

# Technical data sheet Stationary bar code reader

Part no.: 50116388

BCL 308i R1 N 100 D



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### **Technical data**



0. 1.	DOL 000.	Inputs/outputs selectable Output current, max.	60 mA
Series	BCL 300i	Number of inputs/outputs sele	
Functions		Input current, max.	8 mA
Functions	Alignment mode	Interface	
	AutoConfig	Interrace	
	AutoControl	Туре	Ethernet
	AutoReflAct		
	Code fragment technology	Ethernet	
	LED indicator	Architecture	Client
	Reference code comparison		Server
	Reference code companson	Address assignment	DHCP
Characteristic parameters			Manual address assignment
<u> </u>		Transmission speed	10 Mbit/s
MTTF	110 years		100 Mbit/s
Dood date		Function	Process
Read data		Switch functionality	Integrated
Code types, readable	2/5 Interleaved	Transmission protocol	TCP/IP, UDP
	Codabar		
	Code 128	Service interface	
	Code 39	Туре	USB 2.0
	Code 93	-36-	<del></del>
	EAN 8/13	USB	
	GS1 Databar Expanded	Function	Configuration via software
	GS1 Databar Limited		Service
	GS1 Databar Omnidirectional		33.1133
	UPC	Connection	
Scanning rate, typical	1,000 scans/s	Normalis and a superations	4 Dia (-)
Bar codes per reading gate, max.	64 Piece(s)	Number of connections	1 Piece(s)
number	04 Fiece(s)	Connection 1	
		Function	BUS IN
Optical data		Tunction	BUS OUT
Panding distance	20 130 mm		Connection to device
Reading distance			Data interface
Light source	Laser, Red 655 nm		PWR / SW IN / OUT
Wavelength	***		
Laser class	1, IEC/EN 60825-1:2014	Town of commention	Service interface
Transmitted-signal shape	Continuous	Type of connection	Plug connector, It is essential to use a connection unit when commissioning to
Usable opening angle (reading field opening)	60 °		device.
Modulus size	0.127 0.2 mm	No. of pins	32 -pin
WOULIUS SIZE	0.127 0.2 111111		
Dooding method	Doctor accorner with deflecting mirror	Туре	Male
•	Raster scanner with deflecting mirror	туре	Male
•	Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror	Mechanical data	Male
Beam deflection	By means of rotating polygon mirror		Male
Beam deflection  Light beam exit	By means of rotating polygon mirror wheel + deflecting mirror	Mechanical data  Design	Cubic
Beam deflection  Light beam exit  Raster (number of lines)	By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror	Mechanical data  Design  Dimension (W x H x L)	Cubic 103 mm x 44 mm x 96 mm
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)	Mechanical data  Design Dimension (W x H x L) Housing material	Cubic 103 mm x 44 mm x 96 mm Metal
Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing	Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material	Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 300 mm	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 300 mm	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves  Fastening on back
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm  48 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves  Fastening on back
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm  48 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves  Fastening on back  Via optional mounting device
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm  48 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves  Fastening on back  Via optional mounting device
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit  Performance data	By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm  48 mm	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x
Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit  Performance data Supply voltage U <sub>B</sub>	By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm 48 mm Polarity reversal protection	Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color  Type of fastening  Operation and display	Cubic  103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass  350 g  Red  Silver  Dovetail grooves  Fastening on back  Via optional mounting device

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### **Technical data**



#### **Environmental data**

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

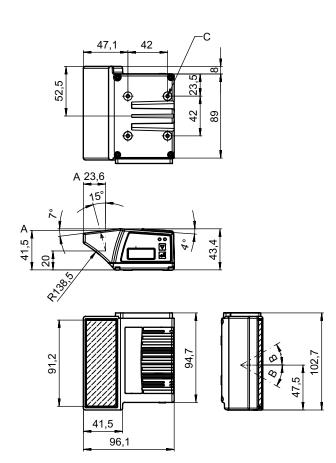
Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

#### Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550

## **Dimensioned drawings**

All dimensions in millimeters



- Optical axis
- Deflection angle of the laser beam: ± 30°
- M4 thread (5 mm deep)

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### **Electrical connection**

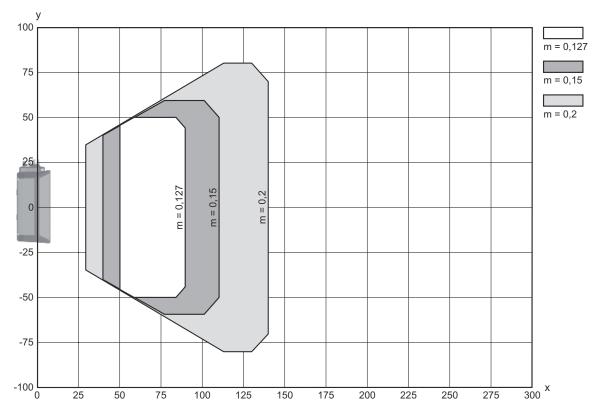


#### **Connection 1**

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

## **Diagrams**

### Reading field curve



- Reading field distance [mm]
- Reading field width [mm]

# **Operation and display**

LED I	Display	Meaning	
1 PWR	Green, flashing	Device ok, initialization phase	
	Green, continuous light	Device OK	
(	Green, briefly off - on	Reading successful	
	Green, briefly off - briefly red - on	Reading not successful	
(	Orange, continuous light	Service mode	
I	Red, flashing	Device OK, warning set	

### Operation and display



LE	D	Display	Meaning
1	PWR	Red, continuous light	Error, device error
2	BUS	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

### Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: With heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

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#### Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Notes**



#### Observe intended use!



- by Only use the product in accordance with its intended use.

#### **Notes**





#### ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- because the applicable statutory and local laser protection regulations.
- \$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### **Accessories**

## Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
W D	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

# Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
₩ •-•	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

#### Accessories



# Connection technology - Connection boxes

	Part no.	Designation	Article	Description
6	50131255 *	ME 308 103	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Cable with connector, M12, 900 mm
6	50131254 *	ME 308 104	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 900 mm
	50116466 *	MK 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Terminal
S.C.	50114823 *	MS 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

# Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

# Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

# Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

#### **Accessories**



# Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

### Services

	Part no.	Designation	Article	Description
<b>В</b>	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
<del>      </del>	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

#### Note



🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.