

## Technical data sheet

### Multiple light beam safety device transceiver

Part no.: 66558200

MLD520-RT3M



For illustration purposes only

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- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable deflecting mirrors
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- Accessories



Technical data

|             |             |
|-------------|-------------|
| Basic data  |             |
| Series      | MLD 500     |
| Device type | Transceiver |

|                 |                             |
|-----------------|-----------------------------|
| Special version |                             |
| Special version | Integrated status indicator |

|                                |                                                                                                                         |
|--------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Functions                      |                                                                                                                         |
| Functions                      | Configuration by means of wiring<br>Contactor monitoring (EDM), selectable<br>Start/restart interlock (RES), selectable |
| Integrated laser alignment aid | No                                                                                                                      |
| Integrated muting indicator    | No                                                                                                                      |
| Integrated status indicator    | Yes                                                                                                                     |

|                             |                           |
|-----------------------------|---------------------------|
| Characteristic parameters   |                           |
| Type                        | 4, IEC/EN 61496           |
| SIL                         | 3, IEC 61508              |
| SILCL                       | 3, IEC/EN 62061           |
| Performance Level (PL)      | e, EN ISO 13849-1         |
| MTTF <sub>d</sub>           | 204 years, EN ISO 13849-1 |
| PFH <sub>D</sub>            | 6.6E-09 per hour          |
| Mission time T <sub>M</sub> | 20 years, EN ISO 13849-1  |
| Category                    | 4, EN ISO 13849           |

|                                             |             |
|---------------------------------------------|-------------|
| Protective field data                       |             |
| Operating range                             | 0.5 ... 6 m |
| Operating range in connection with MLD-XM03 | 0.5 ... 8 m |

|                                 |                                           |
|---------------------------------|-------------------------------------------|
| Optical data                    |                                           |
| Number of beams                 | 3 Piece(s)                                |
| Beam spacing                    | 400 mm                                    |
| Light source                    | LED, Infrared                             |
| Wavelength                      | 850 nm                                    |
| Mean power of transmitter diode | 1.369 µW                                  |
| Transmitted-signal shape        | Pulsed                                    |
| LED risk group                  | Exempt group (in acc. with EN 62471:2008) |

|                               |                                                   |
|-------------------------------|---------------------------------------------------|
| Electrical data               |                                                   |
| Protective circuit            | Overvoltage protection<br>Short circuit protected |
| Performance data              |                                                   |
| Supply voltage U <sub>B</sub> | 24 V, DC, -20 ... 20 %                            |
| Current consumption, max.     | 150 mA, Without external load                     |
| Fuse                          | External with max. 3 A                            |

|                                    |                         |
|------------------------------------|-------------------------|
| Inputs                             |                         |
| Number of digital switching inputs | 3 Piece(s)              |
| Switching inputs                   |                         |
| Type                               | Digital switching input |
| Switching voltage high, min.       | 18.2 V                  |
| Switching voltage low, max.        | 2.5 V                   |
| Switching voltage, type.           | 23 V                    |
| Voltage type                       | DC                      |
| Switching current, max.            | 5 mA                    |

|                           |                                                 |
|---------------------------|-------------------------------------------------|
| Digital switching input 1 |                                                 |
| Function                  | Control input for start/restart interlock (RES) |

|                           |                                              |
|---------------------------|----------------------------------------------|
| Digital switching input 2 |                                              |
| Function                  | Control input for contactor monitoring (EDM) |

|                           |                                                 |
|---------------------------|-------------------------------------------------|
| Digital switching input 3 |                                                 |
| Function                  | Control input for start/restart interlock (RES) |

|                                                    |            |
|----------------------------------------------------|------------|
| Outputs                                            |            |
| Number of safety-related switching outputs (OSSDs) | 2 Piece(s) |
| Number of digital switching outputs                | 1 Piece(s) |

|                                  |                                      |
|----------------------------------|--------------------------------------|
| Safety-related switching outputs |                                      |
| Type                             | Safety-related switching output OSSD |
| Switching voltage high, min.     | 18.2 V                               |
| Switching voltage low, max.      | 2.5 V                                |
| Switching voltage, type.         | 23 V                                 |
| Voltage type                     | DC                                   |
| Current load, max.               | 380 mA                               |
| Load inductivity                 | 2,200,000 µH                         |
| Load capacity                    | 0.3 µF                               |
| Residual current, max.           | 0.2 mA                               |
| Residual current, type.          | 0.002 mA                             |
| Voltage drop                     | 1 V                                  |

|                                   |                     |
|-----------------------------------|---------------------|
| Safety-related switching output 1 |                     |
| Assignment                        | Connection 1, pin 6 |
| Switching element                 | Transistor, PNP     |

