding              | A-coded    |

#### Connection 3

|                       |                |
|-----------------------|----------------|
| Function              | Signal IN      |
|                       | Signal OUT     |
|                       | Voltage supply |
| Type of connection    | Connector      |
| Designation on device | PWR            |
| Thread size           | M12            |
| Type                  | Female         |
| Material              | Metal          |
| No. of pins           | 5 -pin         |
| Encoding              | A-coded        |

## Technical data

### Connection 4

|                       |               |
|-----------------------|---------------|
| Function              | BUS IN        |
| Type of connection    | Connector     |
| Designation on device | HOST / BUS IN |
| Thread size           | M12           |
| Type                  | Male          |
| Material              | Metal         |
| No. of pins           | 5 -pin        |
| Encoding              | B-coded       |

### Connection 5

|                       |           |
|-----------------------|-----------|
| Function              | BUS OUT   |
| Type of connection    | Connector |
| Designation on device | BUS OUT   |
| Thread size           | M12       |
| Type                  | Male      |
| No. of pins           | 5 -pin    |

### Mechanical data

|                       |                              |
|-----------------------|------------------------------|
| Design                | Cubic                        |
| Dimension (W x H x L) | 123.5 mm x 63 mm x 106.5 mm  |
| Housing material      | Metal                        |
| Metal housing         | Diecast aluminum             |
| Lens cover material   | Glass                        |
| Net weight            | 1,100 g                      |
| Housing color         | Red                          |
|                       | Silver                       |
| Type of fastening     | Dovetail grooves             |
|                       | Mounting thread              |
|                       | Via optional mounting device |

### Operation and display

|                       |                                                                         |
|-----------------------|-------------------------------------------------------------------------|
| Type of display       | LED                                                                     |
|                       | Monochromatic graphical display, 128x64 pixel, with background lighting |
| Number of LEDs        | 2 Piece(s)                                                              |
| Type of configuration | Via web browser                                                         |
| Operational controls  | Button(s)                                                               |

### Environmental data

|                                                  |                |
|--------------------------------------------------|----------------|
| Ambient temperature, operation                   | 0 ... 40 °C    |
| Ambient temperature, storage                     | -20 ... +70 °C |
| Relative humidity (non-condensing)               | 90 %           |
| Extraneous light tolerance on the bar code, max. | 2,000 lx       |

