# Leuze

## Technical data sheet Optical positioning sensor

Part no.: 50144691 AMS 107i 40



 Leuze electronic GmbH + Co. KG
 info@leuze.com • www.leuze.com
 changes

 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2025-04-06

## **Technical data**

#### Basic data

Series	AMS 100i
Application	Collision protection of cranes / gantry cranes
	Positioning of electroplating plants
	Positioning of skillet systems and side- tracking skates
	Positioning of stacker cranes
Order guide	Reflective tape must be ordered sepa- rately

#### **Characteristic parameters**

MTTF

27 years

#### **Optical data**

Light source	Laser, Red
Wavelength	660 nm
Laser class	2, IEC/EN 60825-1:2014
Max. laser power	0.004 W
Transmitted-signal shape	Modulated
Pulse duration	0.8 µs
Light spot size [at sensor distance]	40 mm [40,000 mm]
Type of light spot geometry	Round

#### Measurement data

Measurement range	100 40,000 mm
Resolution	0.001 10 mm
Accuracy	2 mm, +/-
Reproducibility (3 sigma), short range	0.9 mm (with measurement range up to 500 mm)
Reproducibility (3 sigma), distant range	0.6 mm (with measurement range from 500 mm)
Temperature drift, absolute (mm/10K)	≤ 1 mm/10K
Max. traverse rate	10 m/s

#### **Electrical data**

Ρ	rotective circuit	No information
	Performance data	
	Supply voltage U <sub>B</sub>	18 30 V, DC
	Current consumption, max.	250 mA

14 ms, Basis for contouring error calculation = 7 ms

#### **Time behavior**

Response time

#### Interface

Туре	SSI	
SSI		
Clock frequency	50 800 kHz	
Connection		
Number of connections	3 Piece(s)	

Connection 1	
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Designation on device	PWR
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connection 2	
Function	Data interface
Type of connection	Connector
Designation on device	X1 SSI
Thread size	M12
Туре	Male
No. of pins	5 -pin
Encoding	B-coded
Connection 3	
Function	Service interface
Type of connection	Connector
Designation on device	XF0 SERVICE
Thread size	M12
Туре	Female
No. of pins	4 -pin
Encoding	D-coded
Mechanical data	
Design	Cubic
Dimension (W x H x L)	70 mm x 139 mm x 118 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	600 g
Housing color	Gray
	Red
Type of fastening	Through-hole mounting
Operation and display	
Type of display	I C Display
Type of display	LC Display
	LED
Number of LEDs	LED 2 Piece(s)
	LED
Number of LEDs	LED 2 Piece(s)
Number of LEDs Operational controls	LED 2 Piece(s)
Number of LEDs Operational controls Environmental data	LED 2 Piece(s) Membrane keyboard
Number of LEDs Operational controls Environmental data Ambient temperature, operation	LED 2 Piece(s) Membrane keyboard -5 60 °C
Number of LEDs Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage	LED 2 Piece(s) Membrane keyboard -5 60 °C -30 70 °C

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Degree of protection	IP 65
Protection class	III
Approvals	UL

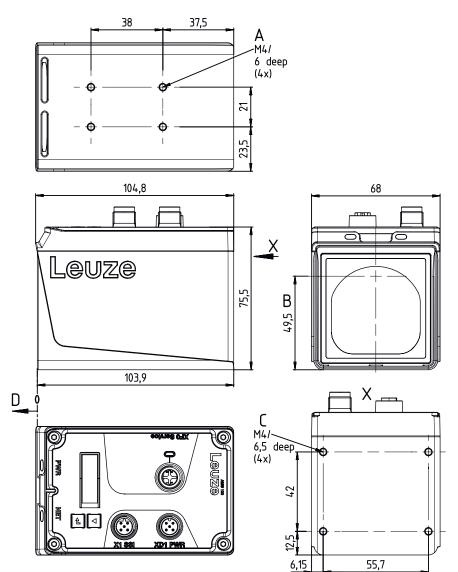
## **Technical data**

Customs tariff number	90314990
ECLASS 5.1.4	27270801
ECLASS 8.0	27270801
ECLASS 9.0	27270801
ECLASS 10.0	27270801
ECLASS 11.0	27270801
ECLASS 12.0	27270916
ECLASS 13.0	27270916
ECLASS 14.0	27270916
ECLASS 15.0	27270916
ETIM 5.0	EC001825
ETIM 6.0	EC001825
ETIM 7.0	EC001825
ETIM 8.0	EC001825
ETIM 9.0	EC001825
ETIM 10.0	EC001825

