Technical data sheet

Distance diffuse sensor with background suppression

Part no.: 50154993

ODT25CL1-3M.3/LT



For Illustration purposes only

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Further information
- Accessories

Technical data

Leuze

Basic data

Series	25C
Operating principle	Distance diffuse sensor with background suppression
Type of scanning system	Against object

Special version

Special version	2 independent switching outputs
	Measurement value output

Optical data

Black-white error	±20 mm, see diagram
Operating range	0.07 ... 3 m
Adjustment range	50 ... 3,500 mm
Beam path	Focused
Light source	Laser, Red
Wavelength	680 nm
Laser class	1, IEC 60825-1:2014 / EN 60825-1:2014+A11:2021
Transmitted-signal shape	Pulsed
Type of light spot geometry	Round
Shift angle	typ. ± 2.5°

Measurement data

Measurement range	50 ... 3,500 mm
Resolution	1.0 mm
Accuracy	-20 ... 20 mm
Reproducibility (1 sigma)	0 ... 13 mm
Measurement value output	via IO-Link
Optical distance measurement principle	Time of flight

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected
	Transient protection

Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 35 mA

Inputs

Number of teach inputs	1 Piece(s)

Teach inputs

Voltage type	DC
Switching voltage	high: ≥ 0.85 x U_B or > 15V
	low: ≤ 0.3 x U_B
Input resistance	11,000 Ω

Teach input 1

Assignment	Connection 1, pin 2
Function	Keyboard lockout
	Light/dark switching
	Range adjustment
Active switching state	High

Outputs

Number of digital switching outputs	1 Piece(s)

Switching outputs

Type	Digital switching output
Voltage type	DC
Switching current, max.	90 mA
Switching voltage	high: ≥(U_B-2V)
	low: ≤ 2 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, Push-pull
Switching principle	IO-Link / light switching (PNP)/dark switching (NPN)

Time behavior

Switching frequency	7 ... 15 Hz, depending on diffuse reflectance
Response time	33 ... 70 ms, depending on diffuse reflectance
Readiness delay	300 ms

Interface

Type	IO-Link

IO-Link

COM mode	COM3
Profile	Smart sensor profile
Min. cycle time	COM3 = 0.6 ms
Frame type	2.V
Specification	V1.1
Device ID	2222
SIO-mode support	Yes

Connection

Number of connections	1 Piece(s)

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm²

Mechanical data

Design	Cubic
Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm
Housing material	Plastic
Plastic housing	PC-ABS
Lens cover material	Plastic / PMMA
Net weight	30 g
Housing color	Red
Type of fastening	Through-hole mounting
	Via optional mounting device
Compatibility of materials	ECOLAB

Technical data

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Teach button
Function of the operational control	Light/dark switching
	Range adjustment

Environmental data

Ambient temperature, operation	-30 ... 50 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

