

Technical data sheet Stationary bar code reader

Part no.: 50116196

BCL 300i R1 M 100



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- Dimensioned drawings
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- Part number code
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Technical data



| Series | BCL 300i |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Functions | |
| Functions | Alignment mode |
| | AutoConfig |
| | AutoControl |
| | AutoReflAct |
| | Code fragment technology |
| | LED indicator |
| | Reference code comparison |
| Characteristic parameters | |
| MTTF | 110 years |
| Read data | |
| Code types, readable | 2/5 Interleaved |
| | Codabar |
| | Code 128 |
| | Code 39 |
| | Code 93 |
| | EAN 8/13 |
| | GS1 Databar Expanded |
| | GS1 Databar Limited |
| | GS1 Databar Omnidirectional |
| | UPC |
| Scanning rate, typical | |
| | 1.000 scans/s |
| Bar codes per reading gate, max. number | 1,000 scans/s 64 Piece(s) |
| Bar codes per reading gate, max. number Optical data | |
| Bar codes per reading gate, max. number Optical data Reading distance Light source | 64 Piece(s) |
| Bar codes per reading gate, max. number Optical data Reading distance | 64 Piece(s) 30 290 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source | 64 Piece(s) 30 290 mm Laser, Red |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength | 64 Piece(s) 30 290 mm Laser, Red 655 nm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field | 64 Piece(s) 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size | 64 Piece(s) 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection | 64 Piece(s) 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit | 64 Piece(s) 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) | 64 Piece(s) 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 300 mm | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Electrical data | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm |
| Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Electrical data Protective circuit | 30 290 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm |

| | Output current, max. 60 mA | | | | |
|----|-------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| | Number of inputs/outputs selectable | | | | |
| | | | | | |
| | Input current, max. | 8 mA | | | |
| ln | terface | | | | |
| Ту | pe | RS 232, RS 422 | | | |
| | RS 232 | | | | |
| | Function | Process | | | |
| | Transmission speed | 4,800 115,200 Bd | | | |
| | Data format | Adjustable | | | |
| | Start bit | 1 | | | |
| | Data bit | 7,8 | | | |
| | Stop bit | 1.2 | | | |
| | Parity | Adjustable | | | |
| | Transmission protocol | <stx><data><cr><lf></lf></cr></data></stx> | | | |
| | · | | | | |
| | Data encoding | ASCII | | | |
| | RS 422 | | | | |
| | Function | Process | | | |
| | Transmission speed | 4,800 115,200 Bd | | | |
| | | | | | |
| | Data format | Adjustable | | | |
| | Start bit | 1 | | | |
| | Data bit | 7, 8 data bits | | | |
| | Stop bit | 1, 2 stop bits | | | |
| | Transmission protocol | Adjustable | | | |
| | Data encoding | ASCII | | | |
| | | | | | |
| | ervice interface | | | | |
| Ту | pe | USB 2.0 | | | |
| | USB | | | | |
| | Function | Configuration via software | | | |
| | | oomigaration na contrato | | | |
| C | onnection | | | | |
| Nι | umber of connections | 1 Piece(s) | | | |
| | | | | | |
| | Connection 1 | | | | |
| | F | DUC OUT | | | |
| | Function | BUS OUT | | | |
| | Function | Connection to device | | | |
| | Function | Connection to device Data interface | | | |
| | Function | Connection to device Data interface PWR / SW IN / OUT | | | |
| | Function | Connection to device Data interface | | | |
| | Function Type of connection | Connection to device Data interface PWR / SW IN / OUT | | | |
| | | Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the | | | |
| | Type of connection | Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. | | | |

Inputs/outputs selectable

Technical data



Mechanical data

| Design | Cubic |
|-----------------------|------------------------------|
| Dimension (W x H x L) | 103 mm x 44 mm x 96 mm |
| Housing material | Metal |
| Metal housing | Diecast aluminum |
| Lens cover material | Glass |
| Net weight | 350 g |
| Housing color | Red |
| | Silver |
| Type of fastening | Dovetail grooves |
| | Fastening on back |
| | Via optional mounting device |
| | |

Operation and display

| Type of display | LED |
|-----------------------|-----------------|
| Number of LEDs | 2 Piece(s) |
| Type of configuration | Via web browser |

Environmental data

| Ambient temperature, operation | 0 40 °C |
|------------------------------------|-----------|
| Ambient temperature, storage | -20 70 °C |
| Relative humidity (non-condensing) | 0 90 % |

Certifications

| Degree of protection | IP 65 |
|-----------------------------------------------------------------|--------------------------|
| Protection class | III |
| Approvals | c UL US |
| Test procedure for EMC in accordance | EN 55022 |
| with standard | EN 61000-4-2, -3, -4, -6 |
| Test procedure for shock in accordance with standard | IEC 60068-2-27, test Ea |
| Test procedure for continuous shock in accordance with standard | IEC 60068-2-29, test Eb |
| Test procedure for vibration in accordance with standard | IEC 60068-2-6, test Fc |

Classification

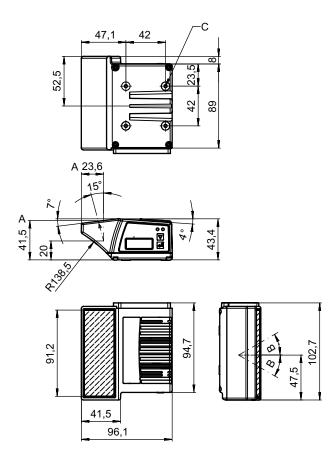
| Customs tariff number | 84719000 |
|-----------------------|----------|
| ECLASS 5.1.4 | 27280102 |
| ECLASS 8.0 | 27280102 |
| ECLASS 9.0 | 27280102 |
| ECLASS 10.0 | 27280102 |
| ECLASS 11.0 | 27280102 |
| ECLASS 12.0 | 27280102 |
| ECLASS 13.0 | 27280102 |
| ECLASS 14.0 | 27280102 |
| ECLASS 15.0 | 27280102 |
| ETIM 5.0 | EC002550 |
| ETIM 6.0 | EC002550 |
| ETIM 7.0 | EC002550 |
| ETIM 8.0 | EC002550 |
| ETIM 9.0 | EC002550 |
| ETIM 10.0 | EC002550 |

