

Technical data sheet

Multiple light beam safety device transceiver

Part no.: 66537202

MLD510-RT3E/A



For illustration purposes only

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Technical data

Basic data

Series	MLD 500
Device type	Transceiver

Special version

Special version	Connection socket for external muting indicator
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Functions

Functions	Automatic restart
Integrated laser alignment aid	No
Integrated muting indicator	No
Integrated status indicator	No

Characteristic parameters

Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH _D	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Operating range	0.5 ... 6 m
Operating range in connection with MLD-XM03	0.5 ... 8 m

Optical data

Number of beams	3 Piece(s)
Beam spacing	400 mm
Light source	LED, Infrared
Wavelength	850 nm
Mean power of transmitter diode	1.369 µW
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit	Overvoltage protection Short circuit protected
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Performance data

Supply voltage U _B	26.5 ... 31.6 V
Current consumption from AS-i circuit	140 mA

Outputs

Number of digital switching outputs	1 Piece(s)
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Switching outputs

Type	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, type.	23 V
Voltage type	DC

Switching output 1

Assignment	Connection 2, pin 5
Switching element	Transistor, PNP
Function	"Muting state" signal output

Time behavior

Response time	30 ms
Restart delay time	100 ms

Interface

Type	AS-Interface Safety at Work
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AS-i

Function	Process
AS-i profile	S-7.B.1
Slave address	1..31 programmable, default=0
Cycle time acc. to AS-i specifications	Max. 5 ms

Connection

Number of connections	2 Piece(s)
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Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

Connection 2

Function	External muting indicator
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

Mechanical data

Dimension (W x H x L)	52 mm x 900 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,000 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-40 ... 75 °C
Relative humidity (non-condensing)	0 ... 95 %

Electrical connection

Pin	Pin assignment	Conductor color
1	AS-i+	Brown
2	n.c.	White
3	AS-i-	Blue
4	n.c.	Black
5	n.c.	Gray



Connection 2

Function	External muting indicator
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	AS-i+
2	0 V (auxiliary supply)
3	AS-i-
4	+24 V DC (auxiliary supply)
5	n.c.

Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.
	Off	No voltage on AS-i cable.
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red/green, flashing alternately	AS-i slave device error or AS-i connection defective
	Green, continuous light, flashing red at the same time	Periphery error
	Green, continuous light	AS-i slave communicating with AS-i master

Suitable deflecting mirrors

	Part no.	Designation	Article	Description
	66500200	MLD-M003	Deflecting mirror	Number of beams: 3 Piece(s) Beam spacing: 400 mm Type of fastening: Groove mounting, Mounting on Device Column, Swivel mount
	66500201	MLD-XM03	Deflecting mirror	Number of beams: 3 Piece(s) Beam spacing: 400 mm Type of fastening: Groove mounting, Mounting on Device Column, Swivel mount

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
x	Series 3: MLD 300 5: MLD 500
yy	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: Connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: Integrated AS-i interface, M12 plug, (safety bus system)

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR
	50136146	KD S-M12-5A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 25.000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal Shock absorber: No

Accessories

	Part no.	Designation	Article	Description
	540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic Shock absorber: No

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

Note	
	A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.