

Technical data sheet Single light beam safety device receiver

Part no.: 66533001

MLD510-R1/A



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Technical data



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Series	MLD 500
Genes	WED 300
Functions	
Functions	Automatic restart
Characteristic parameters	
Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1:2008
MTTF _d	204 years, EN ISO 13849-1
PFH _D	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1

Electrical data

Category

Performance data	
Supply voltage U _B	26.5 31.6 V
Current consumption from AS-i circuit	140 mA

4, EN ISO 13849

AS-Interface Safety at Work

Time behavior

Response time	30 ms
Restart delay time	100 ms

Interface

Туре

AS-i	
Function	Process
AS-i profile	S-7.B.1
Slave address	131 programmable, default=0

Max. 5 ms ms

Connection

tions

Cycle time acc. to AS-i specifica-

Number of connections		1 Piece(s)
	Connection 1	
	Function	Machine interface
	Type of connection	Connector
	Thread size	M12
	Material	Metal
	No. of pins	5 -pin

Mechanical data

Design	Cubic
Dimension (W x H x L)	52 mm x 193 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	600 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 67
Protection class	III
Approvals	c TÜV NRTL US
	c UL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7 741 595 B

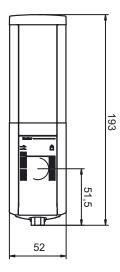
Classification

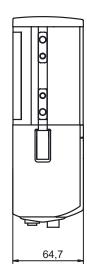
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ECLASS 11.0	27272701
ECLASS 12.0	27272701
ECLASS 13.0	27272701
ECLASS 14.0	27272701
ETIM 5.0	EC001831
ETIM 6.0	EC001831
ETIM 7.0	EC001831
ETIM 8.0	EC001831
ETIM 9.0	EC001831

Dimensioned drawings



All dimensions in millimeters



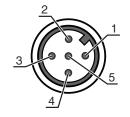


Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	AS-i+	Brown
2	n.c.	White
3	AS-i-	Blue
4	n.c.	Black
5	n.c.	Gray



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.
	Off	No voltage on AS-i cable.
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red/green, flashing alternately	AS-i slave device error or AS-i connection defective
	Green, continuous light, flashing red at the same time	Periphery error
	Green, continuous light	AS-i slave communicating with AS-i master

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Suitable transmitters



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	Part no.	Designation	Article	Description
· Line man	66501001	MLD500-T1/A	Single light beam safety device transmitter	Operating range: 0.5 70 m Light source: LED, Infrared Type of interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
х	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: Connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: Integrated AS-i interface, M12 plug, (safety bus system)

Note



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
•	50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes
F				Cable length: 2.000 mm Sheathing material: PUR

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Accessories



	Part no.	Designation	Article	Description
	50137014	KD S-M12-5A-P1-150	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 15.000 mm Sheathing material: PUR
	50136146	KD S-M12-5A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 25.000 mm Sheathing material: PUR

Muting - Mounting systems

	Part no.	Designation	Article	Description
3	424421	BT-SB10	Mounting bracket set	Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Swiveling Swivel range: -8 8 ° Material: Metal

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.