### Certifications

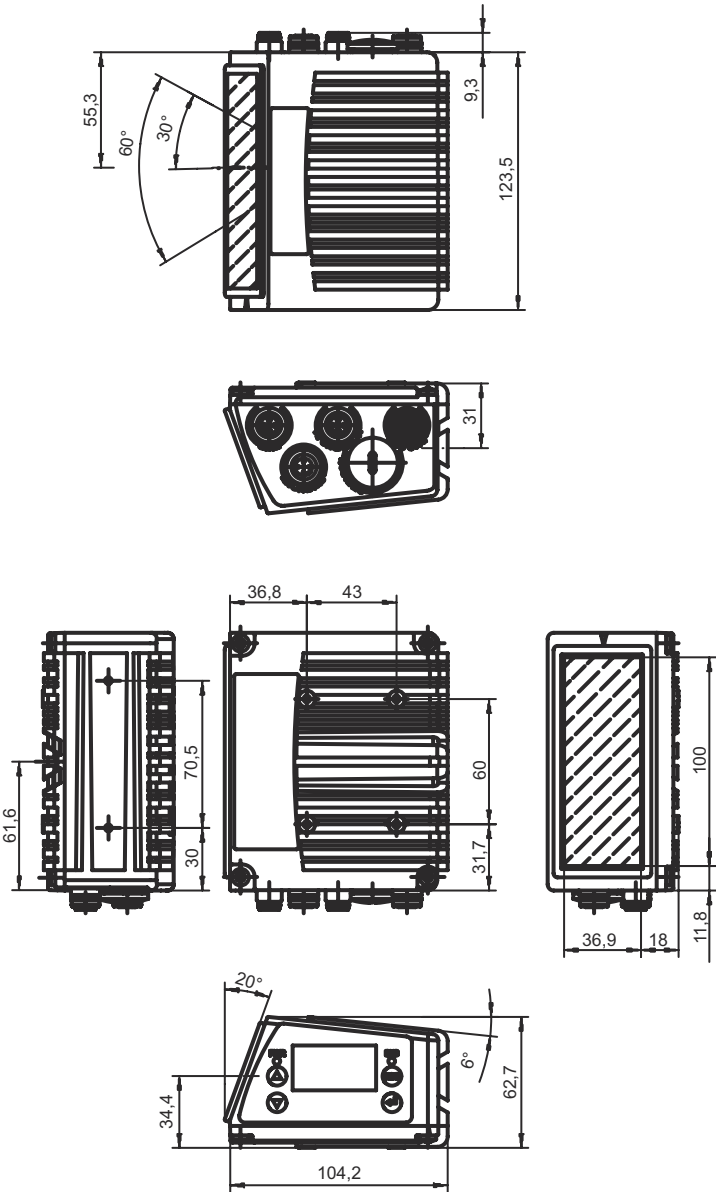
|                                                                 |                          |
|-----------------------------------------------------------------|--------------------------|
| Degree of protection                                            | IP 65                    |
| Protection class                                                | III                      |
| Approvals                                                       | c UL US                  |
| Test procedure for EMC in accordance with standard              | EN 55022                 |
|                                                                 | EN 61000-4-2, -3, -4, -6 |
| Test procedure for shock in accordance with standard            | IEC 60068-2-27, test Ea  |
| Test procedure for continuous shock in accordance with standard | IEC 60068-2-29, test Eb  |
| Test procedure for vibration in accordance with standard        | IEC 60068-2-6, test Fc   |

### Classification

|                       |          |
|-----------------------|----------|
| Customs tariff number | 84719000 |
| ECLASS 5.1.4          | 27280102 |
| ECLASS 8.0            | 27280102 |
| ECLASS 9.0            | 27280102 |
| ECLASS 10.0           | 27280102 |
| ECLASS 11.0           | 27280102 |
| ECLASS 12.0           | 27280102 |
| ECLASS 13.0           | 27280102 |
| ECLASS 14.0           | 27280102 |
| ECLASS 15.0           | 27280102 |
| ETIM 5.0              | EC002550 |
| ETIM 6.0              | EC002550 |
| ETIM 7.0              | EC002550 |
| ETIM 8.0              | EC002550 |
| ETIM 9.0              | EC002550 |
| ETIM 10.0             | EC002550 |

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

SERVICE

|                    |                    |
|--------------------|--------------------|
| Function           | Service interface  |
| Type of connection | USB                |
| Connector type     | USB 2.0 Standard-A |

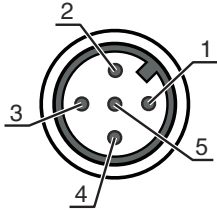
Pin Pin assignment

|   |         |
|---|---------|
| 1 | +5 V DC |
| 2 | DATA-   |
| 3 | DATA+   |
| 4 | GND     |

Electrical connection

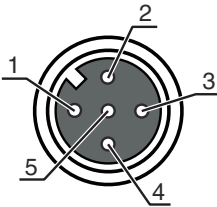
| Connection 2       |           | SW IN/OUT  |
|--------------------|-----------|------------|
| Function           |           | Signal IN  |
|                    |           | Signal OUT |
| Type of connection | Connector |            |
| Thread size        | M12       |            |
| Type               | Male      |            |
| Material           | Metal     |            |
| No. of pins        | 5 -pin    |            |
| Encoding           | A-coded   |            |

| Pin | Pin assignment |
|-----|----------------|
| 1   | VOUT           |
| 2   | SWIO 1         |
| 3   | GND            |
| 4   | SWIO 2         |
| 5   | FE             |



