

Technical data sheet Stationary bar code reader

Part no.: 50120754

BCL 358i OM 100



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories













Technical data



BCL 300i
Alignment mode
AutoConfig
AutoControl
AutoReflAct
Code fragment technology
LED indicator
Reference code comparison
110 years
2/5 Interleaved
Codabar
Code 128
Code 39
Code 93
EAN 8/13
GS1 Databar Expanded
GS1 Databar Limited
GS1 Databar Omnidirectional
UPC
1,000 scans/s
40 300 mm
Laser, Red
655 nm
655 nm 1, IEC/EN 60825-1:2014
655 nm 1, IEC/EN 60825-1:2014 Continuous
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90°
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90°
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 °
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 °
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection 18 30 V, DC 9 W
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection 18 30 V, DC 9 W
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection 18 30 V, DC 9 W 60 mA ole 2 Piece(s)
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection 18 30 V, DC 9 W
655 nm 1, IEC/EN 60825-1:2014 Continuous 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection 18 30 V, DC 9 W 60 mA ole 2 Piece(s)

	EtherNet IP	
	Function	Process
	Address assignment	DHCP
		Manual address assignment
	Switch functionality	Integrated
	Transmission speed	10 Mbit/s
	- I allowed open	100 Mbit/s
S	ervice interface	
Ту	уре	USB 2.0
	USB	
	Function	Configuration via software
		Service
_	onnection	
C		
Nı	umber of connections	1 Piece(s)
	Connection 1	DUCIN
	Function	BUS IN Connection to device
		Data interface
		PWR / SW IN / OUT
	T	Service interface
	Type of connection	Plug connector, It is essential to use a connection unit when commissioning the
		device.
	No. of pins	32 -pin
	Туре	Male
М	echanical data	
	echanical data	Cubia
De	esign	Cubic 115 mm v 59 mm v 110 mm
De Di	esign mension (W x H x L)	125 mm x 58 mm x 110 mm
Di Di	esign mension (W x H x L) ousing material	125 mm x 58 mm x 110 mm Metal
Di Di He	esign mension (W x H x L) ousing material etal housing	125 mm x 58 mm x 110 mm Metal Diecast aluminum
Di Hi M	esign Imension (W x H x L) Dusing material etal housing ens cover material	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass
Di Hi M Le	esign Imension (W x H x L) Dusing material etal housing ens cover material et weight	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g
Di Hi M Le	esign Imension (W x H x L) Dusing material etal housing ens cover material	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red
Di Hi M Le No	esign Imension (W x H x L) Dusing material Letal housing Lens cover material Let weight Dusing color	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver
Di Hi M Le No	esign Imension (W x H x L) Dusing material etal housing ens cover material et weight	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves
Di Hi M Le No	esign Imension (W x H x L) Dusing material Letal housing Lens cover material Let weight Dusing color	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back
Di Hi M Le No	esign Imension (W x H x L) Dusing material Letal housing Lens cover material Let weight Dusing color	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves
Do Di Ho M Le No Ho	esign Imension (W x H x L) Dusing material Letal housing Lens cover material Let weight Dusing color	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back
Di Hi M Le No Hi	esign Imension (W x H x L) Dusing material etal housing ens cover material et weight Dusing color Type of fastening	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back
Do Di Ho M Le No Ho Ty	esign Imension (W x H x L) Imension (W x H x L) Impusing material Impusing cover material Impusing color Impe of fastening Imperation and display	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device
Di Hi M Li Ni Hi	esign Imension (W x H x L) Dusing material Letal housing Letal weight Let wei	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device
Di Hi Mi Li Mi Ty	esign Imension (W x H x L) Dusing material Letal housing Let weight Let weigh	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s)
Di Hi Mi Li Mi Ty	esign Imension (W x H x L) Dusing material Letal housing Lets cover material Let weight	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s)
Di Hi Mi Li Ni Hi Ty	esign Imension (W x H x L) Dusing material Letal housing Let weight Let weigh	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser
Di Hi M Li Ni Hi Ty Ni Ty	esign Imension (W x H x L) Impossing material Interest of the content of the cont	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser 0 40 °C -20 70 °C
Di Hi Mi Li Ni Hi Ty	esign Imension (W x H x L) Impossing material Interest housing Interest weight	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser
Di Hi M Li Ni Hi Ty Ni Ty	esign Imension (W x H x L) Impossing material Interest of the content of the cont	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser 0 40 °C -20 70 °C
Di Hi Mi Li Ni Hi Ty	esign Imension (W x H x L) Impossing material Interest of the content of the cont	125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser 0 40 °C -20 70 °C
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Technical data



Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

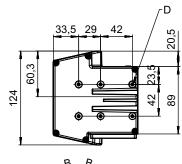
Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

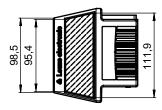
Leuze

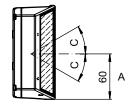
All dimensions in millimeters



33 111,5

- Optical axis
- Swivel angle of the laser beam: $\pm\,20\,^\circ$
- Deflection angle of the laser beam: $\pm~30\,^{\circ}$
- M4 thread (5 mm deep)





Electrical connection

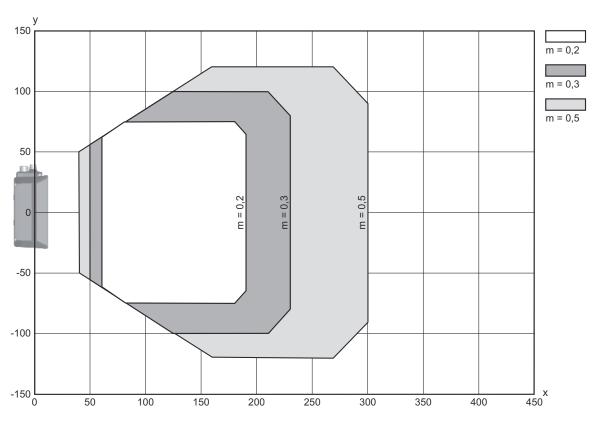
Connection 1

Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Diagrams



Reading field curve

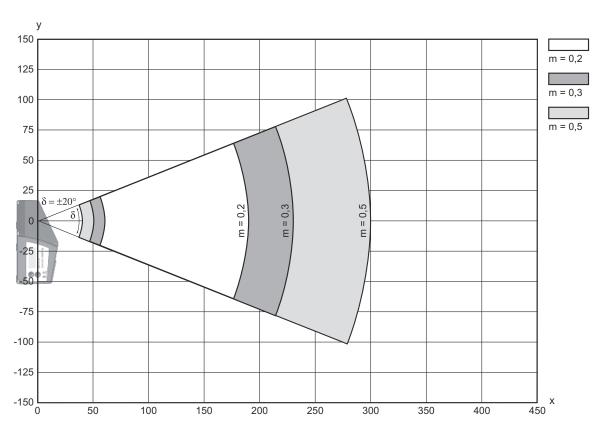


- Reading field distance [mm]
- Reading field width [mm]

Diagrams



Lateral reading field curve



Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 NET	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red. continuous light	Bus error

Part number code



Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- \$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.
 - Repairs must only be performed by Leuze electronic GmbH + Co. KG.

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Accessories



Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
w D	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Connection boxes

	Part no.	Designation	Article	Description
	50120796 *	MK 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Terminal
a co	50120797 *	MS 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Connector, M12

^{*} Necessary accessories, please order separately

Accessories



Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
₽ ₩	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.

Accessories



	Part no.	Designation	Article	Description
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



♥ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.