Technical data sheet
Diffuse sensor with background suppression
Part no.: 50139648
HT25CL2/2N-M12

For Illustration purposes only

Contents

Technical data

Basic data

Series	25C
Operating principle	Diffuse reflection principle with background suppression

Optical data

Black-white error	< 10% up to 350 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0.005 ... 0.8 m
Operating range, gray 18%	0.01 ... 0.6 m
Operating range, black 6%	0.015 ... 0.45 m
Operating range limit	0.005 ... 0.8 m
Operating range limit	Typical operating range
Adjustment range	50 ... 800 mm
Beam path	Collimated
Light source	Laser, Red
Wavelength	650 nm
Laser class	2, IEC/EN 60825-1:2014
Max. laser power	0.011 W
Transmitted-signal shape	Pulsed
Pulse duration	4.5 µs
Light spot size [at sensor distance]	3 mm x 5 mm [1,000 mm]
Type of light spot geometry	elliptic
Shift angle	Typ. ± 1.5°

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 20 mA

Outputs

Number of digital switching outputs	2 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B-2.5V)
	low: ≤ 2.5 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, NPN
Switching principle	Light switching

Switching output 2

Assignment	Connection 1, pin 2
Switching element	Transistor, NPN
Switching principle	Dark switching

Time behavior

Switching frequency	2,500 Hz
Response time	0.2 ms
Readiness delay	300 ms

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

Mechanical data

Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm
Housing material	Plastic
Plastic housing	ABS
Lens cover material	Plastic
Net weight	22 g
Housing color	Red
Type of fastening	Through-hole mounting with M4 thread
	Via optional mounting device
Compatibility of materials	ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment

Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

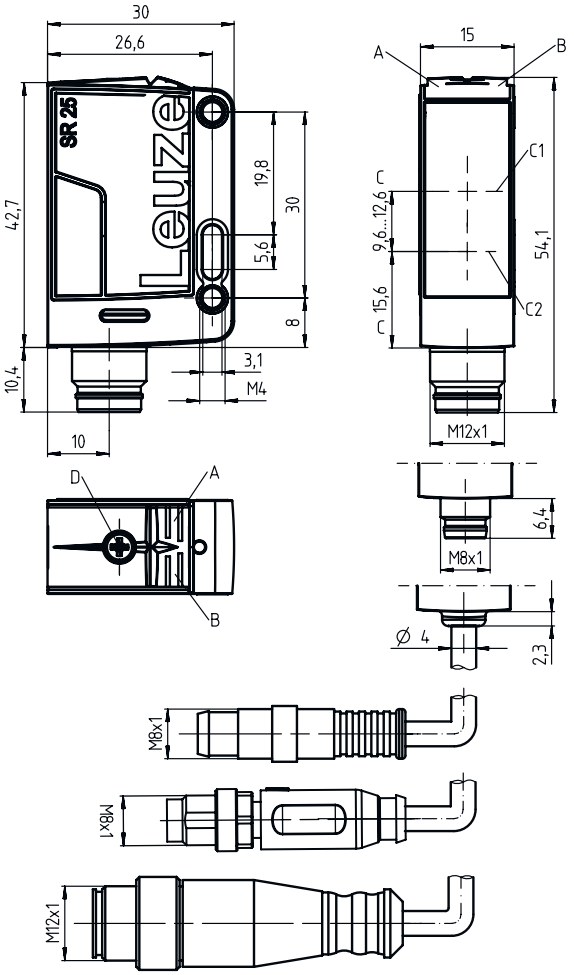
Degree of protection	IP 67
	IP 69K
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	85365019
ECLASS 5.1.4	27270904
ECLASS 8.0	27270904
ECLASS 9.0	27270904
ECLASS 10.0	27270904
ECLASS 11.0	27270904
ECLASS 12.0	27270903
ECLASS 13.0	27270903
ECLASS 14.0	27270903
ECLASS 15.0	27270903
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719
ETIM 8.0	EC002719
ETIM 9.0	EC002719
ETIM 10.0	EC002719

Dimensioned drawings

All dimensions in millimeters



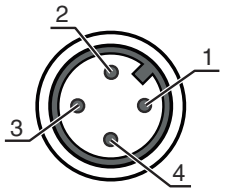
A Green LED
B Yellow LED
C Optical axis
C1 Receiver
C2 Transmitter
D Range adjustment