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## **Dimensioned drawings**

All dimensions in millimeters



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- A Mounting variant
- B Optical axis
- C Mounting option for alignment device "BTA"
- D Zero point of the distance to be measured

## Electrical connection

Connection 1	PWR
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

## **Electrical connection**

## Connection

Pin assignment	
	V+

1	V+	
2	I/O 1	((
3	GND	3
4	I/O 2	
5	FE	

#### **Connection 2**

Pin

X1 SSI

Function	Data interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

#### Pin Pin assignment

1	DATA+	
2	DATA-	
3	CLK+	
4	CLK-	
5	FE	

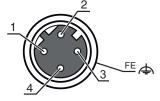
**XF0 SERVICE** 

#### Connection 3

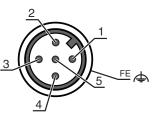
Function	Service interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

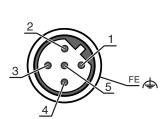
#### Pin Pin assignment

1	TD+
2	RD+
3	TD-
4	RD-



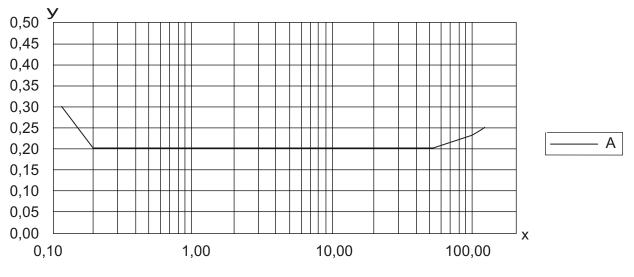






## Diagrams

Typ. reproducibility



X Reproducibility [mm]

Y Distance [m]

A 1 sigma (max) / mm

## **Operation and display**

LED	Display	Meaning
1 PWR	Off	No supply voltage
	Green, flashing	Voltage connected / no measurement value output / initialization running
	Green, continuous light	Device OK, measurement value output
	Red, flashing	Device OK, warning set
	Red, continuous light	No measurement value output
	Orange, continuous light	No data transmission
2 BUS	Off	No supply voltage
	Green, continuous light	Data transmission active
	Green, flashing	Device ok, initialization phase

## Part number code

Part designation: AMS 1XXi YYY Z AAA

AMS	Series AMS: absolute measurement system			
1XXi	Interface 107i:			
YYY	<b>Operating range</b> 120: max. operating range in m			
AAA	Special equipment BTA: adjustable mounting device			
	Note			
9	A list with all available device types can be found on the Leuze website at www.leuze.com.			



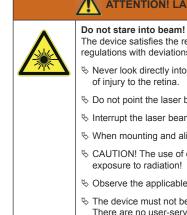
#### Notes

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#### Observe intended use!

- b The product may only be put into operation by competent persons.



#### ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- So not point the laser beam of the device at persons!
- the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- ♥ When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- SCAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation!
- ♦ Observe the applicable statutory and local laser protection regulations.
- ✤ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.
- Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### NOTE

#### Affix laser information and warning signs! Laser information and warning signs are affixed

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- to "Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Strip Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

#### **Further information**

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- Use as safety-related component within the safety function is possible, if the component combination is designed correspondingly by the machine manufacturer.

#### Accessories

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## Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50104171	KB SSI/IBS-5000-BA	Connection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

## Mounting technology - Other

	Part no.	Designation	Article	Description
- alla	50151594	BTA 0100 M.5	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Aluminum, Steel

## Muting - Mounting systems

	Part no.	Designation	Article	Description
	50144968	BT 0100M	Mounting device	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting, Groove mounting Mounting bracket, at device: Screw type Material: Metal
	50151594	BTA 0100 M.5	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Aluminum, Steel
- Lo	50144385	BTA 0100M	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Aluminum, Steel

#### Accessories

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## Reflective tapes for distance sensors

 Part no.	Designation	Article	Description
50141015	REF 4-A-150X150	Reflective tape	Design: Rectangular Reflective surface: 150mm x 150mm Chemical designation of the material: PMMA Fastening: Adhesive
50104364	Reflexfolie 200x200mm-M	Reflector	Design: Rectangular Reflective surface: 200 mm x 200 mm Base material: Aluminum composite Fastening: Through-hole mounting, Mounting plate
50104361	Reflexfolie 200x200mm-S	Reflective tape	Design: Rectangular Reflective surface: 200 mm x 200 mm Chemical designation of the material: PMMA Fastening: Adhesive

## **Deflecting mirrors**

 Part no.	Designation	Article	Description
 50035630	US 1 OMS	Deflecting mirror	Type of fastening: Screw type

#### Services

 Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

#### Note

to A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.