Leuze

Technical data sheet Line profile sensor Part no.: 50138405 LPS 36.10



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 eng • 2025-04-06

We reserve the right to make technical changes

Technical data

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Basic data

Basic data		
Series	36	
Contains	LxSsoft configuration software	
Application	Contour measurement	
	Object measurement	
Special version		
Special version	Plastic screen	
Optical data		
Light source	Laser, Red	
Laser class	2M	
Measurement data		
X-axis measurement range	150 600 mm	
Measurement range z-axis	200 800 mm	
Resolution	X-axis: 1 1,5 mm, relative to measurement distance	
	Y-axis: 1 3 mm, relative to measurement distance	
Repeatability of Z-axis, relative to measurement distance	≤ 0.5 %	
Repeatability of Z-axis, relative to measurement distance, note	Reflectivity 90 %, identical object, identical environment conditions, measu- rement object ≤ 50x50 mm ²	
Measurement time	10ms	
Linearity of Z-axis, relative to measurement distance	- ± 1,0%	
Black/white behavior	1 %, 6 90% diffuse reflectance	
Electrical data		
Performance data		
Supply voltage U _B	18 30 V, DC	
Inputs		
Number of activation inputs	1 Piece(s)	
Number of digital switching inputs	2 Piece(s)	
Outputs	2 Piece(c)	
Number of digital switching outputs Switching outputs	2 Piece(s)	
Switching outputs		
Switching output 1		
Switching element	Transistor, Push-pull	
Function	Operational readiness	
Switching output 2		
Switching element	Transistor, Push-pull	
Function	Cascading	
Interface		
Туре	Ethernet	
Connection		
Number of connections	3 Piece(s)	

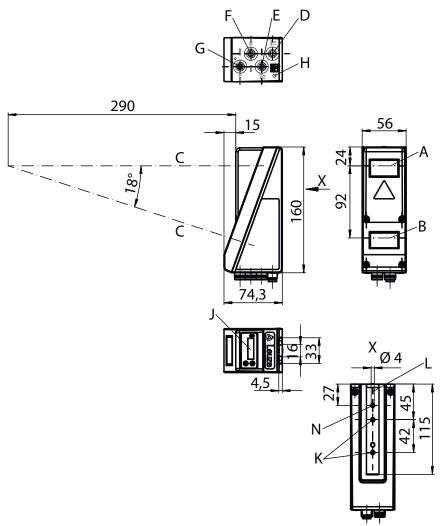
Connection 1	
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded
Connection 2	
Function	Configuration interface
Turns of commonlying	Data interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 2	
Connection 3 Function	Encoder
Type of connection	Connector
Thread size	M12
	Female
Type Material	Metal
No. of pins	
	8 -pin A-coded
Encoding	A-coded
Connection 4	
Function	Not used (dummy plug)
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Mechanical data	
Dimension (W x H x L)	56 mm x 160 mm x 74 mm
Housing material	Metal
	Plastic
Metal housing	Aluminum
Lens cover material	Plastic
Net weight	620 g
Environmental data	
Ambient temperature, operation	-30 50 °C
Ambient temperature, storage	-30 70 °C
Certifications	
Degree of protection	IP 67
Protection class	III, VDE
Approvals	c UL US
Standards applied	IEC 60947-5-2

Technical data

90318020
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EC001825

Dimensioned drawings

All dimensions in millimeters



- A Transmitter
- B Receiver
- C Optical axis
- D, E, F, G X1-X4 connections
- H FE screw

J

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L

OLED display and membrane keyboard

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- M4 thread (4.5 mm deep)
- Support for mounting system

Electrical connection

Pin assignment

Connection 1

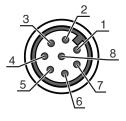
X1	P	W	R

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Conductor color

X2 ETH

1	V+	White	
2	IN ACTIVATE	Brown	
3	GND	Green	
4	OUT 1 / Operational readiness	Yellow	
5	Trigger IN	Gray	
6	OUT 2	Pink	
7	n.c.	Blue	
8	nc	Red	



Connection 2

Pin

Configuration interface	
Data interface	
Connector	
M12	
Female	
Metal	
4 -pin	
D-coded	

Pin Pin assignment 1 Tx+

Rx+

Tx-

Rx-

2

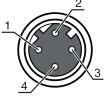
3

4

Material No. of pins Encoding

Conductor color

Yellow
White
Orange
Blue



Connection 3 Function Type of connection Thread size Type

Encoder
Connector
M12
Female
Metal
8 -pin
A-coded

X3 encoder

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Electrical connection

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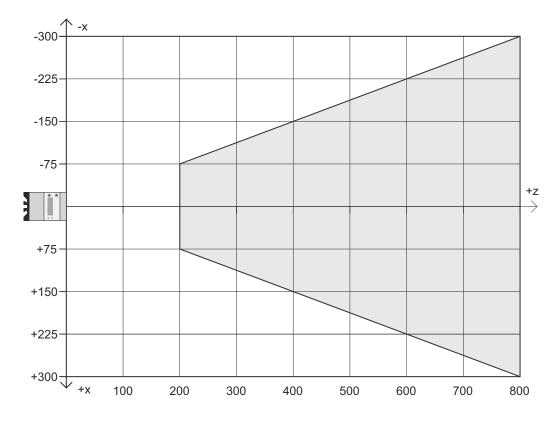
Pin	Pin assignment	Conductor color
1	V+	White
2	GND	Brown
3	GND	Green
4	Enc. A+	Yellow
5	Enc. A-	Gray
6	Enc. B+	Pink
7	Enc. B-	Blue
8	+5 V DC	Red



Function	Not used (dummy plug)
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Diagrams

Measurement range



X Line length in mm

Z Object distance

Operation and display

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LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Off	No supply voltage
2	Yellow, continuous light	Ethernet connection is established
	Yellow, flashing	Data transmission active
	Off	No data transmission

Notes

Observe intended use!						
	the This product is not a safety sensor and is not intended as personnel protection.					
	the product may only be put into operation by competent persons.					
	∜ Only use the product in accordance with its intended use.					

	ATTENTION! LASER RADIATION - CLASS 2M LASER PRODUCT
	Do not stare into beam or expose users of telescopic optics! The device satisfies the requirements of IEC 60825-1:2014 / EN 60825-1:2014+A11:2021 safety regulations for a product of laser class 2M and complies with U.S. 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.
	Solution between the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
	∜ Do not point the laser beam of the device at persons!
	& Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
	♥ When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
	CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation! The use of optical instruments or devices (e.g., magnifying glasses, binoculars) in combination with the device increases the danger of eye damage.
	∜ Observe the applicable statutory and local laser protection regulations.
	 The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.
	🗞 The device emits a divergent, pulsed laser beam. For laser power, pulse duration and wavelength, see technical data.

Accessories



Connection technology - Connection cables

 Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
\subset	\supset	50125541	K-DS M12A-8P- 0,75m-LxS36-CP	Configuration cable	Parameter memory: Yes Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 750 mm Sheathing material: PUR
		50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
S	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N⋅m

Services

 Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

Accessories





♦ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.