|                                   |                     |
|-----------------------------------|---------------------|
| Safety-related switching output 2 |                     |
| Assignment                        | Connection 1, pin 5 |
| Switching element                 | Transistor, PNP     |

|                              |                          |
|------------------------------|--------------------------|
| Switching outputs            |                          |
| Type                         | Digital switching output |
| Switching voltage high, min. | 18.2 V                   |
| Switching voltage low, max.  | 2.5 V                    |
| Switching voltage, type.     | 23 V                     |
| Voltage type                 | DC                       |

|                    |                                |
|--------------------|--------------------------------|
| Switching output 1 |                                |
| Assignment         | Connection 1, pin 1            |
| Switching element  | Transistor, PNP                |
| Function           | "State of OSSDs" signal output |

|                    |        |
|--------------------|--------|
| Time behavior      |        |
| Response time      | 25 ms  |
| Restart delay time | 100 ms |

|                       |            |
|-----------------------|------------|
| Connection            |            |
| Number of connections | 1 Piece(s) |

|                    |                   |
|--------------------|-------------------|
| Connection 1       |                   |
| Function           | Machine interface |
| Type of connection | Connector         |
| Thread size        | M12               |
| Material           | Metal             |
| No. of pins        | 8 -pin            |

Technical data

|                                            |          |
|--------------------------------------------|----------|
| Cable properties                           |          |
| Permissible conductor cross section, type. | 0.25 mm² |
| Length of connection cable, max.           | 100 m    |
| Permissible cable resistance to load, max. | 200 Ω    |

|                      |                |
|----------------------|----------------|
| Certifications       |                |
| Degree of protection | IP 67          |
| Protection class     | III            |
| Approvals            | c TÜV NRTL US  |
|                      | c UL US        |
|                      | TÜV Süd        |
| US patents           | US 6,418,546 B |
|                      | US 7,741,595 B |

|                       |                          |
|-----------------------|--------------------------|
| Mechanical data       |                          |
| Dimension (W x H x L) | 52 mm x 900 mm x 64.7 mm |
| Housing material      | Metal                    |
| Metal housing         | Aluminum                 |
| Lens cover material   | Plastic / PMMA           |
| Material of end caps  | Diecast zinc             |
| Net weight            | 2,000 g                  |
| Housing color         | Yellow, RAL 1021         |
| Type of fastening     | Groove mounting          |
|                       | Swivel mount             |

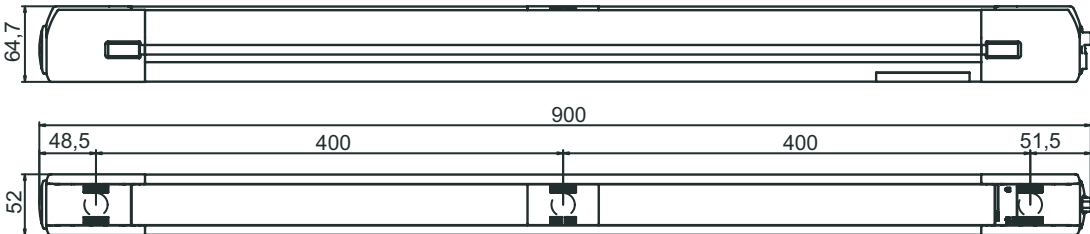
|                       |          |
|-----------------------|----------|
| Classification        |          |
| Customs tariff number | 85365019 |
| ECLASS 5.1.4          | 27272703 |
| ECLASS 8.0            | 27272703 |
| ECLASS 9.0            | 27272703 |
| ECLASS 10.0           | 27272703 |
| ECLASS 12.0           | 27272703 |
| ECLASS 13.0           | 27272703 |
| ECLASS 14.0           | 27272703 |
| ETIM 5.0              | EC001832 |
| ETIM 6.0              | EC001832 |
| ETIM 7.0              | EC001832 |
| ETIM 8.0              | EC001832 |
| ETIM 9.0              | EC001832 |

|                       |            |
|-----------------------|------------|
| Operation and display |            |
| Type of display       | LED        |
| Number of LEDs        | 1 Piece(s) |

|                                    |               |
|------------------------------------|---------------|
| Environmental data                 |               |
| Ambient temperature, operation     | -30 ... 55 °C |
| Ambient temperature, storage       | -40 ... 75 °C |
| Relative humidity (non-condensing) | 0 ... 95 %    |

Dimensioned drawings

All dimensions in millimeters



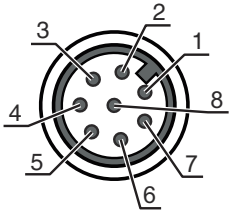
Electrical connection

Connection 1

|                    |                   |
|--------------------|-------------------|
| Function           | Machine interface |
| Type of connection | Connector         |
| Thread size        | M12               |
| Type               | Male              |
| Material           | Metal             |
| No. of pins        | 8 -pin            |
| Encoding           | A-coded           |

