Technical data sheet

Safety light curtain receiver

Part no.: 68021401

MLC520R40-150G

For Illustration purposes only

Contents

Technical data

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Basic data

Series	MLC 500
Device type	Receiver
Cascading	Guest
Contains	2x BT-NC sliding block
Application	Access guarding
	Danger zone guarding
	Hand protection

Characteristic parameters

Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
Mission time T_M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	40 mm
Protective field height	150 mm

Optical data

Number of beams	12 Piece(s)

Time behavior

Response time	2 ms, plus response times of the Host/ Middle Guest devices

Connection

Number of connections	1 Piece(s)

Connection 1

Function	Cascade, Host In
	Cascade, Middle Guest In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

Mechanical data

Dimension (W x H x L)	29 mm x 164 mm x 53 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	280 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting brackets
	Swivel mount

Environmental data

Ambient temperature, operation	0 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c TÜV NRTL US
	c UL US
	TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	100 m/s²
US patents	US 6,418,546 B

Classification

Customs tariff number	85365019
ECLASS 5.1.4	27272704
ECLASS 8.0	27272704
ECLASS 9.0	27272704
ECLASS 10.0	27272704
ECLASS 11.0	27272704
ECLASS 12.0	27272704
ECLASS 13.0	27272704
ECLASS 14.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549

The Sensor People Leuze electronic GmbH + Co. KG
In der Braike 1, D-73277 Owen/Germany

info@leuze.com • www.leuze.com
Phone: +49 7021 573-0 • Fax: +49 7021 573-199

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Dimensioned drawings

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All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$

H_{PFE} Effective protective field height = 178 mm	C 15 mm
H_{PFN} Nominal protective field height = 150 mm	R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.
A Total height = 164 mm	
B 25 mm	

Electrical connection

Connection 1

Function	Cascade, Host In
	Cascade, Middle Guest In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Type of stranding	Pair stranding (twisted pair)
Wire cross section	0.14 mm²
Thread size	M12
Type	Male
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Suitable transmitters

	Part no.	Designation	Article	Description
	68020401	MLC500T40-150G	Safety light curtain transmitter	Resolution: 40 mm Protective field height: 150 mm Operating range: 0 ... 20 m Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

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Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

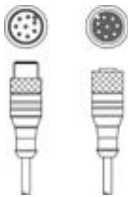| MLC	Safety light curtain
x	**Series** 3: MLC 300 5: MLC 500
yy	**Function classes** 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	**Device type** T: transmitter R: receiver
a	**Resolution** 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	**Protective field height** 150 … 3000: from 150 mm to 3000 mm
e	**Host/Guest (optional)** H: Host MG: Middle Guest G: Guest
i	**Interface (optional)** /A: AS-i
ooo	**Option** /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note
✋ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

⚠️ **Observe intended use!**
✋ The product may only be put into operation by competent persons. ✋ Only use the product in accordance with its intended use.

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Accessories

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Connection technology - Interconnection cables

Part no.	Designation	Article	Description
50135145	KDS S-M12-8A-M12-8A-P1-020	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429395	BT-2HF-G	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

Note
↳ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.