

## Technical data sheet

### Multiple light beam safety device transmitter

Part no.: 66001700

MLD300-XT4



For illustration purposes only

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## Technical data

### Basic data

|             |             |
|-------------|-------------|
| Series      | MLD 300     |
| Device type | Transmitter |

### Functions

|                                |                 |
|--------------------------------|-----------------|
| Functions                      | Range reduction |
| Integrated laser alignment aid | No              |

### Characteristic parameters

|                             |                           |
|-----------------------------|---------------------------|
| Type                        | 2, IEC/EN 61496           |
| SIL                         | 1, IEC 61508              |
| SILCL                       | 1, IEC/EN 62061           |
| MTTF <sub>d</sub>           | 204 years, EN ISO 13849-1 |
| Mission time T <sub>M</sub> | 20 years, EN ISO 13849-1  |

### Protective field data

|                 |             |
|-----------------|-------------|
| Operating range | 20 ... 70 m |
|-----------------|-------------|

### Optical data

|                                 |               |
|---------------------------------|---------------|
| Number of beams                 | 4 Piece(s)    |
| Beam spacing                    | 300 mm        |
| Light source                    | LED, Infrared |
| Wavelength                      | 850 nm        |
| Mean power of transmitter diode | 1.369 µW      |
| Transmitted-signal shape        | Pulsed        |
| LED group                       | 1             |

### Electrical data

|                               |                                                   |
|-------------------------------|---------------------------------------------------|
| Protective circuit            | Overvoltage protection<br>Short circuit protected |
| <b>Performance data</b>       |                                                   |
| Supply voltage U <sub>B</sub> | 24 V, DC, -20 ... 20 %                            |
| Current consumption, max.     | 50 mA, Without external load                      |
| Fuse                          | External with max. 3 A                            |

### Connection

|                                            |                      |
|--------------------------------------------|----------------------|
| Number of connections                      | 1 Piece(s)           |
| <b>Connection 1</b>                        |                      |
| Function                                   | Machine interface    |
| Type of connection                         | Connector            |
| Thread size                                | M12                  |
| Material                                   | Metal                |
| No. of pins                                | 5 -pin               |
| <b>Cable properties</b>                    |                      |
| Permissible conductor cross section, type. | 0.25 mm <sup>2</sup> |
| Length of connection cable, max.           | 100 m                |
| Permissible cable resistance to load, max. | 200 Ω                |

### Mechanical data

|                       |                                 |
|-----------------------|---------------------------------|
| Dimension (W x H x L) | 52 mm x 1,000 mm x 64.7 mm      |
| Housing material      | Metal                           |
| Metal housing         | Aluminum                        |
| Lens cover material   | Plastic / PMMA                  |
| Material of end caps  | Diecast zinc                    |
| Net weight            | 2,200 g                         |
| Housing color         | Yellow, RAL 1021                |
| Type of fastening     | Groove mounting<br>Swivel mount |

### Operation and display

|                 |            |
|-----------------|------------|
| Type of display | LED        |
| Number of LEDs  | 4 Piece(s) |

### Environmental data

|                                    |               |
|------------------------------------|---------------|
| Ambient temperature, operation     | -30 ... 55 °C |
| Ambient temperature, storage       | -40 ... 75 °C |
| Relative humidity (non-condensing) | 0 ... 95 %    |

### Certifications

|                      |                                     |
|----------------------|-------------------------------------|
| Degree of protection | IP 67                               |
| Protection class     | III                                 |
| Approvals            | c TÜV NRTL US<br>c UL US<br>TÜV Süd |
| US patents           | US 6,418,546 B<br>US 7,741,595 B    |

### Classification

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| ECLASS 5.1.4          | 27272703 |
| ECLASS 8.0            | 27272703 |
| ECLASS 9.0            | 27272703 |
| ECLASS 10.0           | 27272703 |
| ECLASS 12.0           | 27272703 |
| ECLASS 13.0           | 27272703 |
| ECLASS 14.0           | 27272703 |
| ECLASS 15.0           | 27272703 |
| ECLASS 16.0           | 27272703 |
| ETIM 5.0              | EC001832 |
| ETIM 6.0              | EC001832 |
| ETIM 7.0              | EC001832 |
| ETIM 8.0              | EC001832 |
| ETIM 9.0              | EC001832 |
| ETIM 10.0             | EC001832 |

Dimensioned drawings

All dimensions in millimeters

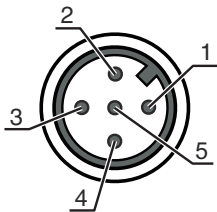


Electrical connection

Connection 1

|                    |                   |
|--------------------|-------------------|
| Function           | Machine interface |
| Type of connection | Connector         |
| Thread size        | M12               |
| Type               | Male              |
| Material           | Metal             |
| No. of pins        | 5 -pin            |
| Encoding           | A-coded           |

| Pin | Pin assignment                                                        | Conductor color |
|-----|-----------------------------------------------------------------------|-----------------|
| 1   | +24 V                                                                 | Brown           |
| 2   | n.c.                                                                  | White           |
| 3   | 0 V                                                                   | Blue            |
| 4   | Transmitter range switching: 0 V = entire range, 24 V = reduced range | Black           |
| 5   | n.c.                                                                  | Gray            |