Electrical connection

| Pin | Pin assignment         | Conductor color |
|-----|------------------------|-----------------|
| 1   | RES/OSSD status signal | White           |
| 2   | +24 V                  | Brown           |
| 3   | EDM                    | Green           |
| 4   | MODE                   | Yellow          |
| 5   | OSSD2                  | Gray            |
| 6   | OSSD1                  | Pink            |
| 7   | 0 V                    | Blue            |
| 8   | n.c.                   | Red             |



Operation and display

| LED | Display                 | Meaning                                              |
|-----|-------------------------|------------------------------------------------------|
| 1   | Red, continuous light   | OSSD off.                                            |
|     | Green, continuous light | OSSD on                                              |
|     | Red, flashing, 1 Hz     | External error                                       |
|     | Red, flashing, 10 Hz    | Internal error                                       |
|     | Green, flashing, 1 Hz   | Weak signal, device not optimally aligned or soiled. |

Suitable deflecting mirrors

|  | Part no. | Designation | Article           | Description                                                                                                                        |
|--|----------|-------------|-------------------|------------------------------------------------------------------------------------------------------------------------------------|
|  | 66500200 | MLD-M003    | Deflecting mirror | Number of beams: 3 Piece(s)<br>Beam spacing: 400 mm<br>Type of fastening: Groove mounting, Mounting on Device Column, Swivel mount |
|  | 66500201 | MLD-XM03    | Deflecting mirror | Number of beams: 3 Piece(s)<br>Beam spacing: 400 mm<br>Type of fastening: Groove mounting, Mounting on Device Column, Swivel mount |

Part number code

Part designation: MLDxyy-zab/t

| MLD | Multiple light beam safety device                                                                                                                                 |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| x   | <b>Series</b><br>3: MLD 300<br>5: MLD 500                                                                                                                         |
| yy  | <b>Function classes</b><br>00: transmitter<br>10: automatic restart<br>12: external testing<br>20: EDM/RES<br>30: muting<br>35: timing controlled 4-sensor muting |
| z   | <b>Device type</b><br>T: transmitter<br>R: receiver<br>RT: transceiver<br>xT: transmitter with high range<br>xR: receiver for high range                          |
| a   | Number of beams                                                                                                                                                   |

## Part number code

### MLD

### Multiple light beam safety device

|   |                                                                                                                                             |
|---|---------------------------------------------------------------------------------------------------------------------------------------------|
| b | <b>Option</b>                                                                                                                               |
|   | L: integrated laser alignment aid (for transmitter/receiver)                                                                                |
|   | M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) |
|   | E: Connection socket for external muting indicator (AS-i models only)                                                                       |

|    |                                                                        |
|----|------------------------------------------------------------------------|
| /t | <b>Safety-related switching outputs (OSSDs), connection technology</b> |
|    | -: transistor output, M12 plug                                         |
|    | A: Integrated AS-i interface, M12 plug, (safety bus system)            |

### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Accessories

### Connection technology - Connection cables

|  | Part no. | Designation        | Article          | Description                                                                                                                                                                         |
|--|----------|--------------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50135129 | KD S-M12-8A-P1-100 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 10.000 mm<br>Sheathing material: PUR |
|  | 50135130 | KD S-M12-8A-P1-150 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 15.000 mm<br>Sheathing material: PUR |
|  | 50135131 | KD S-M12-8A-P1-250 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 25.000 mm<br>Sheathing material: PUR |
|  | 50135132 | KD S-M12-8A-P1-500 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 50.000 mm<br>Sheathing material: PUR |

### Mounting technology - Swivel mounts

|  | Part no. | Designation  | Article              | Description                                                                                                               |
|--|----------|--------------|----------------------|---------------------------------------------------------------------------------------------------------------------------|
|  | 560340   | BT-SET-240BC | Mounting bracket set | Fastening, at system: Through-hole mounting                                                                               |
|  |          |              |                      | Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 240°<br>Material: Metal<br>Shock absorber: No |

Accessories

|                                                                                  | Part no. | Designation    | Article              | Description                                                                                                                                                                       |
|----------------------------------------------------------------------------------|----------|----------------|----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 540350   | BT-SET-240BC-E | Mounting bracket set | Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 240°<br>Material: Metal, Plastic<br>Shock absorber: No |

Services

|                                                                                  | Part no. | Designation | Article           | Description                                                                                                                                                                                                                                                                                                                                                                    |
|----------------------------------------------------------------------------------|----------|-------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | S981050  | CS40-I-140  | Safety inspection | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. |
|  | S981046  | CS40-S-140  | Start-up support  | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.                                                                                                                                         |

| Note                                                                               |                                                                                                                                  |
|------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|
|  | <p>A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.</p> |