Electrical connection

Connection 1

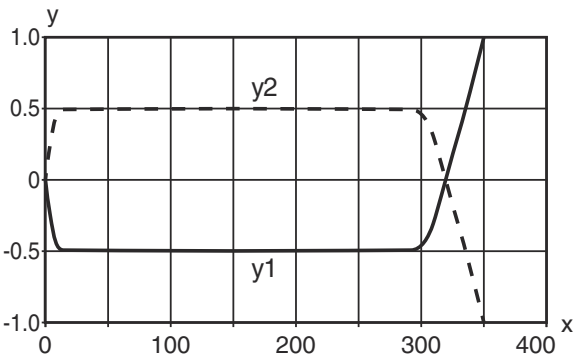
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1

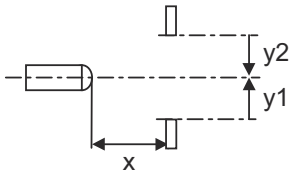


Diagrams

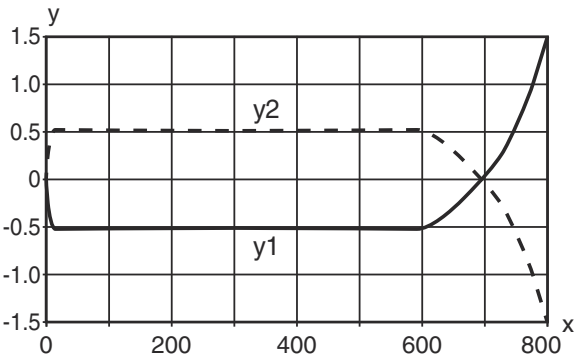
Typ. response behavior (focusing distance 350 mm)



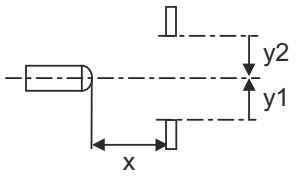
x Distance [mm]
y Misalignment [mm]



Typ. response behavior (focusing distance 800 mm)

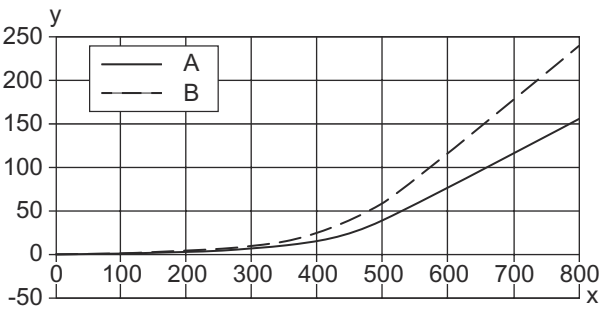


x Distance [mm]
y Misalignment [mm]



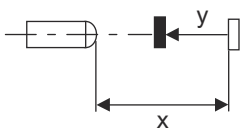
Diagrams

Typ. black/white behavior



x Range [mm]
y Reduction of range [mm]

A White 90%
B Gray 18%
C Black 6%



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

Part number code

Part designation: **AAA25C d EE-f.GGH/iJ-K**

AAA25C	**Operating principle / construction** HT25C: Diffuse reflection sensor with background suppression PRK25C: Retro-reflective photoelectric sensor with polarization filter LS25C: Throughbeam photoelectric sensor transmitter LE25C: Throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	**Light type** n/a: red light I: infrared light
EE	**Light source** n/a: LED PP: Power PinPoint LED L1: laser class 1 L2: laser class 2
f	**Preset range (optional)** n/a: operating range acc. to data sheet xxxF: Preset range [mm]
GG	**Equipment** A: Autocollimation principle (single lens) S: small light spot D: Detection of stretch-wrapped objects X: extended model HF: Suppression of HF illumination (LED) XL: Extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking F: Foreground suppression R: greater operating range SL: Slit diaphragm
H	**Operating range adjustment** 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button R: greater operating range

Part number code

i	**Switching output/function OUT 1/IN: Pin 4 or black conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching
J	**Switching output / function OUT 2/IN: pin 2 or white conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: Push-pull switching output, PNP dark switching, NPN light switching 8: activation input (activation with high signal)
K	**Electrical connection** n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug) M8.1: Snap-in, M8 connector, 4-pin (plug)

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT

Do not stare into beam!
The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation!
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Notes

NOTE
Affix laser information and warning signs! Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages. "Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note. Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position. Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Further information

- Light source: Average life expectancy 50,000 h at an ambient temperature of 25 °C
- Sum of the output currents for both outputs 100 mA

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50130652	KD U-M12-4A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
	50130690	KD U-M12-4W-V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Accessories

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note

↳ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.