Operation and display

LEDs per light axis

Meaning

|                         |                             |
|-------------------------|-----------------------------|
| Green, continuous light | Transmitted beam active     |
| Off                     | Transmitted beam not active |

Suitable receivers

|                                                                                     | Part no. | Designation | Article                                    | Description                                                                                                              |
|-------------------------------------------------------------------------------------|----------|-------------|--------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
|  | 66033700 | MLD310-XR4  | Multiple light beam safety device receiver | Number of beams: 4 Piece(s)<br>Beam spacing: 300 mm<br>Response time: 25 ms<br>Connection: Connector, M12, Metal, 5 -pin |

## Suitable receivers

| Part no. | Designation | Article                                    | Description                                                                                                                                                              |
|----------|-------------|--------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 66043700 | MLD312-XR4  | Multiple light beam safety device receiver | Number of beams: 4 Piece(s)<br>Beam spacing: 300 mm<br>Response time: 25 ms<br>Connection: Connector, M12, Metal, 5 -pin                                                 |
| 66053700 | MLD320-XR4  | Multiple light beam safety device receiver | Number of beams: 4 Piece(s)<br>Beam spacing: 300 mm<br>Response time: 25 ms<br>Connection: Connector, M12, Metal, 8 -pin                                                 |
| 66054700 | MLD320-XR4M | Multiple light beam safety device receiver | Special version: Integrated status indicator<br>Number of beams: 4 Piece(s)<br>Beam spacing: 300 mm<br>Response time: 25 ms<br>Connection: Connector, M12, Metal, 8 -pin |
| 66063700 | MLD330-XR4  | Multiple light beam safety device receiver | Number of beams: 4 Piece(s)<br>Beam spacing: 300 mm<br>Response time: 50 ms<br>Connection: Connector, M12, Metal, 8 -pin                                                 |
| 66073700 | MLD335-XR4  | Multiple light beam safety device receiver | Number of beams: 4 Piece(s)<br>Beam spacing: 300 mm<br>Response time: 50 ms<br>Connection: Connector, M12, Metal, 8 -pin                                                 |

## Part number code

Part designation: **MLDxyy-zab/t****MLD** Multiple light beam safety device

|           |                                                                                                                                                                   |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>x</b>  | <b>Series</b><br>3: MLD 300<br>5: MLD 500                                                                                                                         |
| <b>yy</b> | <b>Function classes</b><br>00: transmitter<br>10: automatic restart<br>12: external testing<br>20: EDM/RES<br>30: muting<br>35: timing controlled 4-sensor muting |
| <b>z</b>  | <b>Device type</b><br>T: transmitter<br>R: receiver<br>RT: transceiver<br>xT: transmitter with high range<br>xR: receiver for high range                          |
| <b>a</b>  | Number of beams                                                                                                                                                   |

## Part number code

### MLD

### Multiple light beam safety device

|   |                                                                                                                                             |
|---|---------------------------------------------------------------------------------------------------------------------------------------------|
| b | <b>Option</b>                                                                                                                               |
|   | L: integrated laser alignment aid (for transmitter/receiver)                                                                                |
|   | M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) |
|   | E: Connection socket for external muting indicator (AS-i models only)                                                                       |

|    |                                                                        |
|----|------------------------------------------------------------------------|
| /t | <b>Safety-related switching outputs (OSSDs), connection technology</b> |
|    | -: transistor output, M12 plug                                         |
|    | A: Integrated AS-i interface, M12 plug, (safety bus system)            |

### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Accessories

### Connection technology - Connection cables

|  | Part no. | Designation        | Article          | Description                                                                                                                                                                                                                     |
|--|----------|--------------------|------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50133859 | KD S-M12-5A-P1-020 | Connection cable | Application: Oil and lubricant resistant<br>Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 2,000 mm<br>Sheathing material: PUR  |
|  | 50133860 | KD S-M12-5A-P1-050 | Connection cable | Application: Oil and lubricant resistant<br>Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR  |
|  | 50136146 | KD S-M12-5A-P1-250 | Connection cable | Application: Oil and lubricant resistant<br>Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 25,000 mm<br>Sheathing material: PUR |

## Alignment aids

|  | Part no. | Designation | Article       | Description                                         |
|--|----------|-------------|---------------|-----------------------------------------------------|
|  | 520023   | LA-78M      | Alignment aid | Light source: Laser, Red<br>Housing material: Metal |

## Accessories

|                                                                                   | Part no. | Designation | Article       | Description                                         |
|-----------------------------------------------------------------------------------|----------|-------------|---------------|-----------------------------------------------------|
|  | 520024   | LA-78M-UDC  | Alignment aid | Light source: Laser, Red<br>Housing material: Metal |

## Services

|                                                                                   | Part no. | Designation | Article           | Description                                                                                                                                                                                                                                                                                                                                                                    |
|-----------------------------------------------------------------------------------|----------|-------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | S981050  | CS40-I-140  | Safety inspection | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. |
|  | S981046  | CS40-S-140  | Start-up support  | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.                                                                                                                                         |

### Note

|                                                                                    |                                                                                                                                  |
|------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|
|  | <p>A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.</p> |
|------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|