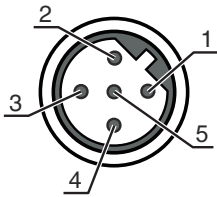
| Connection 3       |           | PWR            |
|--------------------|-----------|----------------|
| Function           |           | Signal IN      |
|                    |           | Signal OUT     |
|                    |           | Voltage supply |
| Type of connection | Connector |                |
| Thread size        | M12       |                |
| Type               | Female    |                |
| Material           | Metal     |                |
| No. of pins        | 5 -pin    |                |
| Encoding           | A-coded   |                |

| Pin | Pin assignment |
|-----|----------------|
| 1   | VIN            |
| 2   | SWIO 3         |
| 3   | GND            |
| 4   | SWIO 4         |
| 5   | FE             |



| Connection 4       |           | HOST / BUS IN |
|--------------------|-----------|---------------|
| Function           | BUS IN    |               |
| Type of connection | Connector |               |
| Thread size        | M12       |               |
| Type               | Male      |               |
| Material           | Metal     |               |
| No. of pins        | 5 -pin    |               |
| Encoding           | B-coded   |               |

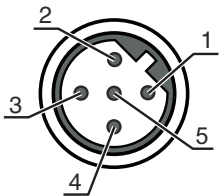
| Pin | Pin assignment |
|-----|----------------|
| 1   | Res.           |
| 2   | RS 485 B       |
| 3   | GND 485        |
| 4   | RS 485 A       |
| 5   | FE             |



Electrical connection

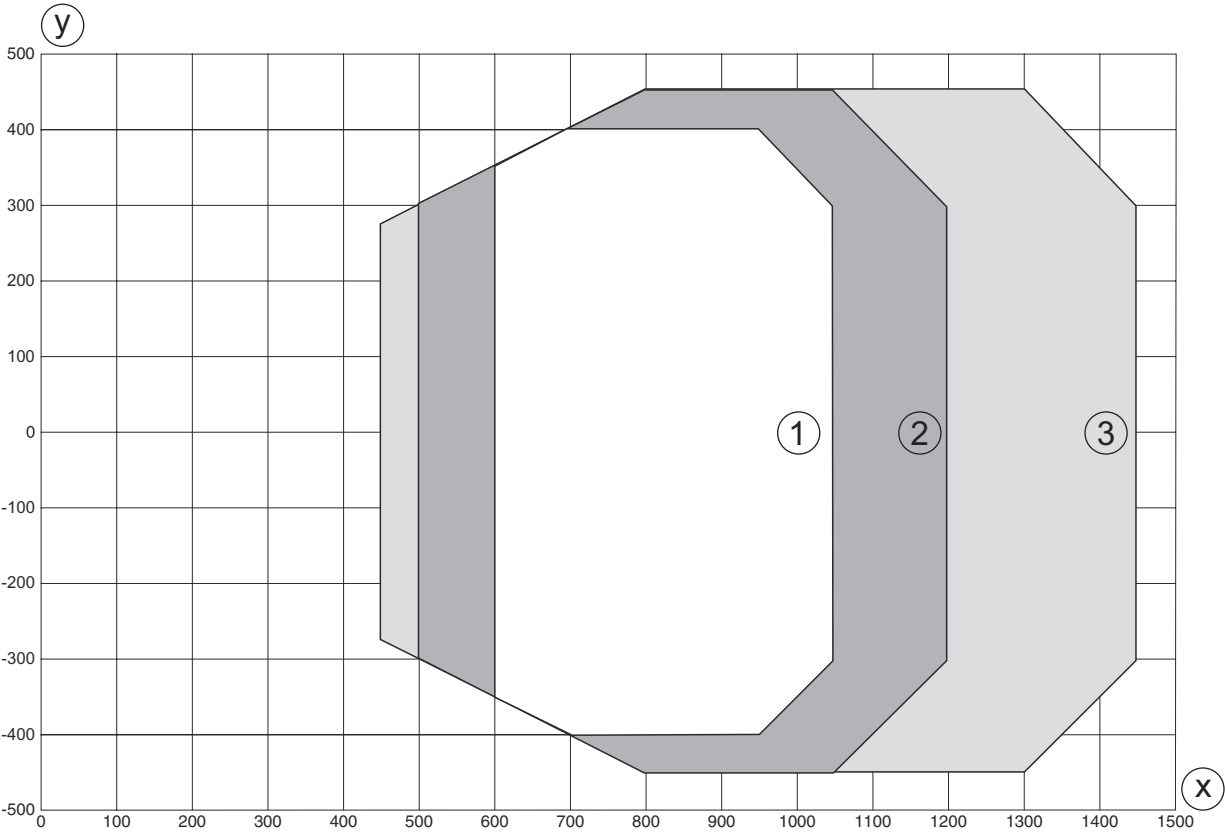
| Connection 5       |  | BUS OUT   |
|--------------------|--|-----------|
| Function           |  | BUS OUT   |
| Type of connection |  | Connector |
| Thread size        |  | M12       |
| Type               |  | Male      |
| Material           |  | Metal     |
| No. of pins        |  | 5 -pin    |
| Encoding           |  | B-coded   |

