

Technical data sheet Light curtain receiver

Part no.: 50120095

CML720i-R20-310.R/L-M12



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Technical data



Basic data

Series	720
Operating principle	Throughbeam principle
Device type	Receiver
Contains	Accessories for the use of the BT-2R1
Application	Object measurement

Special version

Special version	Crossed-beam scanning
	Diagonal-beam scanning
	Parallel-beam scanning

Optical data

0.3 7 m
Guaranteed operating range
0.2 9 m
Typical operating range
310 mm
16 Piece(s)
20 mm

Measurement data

Minimum	object diameter	30 mm
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Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected
	Transient protection

Performance data

Supply voltage U _B	18 30 V, DC
Residual ripple	0 15 %, From U _B
Open-circuit current	0 135 mA, The specified values refer to the entire package consisting of trans- mitter and receiver.

Inputs/outputs selectable

Output current, max.	100 mA
Input resistance	6,000 Ω
Number of inputs/outputs selectable	e 4 Piece(s)
Туре	Inputs/outputs selectable
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	high: ≥6V
	low: ≤ 4 V
Input/output 1	

Activation/disable delay

Time behavior	
Readiness delay	400 ms
Cycle time	1 ms
Response time per beam	30 μs

0 ... 1 ms

Interface

Type	IO-I ink

IO-Link	
COM mode	COM2
Min. cycle time	COM2 = 2.3 ms
Specification	V1.0.1
	V1 1

Service interface

Туре	IO-Link	
IO-Link		
Function	Configuration via software	
	Service	

Connection

Number of connections	2 Piece(s)
Plug outlet	Rear side

Connection 1

Connection		
Function	Configuration interface	
	Signal IN	
	Signal OUT	
	Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	

Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	29 mm x 35.4 mm x 343 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic
Net weight	600 g
Housing color	Silver
Type of fastening	Groove mounting
	Via optional mounting device

Operation and display

Type of display	LED	
	OLED display	
Number of LEDs	2 Piece(s)	
Type of configuration	Software	
	Teach-in	
Operational controls	Membrane keyboard	

Environmental data

Ambient temperature, operation	-30 60 °C
Ambient temperature, storage	-40 70 °C

Technical data



Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	90314990
ECLASS 5.1.4	27270910
ECLASS 8.0	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ECLASS 13.0	27270910
ECLASS 14.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549

Dimensioned drawings

Leuze

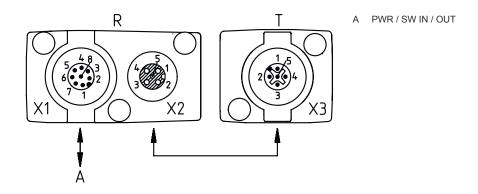
All dimensions in millimeters



- Beam spacing 20 mm
- В Measurement field length 310 mm
- M6 thread
- Fastening groove
- Profile length 328 mm
- Transmitter
- Receiver
- 5 mm

Dimensioned drawings





Electrical connection

Connection 1

Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

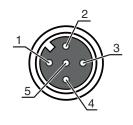
Pin	Pin assignment
1	V+
2	IO1
3	GND
4	IO-Link
5	102
6	103
7	104
8	GND
8	GND



Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-







LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

Part no.	Designation	Article	Description
50119506	CML720i-T20-310.R- M12	Light curtain transmitter	Operating range: 0.3 7 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle Measuring light curtain			
7XXi	Series 720i: 720i series 730i: 730i series			
Υ	Device type T: transmitter R: receiver			
ZZ	Beam spacing 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm			
AAAA	Measurement field length [mm], dependent on beam spacing			
В	Equipment A: Axial connector outlet R: Rear connector outlet			
ccc	Interface L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus			
DDD	Special equipment -PS: Power Setting			
EEE	Electrical connection M12: M12 connector			
FFF	-EX: Explosion protection			



🕏 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes





Observe intended use!



- \$ This product is not a safety sensor and is not intended as personnel protection.
- \$ The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:



- 🔖 For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- 🖖 These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
C. C	50144900	MD 798i-11-82/L5- 2222	IO-Link master	Type: IO-Link master Current consumption, max.: 11,000 mA Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP Interface: IO-Link, Automatic protocol detection, EtherNet IP, Modbus TCP, PROFINET Connections: 12 Piece(s) Sensor connections: 8 Piece(s) Connections for voltage supply: 2 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67, IP 65, IP 69K

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A- M12-5A-P3-050	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Accessories



Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50142900	BT 700M.5-2SET	Mounting device set	Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Mounting technology - Swivel mounts

 Part no.	Designation	Article	Description
429029	BT-2RG	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Configuration devices

	Part no.	Designation	Article	Description
16	50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.