

**Technical data sheet** Safety sensor set Part no.: 68602066 MLC520-S-24-660



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 eng • 2025-04-08

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## **Technical data**

### **Basic data**

Series	MLC 520S	
Device type	Set (transmitter and receiver)	
Contains	4x BT-MLC-S-O mounting brackets	
	6x BT-MLC-S-C mounting brackets	
Application	Hand protection	
Functions		

Functions

Automatic start/restart Contactor monitoring (EDM) Start/restart interlock (RES)

### **Characteristic parameters**

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH <sub>D</sub>	2,64E-09 per hour
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

24 mm 660 mm 0.2 ... 6 m

### **Protective field data**

Resolution
Protective field height
Operating range

### **Optical data**

Number of beams	35 Piece(s)
Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
Wavelength	850 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

### Electrical data

Protective circuit Overvoltage protection
Short circuit protected

Performance data Supply voltage U<sub>B</sub>

24 V, DC, -20 ... 20 %

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### Outputs

Number of safety-related switching 2 Piece(s) outputs (OSSDs)

Safety-related	switching	outputs
-	-	

Туре	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, type.	22.5 V
Voltage type	DC
Load inductivity	2,000 µH
Load capacity	1 µF
Residual current, max.	200 mA
Residual current, type.	2 mA

### Safety-related switching output 1 Assignment Receiver device co

Switching element

Receiver device connection, pin 2 Transistor, PNP

Safety-related switching output 2			
Assignment	Receiver device connection, pin 4		
Switching element	Transistor, PNP		
Time behavior			
Response time	10 ms		
Connection			
Number of connections	2 Piece(s)		
	211000(3)		
Connection 1			
Function	Transmitter device connection		
Type of connection	Cable with connector		
Cable length	160 mm		
Sheathing material	PUR		
Thread size	M12		
Material	Plastic		
No. of pins	5 -pin		
•			
Connection 2 Function	Receiver device connection		
	Cable with connector		
Type of connection Cable length	160 mm		
Sheathing material	PUR		
Thread size	M12		
Material	Plastic		
No. of pins	5 -pin		
Not of pillo	0 911		
Mechanical data			
Dimension (W x H x L)	15.4 mm x 660 mm x 32.6 mm		
Housing material	Metal		
Metal housing	Aluminum		
Lens cover material	Plastic / PMMA		
Material of end caps	Plastic		
Net weight	3,350 g		
Housing color	Yellow, RAL 1021		
Type of fastening	C-shaped mounting bracket		
	L-shaped mounting bracket		
	O-shaped mounting bracket		
Environmental data			
Ambient temperature, operation	-10 55 °C		
Ambient temperature, storage	-30 70 °C		
Relative humidity (non-condensing	g) 15 95 %		
Certifications			
Degree of protection	IP 65		
Protection class	III		
Approvals	TÜV Süd		
Vibration resistance	50 m/s <sup>2</sup>		
Shock resistance	98.1 m/s²		
US patents	US 6,418,546 B		

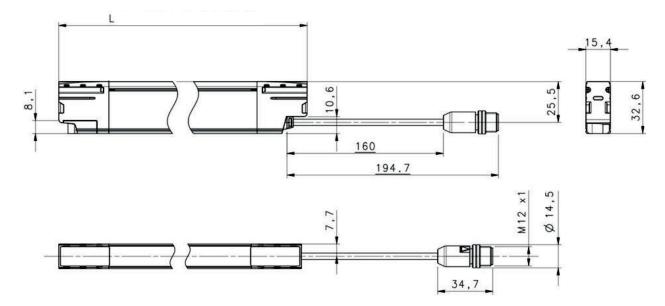
## **Technical data**

Customs tariff number	85365019
ECLASS 5.1.4	27272704
ECLASS 8.0	27272704
ECLASS 9.0	27272704
ECLASS 10.0	27272704
ECLASS 11.0	27272704
ECLASS 12.0	27272704
ECLASS 13.0	27272704
ECLASS 14.0	27272704
ECLASS 15.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549

## **Dimensioned drawings**

All dimensions in millimeters

### Dimensions of transmitter and receiver



L Length/protective field height

## **Electrical connection**

Connection 1	Transmitter	
Function	Transmitter device connection	
Type of connection	Cable with connector	
Cable length	160 mm	
Sheathing material	PUR	
Cable color	Black	

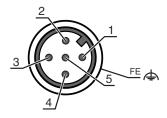
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## **Electrical connection**

### **Connection 1** Transmitter Thread size M12 Туре Male Material Plastic No. of pins 5 -pin Encoding A-coded **Connector housing** FE/SHIELD

Pin	Pin assignment	Conductor color
1	+24 V DC	Brown
2	RESTART SELECTION	White
3	0 V	Blue
4	n.c.	Black
5	RESTART SELECTION	Gray



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### **Connection 2**

Function	Receiver device connection
Type of connection	Cable with connector
Cable length	160 mm
Sheathing material	PUR
Cable color	Black
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color	2
1	EDM	Brown	
2	OSSD1	White	
3	0 V	Blue	3 1 FF 1
4	OSSD2	Black	
5	EDM FBK/SELECTION	Gray	4

## Part number code

### Part designation: MLCxxx-ooo-aa-hhhh

MLC	Safety light curtain
xxx	<b>Series</b> 520: MLC 520S
aa	<b>Resolution</b> 14: 14 mm 24: 24 mm
hhhh	Protective field height 150 … 1200: from 150 mm to 1200 mm
000	Option S: Slimline version
Ν	lote



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

Receiver

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## Accessories



## Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133841	KD U-M12-5A-P1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PUR

## Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
с. С	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

	Note
6	t A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.