| Pin | Pin assignment |
|-----|----------------|
| 1   | V CC485        |
| 2   | RS 485 B       |
| 3   | GND 485        |
| 4   | RS 485 A       |
| 5   | FE             |



Diagrams

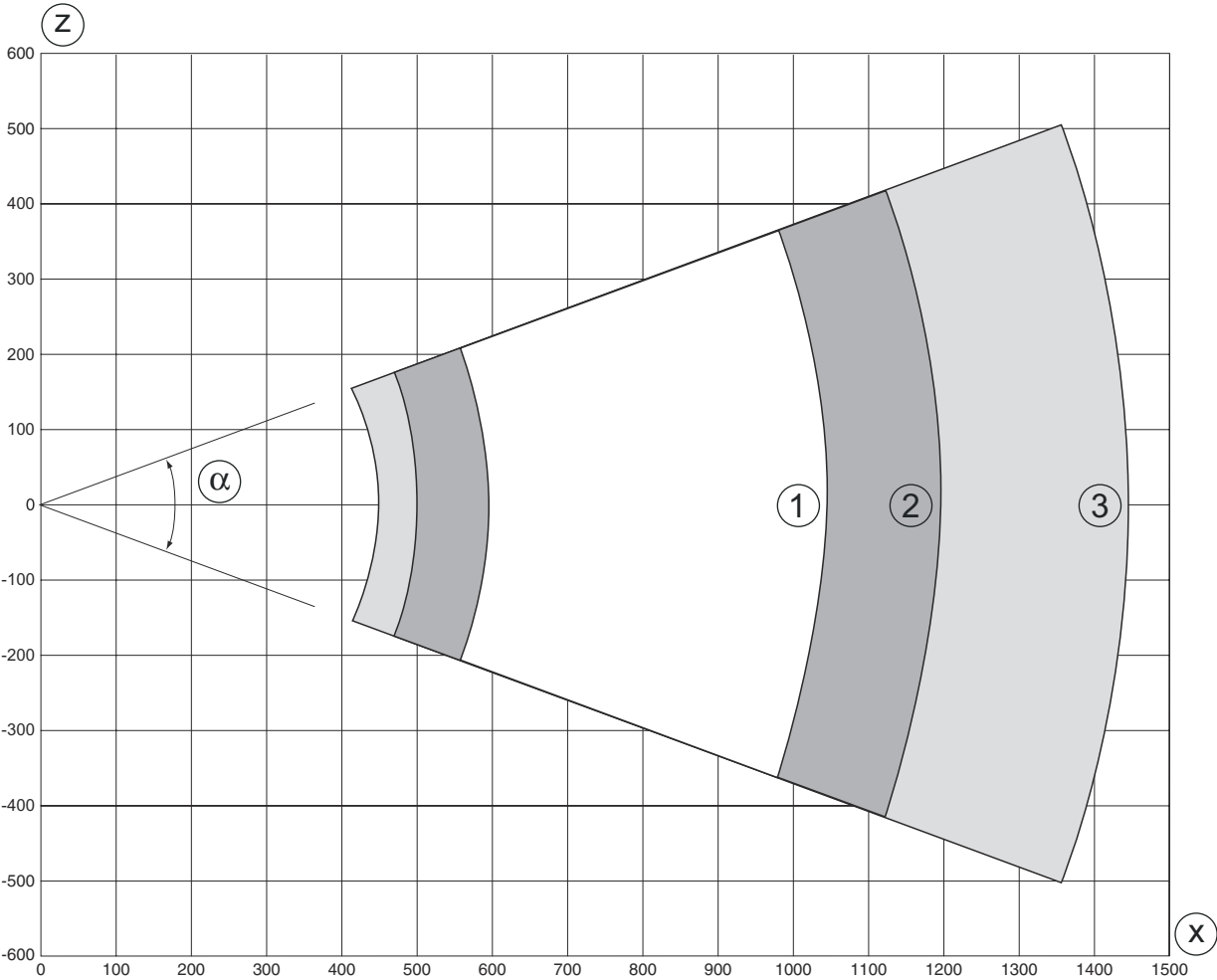
Reading field curve - Low Density



- y Reading field width [mm]  
x Reading field distance [mm]
- 1 Module = 0.3 mm: 600 mm - 1050 mm (450 mm depth of field)
  - 2 Module = 0.35 mm: 500 mm - 1200 mm (700 mm depth of field)
  - 3 Module = 0.5 mm: 450 mm - 1450 mm (1000 mm depth of field)

Diagrams

Reading field curve - Low Density



- z Reading field height [mm]  
x Reading field distance [mm]
- 1 Module = 0.3 mm: 600 mm - 1050 mm (450 mm depth of field)  
2 Module = 0.35 mm: 500 mm - 1200 mm (700 mm depth of field)  
3 Module = 0.5 mm: 450 mm - 1450 mm (1000 mm depth of field)

Operation and display

| LED   | Display                  | Meaning                |
|-------|--------------------------|------------------------|
| 1 PWR | Off                      | No supply voltage      |
|       | Green, flashing          | Initialization         |
|       | Green, continuous light  | Device OK              |
|       | Orange, flashing         | Service operation      |
|       | Orange, continuous light | Reset                  |
|       | Red, flashing            | Device OK, warning set |
|       | Red, continuous light    | Device error           |
|       |                          |                        |
| 2 NET | Off                      | No supply voltage      |
|       | Green, flashing          | BUS initialization     |
|       | Green, continuous light  | Bus operation ok       |
|       | Orange, flashing         | Service mode           |
|       | Orange, continuous light | Reset                  |
|       | Red, flashing            | Communication error    |

Operation and display

| LED   | Display               | Meaning       |
|-------|-----------------------|---------------|
| 2 NET | Red, continuous light | Network error |

Part number code

Part designation: BCL XXXX YYZ AAA B

|      |                                                                                                                                                                                                                          |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| BCL  | <b>Operating principle</b><br>BCL: bar code reader                                                                                                                                                                       |
| XXXX | <b>Series/interface (integrated fieldbus technology)</b><br>600i: RS 232/RS 422/ RS 485 (multiNet master)<br>601i: RS 485 (multiNet slave)<br>604i: PROFIBUS DP<br>608i: Ethernet<br>648i: PROFINET<br>658i: EtherNet/IP |
| YY   | <b>Scanning principle</b><br>S: line scanner (single line)<br>O: oscillating-mirror scanner (oscillating mirror)                                                                                                         |
| Z    | <b>Optics</b><br>N: High Density (close)<br>M: Medium Density (medium distance)<br>F: Low Density (remote)<br>L: Long Range (very large distances)                                                                       |
| AAA  | <b>Beam exit</b><br>100: lateral<br>102: front                                                                                                                                                                           |
| BB   | <b>Special equipment</b><br>H: with heating                                                                                                                                                                              |

| Note                                                                               |                                                                                                                                |
|------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
|  | A list with all available device types can be found on the Leuze website at <a href="http://www.leuze.com">www.leuze.com</a> . |