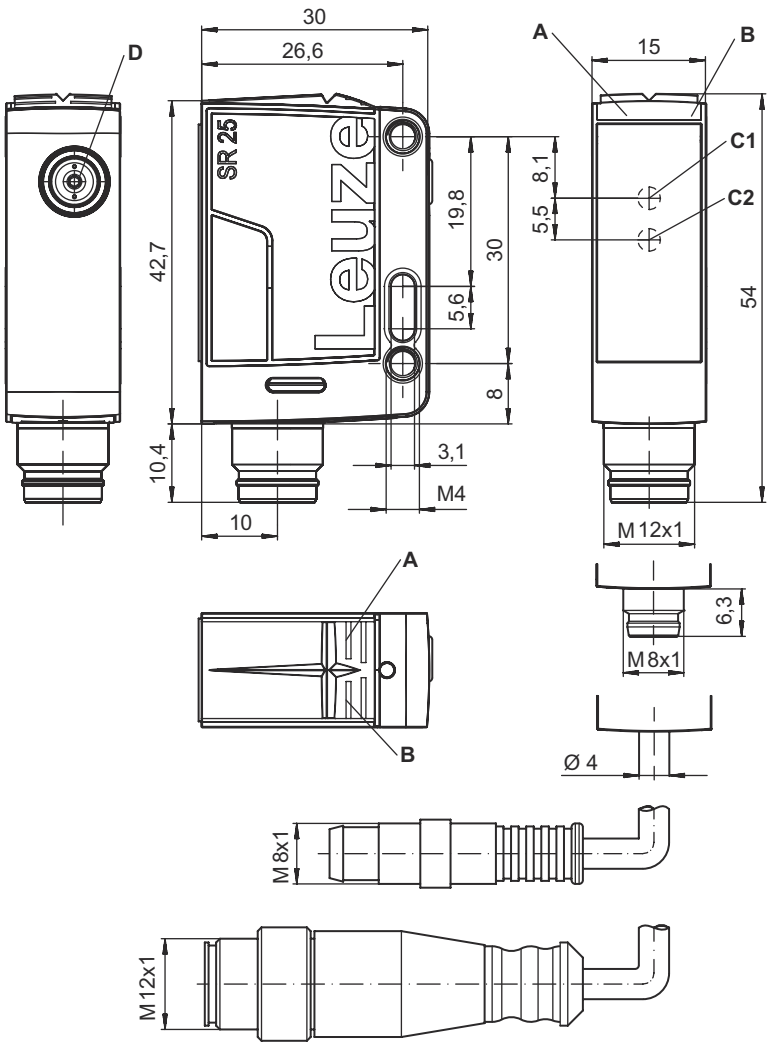
Degree of protection	IP 67
	IP 69K
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	85365019
ECLASS 5.1.4	27270904
ECLASS 8.0	27270904
ECLASS 9.0	27270904
ECLASS 10.0	27270904
ECLASS 11.0	27270904
ECLASS 12.0	27270903
ECLASS 13.0	27270903
ECLASS 14.0	27270903
ECLASS 15.0	27270903
ECLASS 16.0	27270903
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719
ETIM 8.0	EC002719
ETIM 9.0	EC002719
ETIM 10.0	EC002719
UNSPSC 26.08	39121528

Dimensioned drawings

All dimensions in millimeters



A Green LED
B Yellow LED
C1 Receiver
C2 Transmitter
D Teach button
E Mounting sleeve

Electrical connection

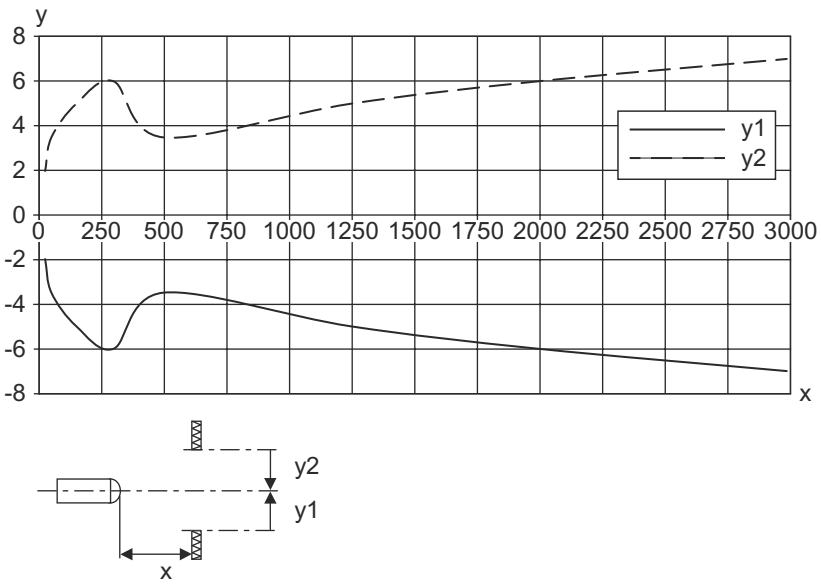
Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm²

Conductor color	Conductor assignment
Brown	V+
White	Teach-in
Blue	GND
Black	IO-Link / OUT 1

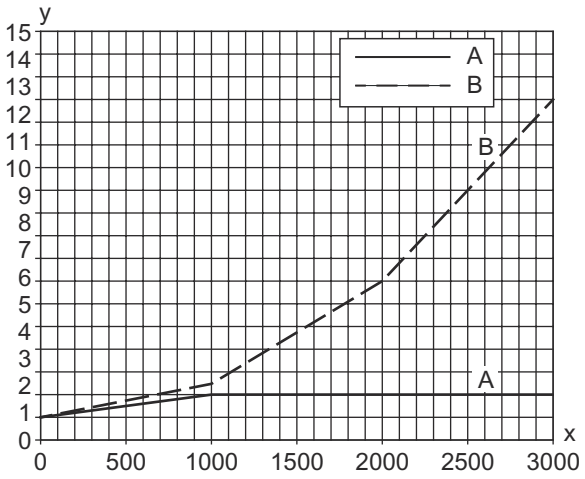
Diagrams

Typ. response behavior (white 90 %)



x Distance [mm]
y Misalignment [mm]

