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Technical data sheet Stationary bar code reader Part no.: 50116186 BCL 300i OM 100 D



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 eng • 2025-04-03

We reserve the right to make technical changes

Technical data

Basic data

Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)

Optical data

Reading distance	40 300 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Modulus size	0.2 0.5 mm
Reading method	Oscillating-mirror scanner
Beam deflection	Via rotating polygon wheel + stepping motor with mirror
Light beam exit	Zero position at side at angle less than 90°
Oscillating mirror frequency	10 Hz
Max. swivel angle	20 °
Electrical data	
Protective circuit	Polarity reversal protection
Performance data	
Supply voltage U _B	18 30 V, DC
Power consumption, max.	9 W
Inputs/outputs selectable	00 mm A
Output current, max.	60 mA
Number of inputs/outputs selectab	
Input current, max.	8 mA

RS 232 Function Process Transmission speed 4,800 ... 115,200 Bd Data format Adjustable Start bit 1 Data bit 7,8 Stop bit 1.2 Parity Adjustable <STX><data><CR><LF> Transmission protocol Data encoding ASCII RS 422 Process Function Transmission speed 4,800 ... 115,200 Bd Data format Adjustable Start bit 1 Data bit 7, 8 data bits 1, 2 stop bits Stop bit Transmission protocol Adjustable Data encoding ASCII Service interface **USB 2.0** USB Configuration via software Function Service Connection Number of connections 1 Piece(s) **Connection 1** Function BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a Type of connection connection unit when commissioning the device. No. of pins 32 -pin Туре Male **Mechanical data** Design Cubic Dimension (W x H x L) 125 mm x 58 mm x 110 mm Housing material Metal Metal housing Diecast aluminum Glass Lens cover material 580 g Net weight Housing color Red Silver Type of fastening Dovetail grooves

Fastening on back Via optional mounting device

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Interface

Туре

RS 232, RS 422

Туре

Technical data

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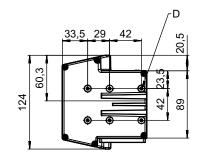
Operation and display

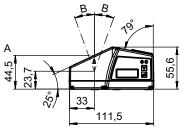
Type of display	LED	
	Monochromatic graphic display, 128 x 32 pixels	
Number of LEDs	2 Piece(s)	
Type of configuration	Via web browser	
Environmental data		
Ambient temperature, operation	0 40 °C	
Ambient temperature, storage	-20 70 °C	
Relative humidity (non-condensing)	0 90 %	
Certifications		
Degree of protection	IP 65	
Protection class	III	
Approvals	c UL US	
Test procedure for EMC in accordance	EN 55022	
with standard	EN 61000-4-2, -3, -4, -6	
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea	
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb	

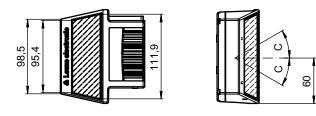
Classification	
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

All dimensions in millimeters







A Optical axis

- B Swivel angle of the laser beam: ± 20°
- C Deflection angle of the laser beam: ± 30°
- D M4 thread (5 mm deep)

Electrical connection

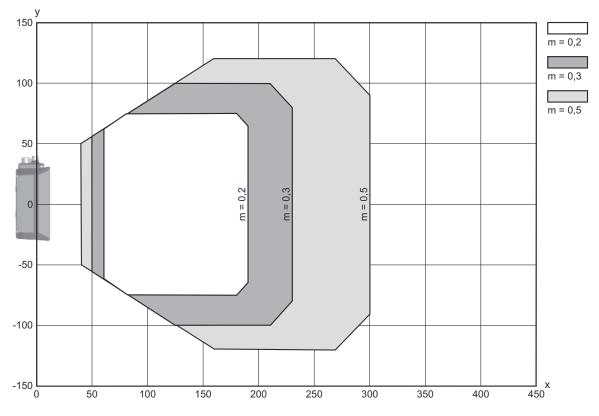
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Connection 1

Function	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



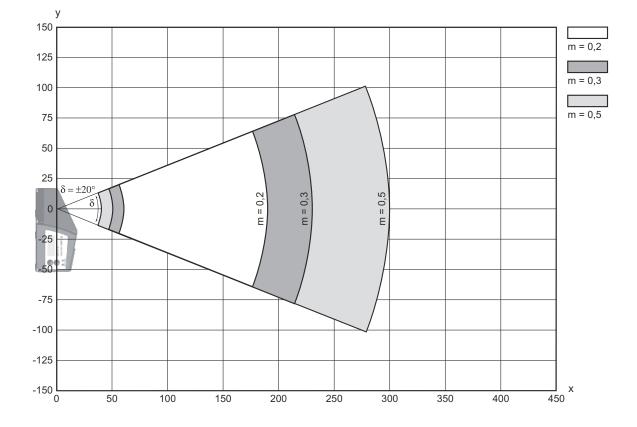
x Reading field distance [mm]

y Reading field width [mm]

Diagrams

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Lateral reading field curve



Operation and display

LED		Display	Meaning
1	PWR	Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Green, briefly off - on	Reading successful
		Green, briefly off - briefly red - on	Reading not successful
		Orange, continuous light	Service mode
		Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2	BUS	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure F099: OPC-UA function

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Note A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

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Observe intended use!

- $\ensuremath{^{\textcircled{\tiny \$}}}$ This product is not a safety sensor and is not intended as personnel protection.
- $\ensuremath{\mathfrak{b}}$ The product may only be put into operation by competent persons.
- ♦ Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT					
	The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.				
	There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.				

Accessories

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Connection technology - Connection unit

 Part no.	Designation	Article	Description
50114369	MA 100	Modular connection unit	Supply voltage: 18 30 V Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Par	rt no.	Designation	Article	Description
J.	501	14571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR connector, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	501	17011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

* Necessary accessories, please order separately

Connection technology - Connection boxes

 Part no.	Designation	Article	Description
50116463 *	MK 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Terminal
50116468 *	MS 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Connector, M12

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	Part no.	Designation	Article	Description
200	50150597 *	MS 342	Connector hood	Suitable for: BCL 348i Supply voltage: DC Interface: IO-Link Number of connections: 1 Piece(s) Connection: Connector, M12

* Necessary accessories, please order separately

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
S	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Accessories

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Services

	Part no.	Designation	Article	Description
₽ ©	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
√ ####†	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

		Note
(6	✤ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.