Notes

|  Observe intended use! |                                                                                                                                                                                                                                                                             |
|-----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                         | <ul style="list-style-type: none"><li>This product is not a safety sensor and is not intended as personnel protection.</li><li>The product may only be put into operation by competent persons.</li><li>Only use the product in accordance with its intended use.</li></ul> |

## Notes



### ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT



#### Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- ⚠ Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ⚠ Do not point the laser beam of the device at persons!
- ⚠ Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- ⚠ When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- ⚠ CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation!
- ⚠ Observe the applicable statutory and local laser protection regulations.
- ⚠ The device must not be tampered with and must not be changed in any way.  
There are no user-serviceable parts inside the device.  
Repairs must only be performed by Leuze electronic GmbH + Co. KG.

### NOTE



#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

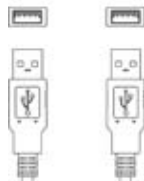
- ⚠ "Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- ⚠ Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- ⚠ Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

## Accessories

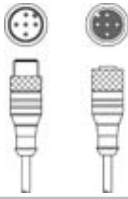
### Connection technology - Connection cables

|                                                                                     | Part no. | Designation        | Article          | Description                                                                                                                                                                       |
|-------------------------------------------------------------------------------------|----------|--------------------|------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50132079 | KD U-M12-5A-V1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: No<br>Cable length: 5.000 mm<br>Sheathing material: PVC |

### Connection technology - Interconnection cables

|                                                                                    | Part no. | Designation      | Article               | Description                                                                                                                                 |
|------------------------------------------------------------------------------------|----------|------------------|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50107726 | KB USB A - USB A | Interconnection cable | Suitable for interface: USB<br>Connection 1: USB<br>Connection 2: USB<br>Shielded: Yes<br>Cable length: 1,800 mm<br>Sheathing material: PVC |

## Accessories

|                                                                                  | Part no. | Designation                 | Article               | Description                                                                                                                                                                                                                             |
|----------------------------------------------------------------------------------|----------|-----------------------------|-----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50135254 | KDS PB-M12-4A-M12-4A-P3-050 | Interconnection cable | Suitable for interface: PROFIBUS DP<br>Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin<br>Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR |

## Connection technology - Terminating resistors

|                                                                                  | Part no. | Designation | Article         | Description                                                                                                                         |
|----------------------------------------------------------------------------------|----------|-------------|-----------------|-------------------------------------------------------------------------------------------------------------------------------------|
|  | 50038539 | TS 02-4-SA  | Terminator plug | Suitable for: MultiNet Plus, PROFIBUS DP<br>Function: Bus termination<br>Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin |

## Mounting technology - Other

|                                                                                    | Part no. | Designation | Article          | Description                                                                                                              |
|------------------------------------------------------------------------------------|----------|-------------|------------------|--------------------------------------------------------------------------------------------------------------------------|
|  | 50111224 | BT 59       | Mounting bracket | Fastening, at system: Groove mounting<br>Mounting bracket, at device: Clampable<br>Material: Metal<br>Shock absorber: No |

## Services

|                                                                                    | Part no. | Designation | Article          | Description                                                                                                                                                                                                                                                       |
|------------------------------------------------------------------------------------|----------|-------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | S981020  | CS30-E-212  | Hourly rate      | Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.<br>Conditions: Completed questionnaire or project specifications with a description of the application have been provided. |
|  | S981014  | CS30-S-110  | Start-up support | Details: Performed at location of customer's choosing, duration: max. 10 hours.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.                                    |
|  | S981019  | CS30-T-110  | Product training | Details: Location and content to be agreed upon, duration: max. 10 hours.<br>Conditions: Price not including travel costs and, if applicable, accommodation expenses.                                                                                             |

Accessories

|                                                                                  | Part no. | Designation | Article     | Description                                                                                                                                             |
|----------------------------------------------------------------------------------|----------|-------------|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | S981021  | CS30-V-212  | Hourly rate | Details: REA evaluation with creation of a test report, evaluation of the code quality.<br>Conditions: Original bar codes to be provided by the client. |

| Note                                                                             |                                                                                                                           |
|----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
|  | A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page. |