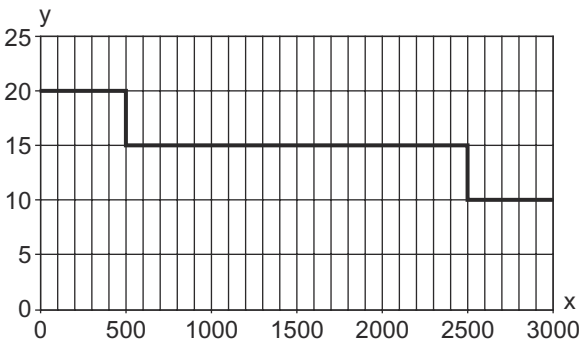
Typical reproducibility (1 Sigma / 25°C)



x Distance [mm]
y Reproducibility 1 (Sigma) [mm]

A Target 90% remission
B Target 6% remission

S/W Error Diagram



x Distance [mm]
y S/W Error

Operation and display

LED	Display	Meaning
1	Green, continuous light	Ready
2	Yellow, continuous light	Object detected

Part number code

Part designation: **AAA 3C d EE-f.GG H/i J-K**

AAA3C	**Operating principle / construction** HT3C: Diffuse reflection sensor with background suppression LS3C: Throughbeam photoelectric sensor transmitter LE3C: Throughbeam photoelectric sensor receiver PRK3C: Retro-reflective photoelectric sensor with polarization filter ODT3C: Distance diffuse sensor with background suppression ODT25C: Distance diffuse sensor with background suppression
d	**Light type** n/a: red light I: infrared light
EE	**Light source** n/a: LED L1: laser class 1 L2: laser class 2 PP: Power PinPoint® LED
f	**Preset range (optional)** n/a: operating range acc. to data sheet xxxF: Preset range [mm] 2M: operating range of 2 meters 3M: Operating range 3 meters
GG	**Equipment** n/a: standard A: Autocollimation principle (single lens) for positioning tasks B: Housing model with two M3 threaded sleeves, brass F: Permanently set range L: Long light spot S: small light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking V: V-optics XL: Extra long light spot X: extended model HF: Suppression of HF illumination (LED)
H	**Operating range adjustment** n/a with HT: range adjustable via 8-turn potentiometer n/a with retro-reflective photoelectric sensors (PRK): operating range not adjustable 1: 270° potentiometer 3: teach-in via button 6: auto-teach
i	**Switching output/function OUT 1/IN: Pin 4 or black conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 8: activation input (activation with high signal) X: pin not used 1: IO-Link / light switching (NPN) / dark switching (PNP)
J	**Switching output / function OUT 2/IN: pin 2 or white conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching W: warning output X: pin not used 8: activation input (activation with high signal) 9: deactivation input (deactivation with high signal) T: teach-in via cable

Part number code

K	**Electrical connection** n/a: cable, standard length 2000 mm, 4-wire 5000: cable, standard length 5000 mm, 4-wire M8: M8 connector, 4-pin (plug) M8.3: M8 connector, 3-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug) 200-M8.3: cable, length 200 mm with M8 connector, 3-pin, axial (plug) 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug)

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT

The device satisfies the requirements of IEC 60825-1:2014 / EN 60825-1:2014+A11:2021 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
  There are no user-serviceable parts inside the device.
  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With a supply voltage >18 V and an ambient temperature <40 °C, the maximum switching current is 100 mA per switching output.
- When starting the sensor below -20°C, a warmup time of one minute is required until the first teach-in
- At temperatures up to 40°C, the op. range is 3 m (6-90% diffuse reflection)
- At ambient temperatures up to 40°C, the operating range is 3m (6%-90% remission). For ambient temperatures between 40°C and 50°C the operating range is 2,7m (6%-90% remission)

Accessories

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117252	BTU 300M-D12	Mounting system	Contains: 2x M4 x 25 screw, 2x M4 x 20 screw, 4x position washers Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note
A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.