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Dimensioned drawings

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All dimensions in millimeters



- Optical axis
- Deflection angle of the laser beam: ± 30°
- M4 thread (5 mm deep)

Electrical connection

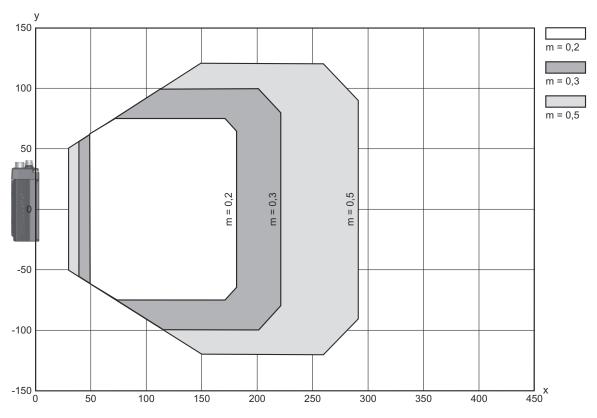
Connection 1

| Function | BUS OUT |
|--------------------|-------------------------------------------------------------------------|
| | Connection to device |
| | Data interface |
| | PWR / SW IN / OUT |
| | Service interface |
| Type of connection | Plug connector |
| Type of connection | It is essential to use a connection unit when commissioning the device. |
| No. of pins | 32 -pin |
| Туре | Male |

Diagrams



Reading field curve



- Reading field distance [mm]
- Reading field width [mm]

Operation and display

| LED | Display | Meaning |
|-------|---------------------------------------|---------------------------------|
| 1 PWR | Green, flashing | Device ok, initialization phase |
| | Green, continuous light | Device OK |
| | Green, briefly off - on | Reading successful |
| | Green, briefly off - briefly red - on | Reading not successful |
| | Orange, continuous light | Service mode |
| | Red, flashing | Device OK, warning set |
| | Red, continuous light | Error, device error |
| 2 BUS | Green, flashing | Initialization |
| | Green, continuous light | Bus operation ok |
| | Red, flashing | Communication error |
| | Red, continuous light | Bus error |

Part number code



Part designation: BCL XXXX YYZ AAA BB CCCC

| BCL | Operating principle BCL: bar code reader |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| XXXX | Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP |
| YY | Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror) |
| Z | Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application) |
| AAA | Beam exit 100: lateral 102: front |
| ВВ | Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window |
| cccc | Functions F007: optimized process data structure F099: OPC-UA function |

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- \$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.
 - Repairs must only be performed by Leuze electronic GmbH + Co. KG.

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Accessories



Connection technology - Connection unit

| Part no. | Designation | Article | Description |
|----------|-------------|-------------------------|----------------------------------------------------------------------------------------------------------------|
| 50114369 | MA 100 | Modular connection unit | Supply voltage: 18 30 V Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54 |

Connection technology - Connection cables

| Part no. | Designation | Article | Description |
|----------|------------------------|------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 50132079 | KD U-M12-5A-V1- 050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC |

Connection technology - Interconnection cables

| | Part no. | Designation | Article | Description |
|---|------------|-------------------------|-----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7 | 50114571 * | KB 301-3000 | Interconnection cable | Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR connector, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC |
| | 50117011 | KB USB A - USB miniB | Service line | Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC |

^{*} Necessary accessories, please order separately

Connection technology - Connection boxes

| Part no. | Designation | Article | Description |
|------------|-------------|-----------------|--------------------------------------------------------------------------------------------------------------------------|
| 50116463 * | MK 300 | Connection unit | Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Terminal |
| 50116468 * | MS 300 | Connection unit | Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Connector, M12 |

Accessories



| Part no. | Designation | Article | Description |
|------------|-------------|----------------|---------------------------------------------------------------------------------------------------------------------------|
| 50150597 * | MS 342 | Connector hood | Suitable for: BCL 348i Supply voltage: DC Interface: IO-Link Number of connections: 1 Piece(s) Connection: Connector, M12 |

^{*} Necessary accessories, please order separately

Mounting technology - Mounting brackets

| Part no. | Designation | Article | Description |
|----------|-------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 50121433 | BT 300 W | Mounting device | Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal |

Mounting technology - Rod mounts

| O | | 0, | | |
|---|----------|-------------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | Part no. | Designation | Article | Description |
| | 50121435 | BT 56 - 1 | Mounting device | Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m |

Mounting technology - Other

| Part no. | Designation | Article | Description |
|----------|-------------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 50124941 | BTU 0300M-W | Mounting device | Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No |

Reflective tapes for standard applications

| Part no. | Designation | Article | Description |
|----------|-----------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| 50106119 | REF 4-A-100x100 | Reflective tape | Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive |

The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-03

Accessories



Services

| | Part no. | Designation | Article | Description |
|--------------------|----------|-------------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| D | S981020 | CS30-E-212 | Hourly rate | Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. |
| | S981014 | CS30-S-110 | Start-up support | Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. |
| | S981019 | CS30-T-110 | Product training | Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. |
| | S981021 | CS30-V-212 | Hourly rate | Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client. |

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.

We reserve the right to make technical changes