Leuze

Technical data sheet Light curtain receiver Part no.: 50120106 CML720i-R20-2070.R/L-M12



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 eng • 2025-04-04

Technical data

Series	720	
Operating principle	Throughbeam principle	
Device type	Receiver	
Contains	Accessories for the use of the BT-2R1	
Application	Object measurement	
Special version		
Special version	Crossed-beam scanning	
	Diagonal-beam scanning	
	Parallel-beam scanning	
Optical data		
Operating range	0.3 7 m	
Operating range	Guaranteed operating range	
Operating range limit	0.2 9 m	
Operating range limit	Typical operating range	
Measurement field length	2,070 mm	
Number of beams	104 Piece(s)	
Beam spacing	20 mm	
Measurement data		
Ninimum object diameter	30 mm	
Electrical data		
Protective circuit	Polarity reversal protection	
	Short circuit protected	
	Transient protection	
Performance data		
Supply voltage U _B	18 30 V, DC	
Residual ripple	0 15 %, From U _B	
Open-circuit current	0 435 mA, The specified values refer to the entire package consisting of trans mitter and receiver.	
Inputs/outputs selectable		
Inputs/outputs selectable Output current, max.	100 mA	
	100 mA 6,000 Ω	
Output current, max.	6,000 Ω	
Output current, max. Input resistance Number of inputs/outputs selectable Type	6,000 Ω 4 Piece(s) Inputs/outputs selectable	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC Typ. $U_{\rm B}$ / 0 V DC	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs	$6,000 \Omega$ 4 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V	
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Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V Iow: ≤ 4 V	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V Iow: ≤ 4 V 0 1 ms	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Readiness delay	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V Iow: ≤ 4 V 0 1 ms 400 ms	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Readiness delay Cycle time	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V Iow: ≤ 4 V 0 1 ms 400 ms 3.52 ms	
Output current, max. Input resistance Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Readiness delay	6,000 Ω 4 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V Iow: ≤ 4 V 0 1 ms 400 ms	
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IO-Link		
COM mode	COM2	
Min. cycle time		2.3 ms
Specification	V1.0.1	
	V1.1	
Service interfa	ce	
Гуре	IO-Link	
IO-Link		
Function	Configura	ation via software
	Service	
Connection		
Number of conne	ctions 2 Piece(s	3)
Plug outlet	Rear side	e
Connection	1	
Function	-	ation interface
	Signal IN	
	Signal O	UT
	Voltage s	supply
Type of conne	ction Connect	or
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	
Connection	2	
Function	Connecti	on to transmitter
Type of conne		or
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	
Mechanical da	а	
Design	Cubic	
Dimension (W x	H x L) 29 mm x	35.4 mm x 2,103 mm
Housing materia	Metal	
Metal housing	Aluminur	n
Lens cover mate	rial Plastic	
Net weight	2,250 g	
Housing color	Silver	
Type of fastening		-
	Via optio	nal mounting device
Operation and	display	
Type of display	LED	
	OLED di	
Number of LEDs	2 Piece(s	
Type of configura		
•	Teach-in	
Operational cont	rols Membrar	ne keyboard
Environmental	data	
Ambient tempera	ture, operation -30 60	°C
A	ture, storage -40 70	°C

Technical data

Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

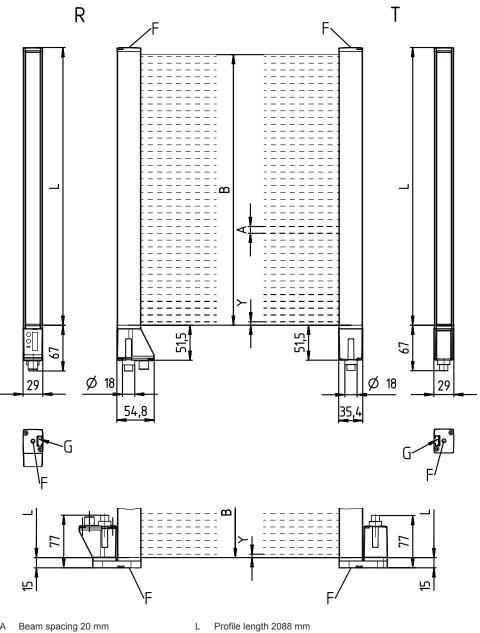
Classification

Customs tariff number	90314990
ECLASS 5.1.4	27270910
ECLASS 8.0	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ECLASS 13.0	27270910
ECLASS 14.0	27270910
ECLASS 15.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549



Dimensioned drawings

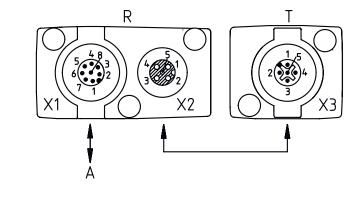
All dimensions in millimeters



- В Measurement field length 2070 mm
- F M6 thread G Fastening groove
- Transmitter Т R Receiver
- Υ
- 5 mm

Dimensioned drawings





A PWR / SW IN / OUT

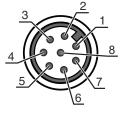
Electrical connection

Connection 1

Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

1	V+		
2	IO1		
3	GND		
4	IO-Link		
5	102		
6	IO3		
7	IO4		
8	GND		



Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin Pin assignment

1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

 Part no.	Designation	Article	Description
50119517	CML720i-T20- 2070.R-M12	Light curtain transmitter	Operating range: 0.3 7 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle Measuring light curtain		
7XXi	Series 720i: 720i series 730i: 730i series		
Y	Device type T: transmitter R: receiver		
ZZ	Beam spacing 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm		
AAAA	Measurement field length [mm], dependent on beam spacing		
В	Equipment A: Axial connector outlet R: Rear connector outlet		
CCC	Interface L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus		
DDD	Special equipment -PS: Power Setting		
EEE	Electrical connection M12: M12 connector		
FFF	-EX: Explosion protection		
Note			
A list with all available device types can be found on the Leuze website at www.leuze.com.			

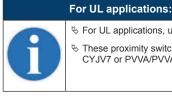
Notes

Observe intended use!

✤ This product is not a safety sensor and is not intended as personnel protection.

b The product may only be put into operation by competent persons.

 $\ensuremath{^{\ensuremath{\Downarrow}}}$ Only use the product in accordance with its intended use.



& For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).	
	,

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
C. C	50144900	MD 798i-11-82/L5- 2222	IO-Link master	Type: IO-Link master Current consumption, max.: 11,000 mA Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP Interface: IO-Link, Automatic protocol detection, EtherNet IP, Modbus TCP, PROFINET Connections: 12 Piece(s) Sensor connections: 8 Piece(s) Connections for voltage supply: 2 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67, IP 65, IP 69K

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end
Ŭ				Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A- M12-5A-P3-050	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Mounting technology - Mounting brackets

Accessories

 Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
ęę.	429029	BT-2RG	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Configuration devices

 Part no.	Designation	Article	Description
50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

	Part no.	Designation	Article	Description
y: U	S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

	Note
6	☆ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.