

Technical data sheet Safety sensor set

Part no.: 68602021 MLC520-S-24-210



Leuze electronic GmbH + Co. KG
 The Sensor People
 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
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info@leuze.com • www.leuze.com changes

We reserve the right to make technical

Technical data

Basic data

Series	MLC 520S	
Device type	Set (transmitter and receiver)	
Contains	4x BT-MLC-S-C mounting brackets	
	4x BT-MLC-S-O mounting brackets	
Application	Hand protection	
Functions		
Functions	Automatic start/restart	

Contactor monitoring (EDM)

Functions

Start/restart interlock (RES)

Charac	teris	tic pa	arame	ters
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Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH _D	2,64E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	24 mm
Protective field height	210 mm
Operating range	0.2 6 m

Optical data

Number of beams	11 Piece(s)
Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
Wavelength	850 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit Overvoltage protection Short circuit protected

Performance data Supply voltage U_B

24 V, DC, -20 ... 20 %

Outputs

Number of safety-related switching 2 Piece(s) outputs (OSSDs)

Safety-related	switching	outputs	
_	-		

Туре	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC
Load inductivity	2,000 µH
Load capacity	1 µF
Residual current, max.	200 mA
Residual current, typ.	2 mA

Safety-related switching output 1 Assignment

Switching element

Receiver device connection, pin 2 Transistor, PNP

Safety-related switching output 2			
Assignment Receiver device connection, pin 4			
Switching element	Transistor, PNP		
Time behavior			
Response time	7 ms		
Connection			
Number of connections	2 Piece(s)		
Connection 1			
Function	Transmitter device connection		
Type of connection	Cable with connector		
Cable length	160 mm		
Sheathing material	PUR		
Thread size	M12		
Material	Plastic		
No. of pins	5 -pin		
Connection 2			
Function	Receiver device connection		
Type of connection	Cable with connector		
Cable length	160 mm		
Sheathing material	PUR		
Thread size	M12		
Material	Plastic		
No. of pins	5 -pin		
Mechanical data			
Dimension (W x H x L)	15.4 mm x 210 mm x 32.6 mm		
Housing material	Metal		
Metal housing	Aluminum		
Lens cover material	Plastic / PMMA		
Material of end caps	Plastic		
Net weight	1,100 g		
Housing color	Yellow, RAL 1021		
Type of fastening	C-shaped mounting bracket		
	L-shaped mounting bracket		
	O-shaped mounting bracket		
Environmental data			
Ambient temperature, operation	-10 55 °C		
Ambient temperature, storage	-30 70 °C		
Relative humidity (non-condensing)	15 95 %		
Certifications			
Degree of protection	IP 65		
Protection class	III		
Certifications	TÜV Süd		
Vibration resistance	50 m/s ²		
Shock resistance	98.1 m/s²		
US patents	US 6,418,546 B		

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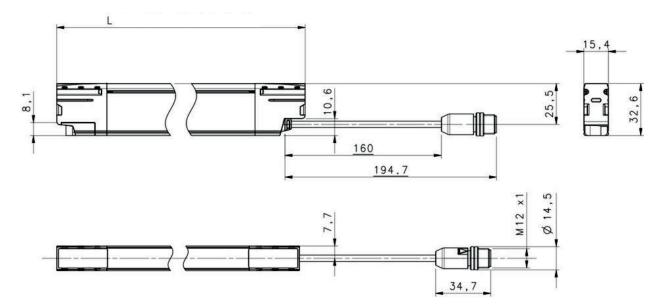
Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27272704
ECLASS 8.0	27272704
ECLASS 9.0	27272704
ECLASS 10.0	27272704
ECLASS 11.0	27272704
ECLASS 12.0	27272704
ECLASS 13.0	27272704
ECLASS 14.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Dimensions of transmitter and receiver



L Length/protective field height

Electrical connection Connection 1

Tran	smi	tter
	•••••	

3 F · · · · · · · · · · · · · · · · · ·	Cable with connector
Cable length 1	160 mm
Sheathing material P	PUR
Cable color B	Black

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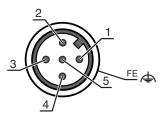
Electrical connection

Connection 1 Transmitter Thread size M12 Туре Male Material Plastic No. of pins 5 -pin Encoding A-coded **Connector housing** FE/SHIELD

Pin Pin assignment 1 2 3 4

Co	ndı	icto	r co	loi

+24 V DC	Brown
RESTART SELECTION	White
0 V	Blue
n.c.	Black
RESTART SELECTION	Gray



Connection 2

5

Receiver device connection
Cable with connector
160 mm
PUR
Black
M12
Male
Plastic
5 -pin
A-coded
FE/SHIELD

Pin	Pin assignment	Conductor color	2
1	EDM	Brown	
2	OSSD1	White	
3	0 V	Blue	3 FF
4	OSSD2	Black	
5	EDM FBK/SELECTION	Gray	

Part number code

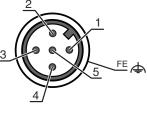
Part designation: MLCxxx-ooo-aa-hhhh

MLC	Safety light curtain
ххх	Series 520: MLC 520S
aa	Resolution 14: 14 mm 24: 24 mm
hhhh	Protective field height 150 … 1200: from 150 mm to 1200 mm
000	Option S: Slimline version
	Note



♣ A list with all available device types can be found on the Leuze website at www.leuze.com.

Receiver



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Accessories



Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133841	KD U-M12-5A-P1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PUR

Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
с. С	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

	Note
0	the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.