

Technical data sheet Light curtain receiver

Part no.: 50145893

CML730i-R20-450.R/CV-M12-67



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable transmitters
- Part number code
- Notes
- Accessories





Technical data



Basic data

Series	730
Operating principle	Throughbeam principle
Device type	Receiver
Contains	Accessories for the use of the BT-2R1
Application	Detection of transparent objects
	Object measurement

Special version

Special version	Crossed-beam scanning
	Diagonal-beam scanning
	Parallel-beam scanning

Optical data

Measurement field length	450 mm
Number of beams	24 Piece(s)
Beam spacing	20 mm

30 mm

Measurement data

Minimum	object	diameter	

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected
	Transient protection

Performance data

Supply voltage U _B	18 30 V, DC
Residual ripple	0 15 %, From U _B
Open-circuit current	0 165 mA, The specified values refer to the entire package consisting of transmitter and receiver.

Outputs

Number of analog outputs	2 Piece(s)	
--------------------------	------------	--

Analog outputs

Туре	Analog output
Current	0 24 mA
Voltage	0 11 V

Analog output 1

Туре	Voltage

Analog output 2

Inputs/outputs selectable

Input resistance $6,000 \Omega$ Number of inputs/outputs selectable 2 Piece(s) Type Inputs/outputs selectable Voltage type, outputs DC Switching voltage, outputs Typ. U _B / 0 V Switching voltage, inpute high: 56V	Output current, max.	100 mA
Type Inputs/outputs selectable Voltage type, outputs DC Switching voltage, outputs Typ. U _B / 0 V	Input resistance	6,000 Ω
Voltage type, outputs DC Switching voltage, outputs Typ. U _B / 0 V	Number of inputs/outputs selectable	2 Piece(s)
Switching voltage, outputs Typ. $U_B / 0 V$	Туре	Inputs/outputs selectable
5 5 1 31 B	Voltage type, outputs	DC
Switching voltage inputs high: >6\/	Switching voltage, outputs	Typ. U _B / 0 V
Switching voltage, inputs	Switching voltage, inputs	high: ≥6V

low: ≤ 4 V

Input/output 1

ctivation	/disable	delay	1	m

Time behavior

Readiness delay	450 ms
Cycle time	1 ms
Response time per beam	10 μs

Service interface

Туре	IO-Link
IO-Link	
Function	Configuration via software
	Service

Connection

Number of connections	2 Piece(s)
Plug outlet	Rear side

Connection 1

Connection 1	
Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Connection 2

Oominection 2	
Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	29 mm x 35.4 mm x 503 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic
Net weight	750 g
Housing color	Silver
Type of fastening	Groove mounting
	Via optional mounting device

Operation and display

Type of display	LED
	OLED display
Number of LEDs	2 Piece(s)
Type of configuration	Software
	Teach-in
Operational controls	Membrane keyboard

Environmental data

Ambient temperature, operation	-30 60 °C
Ambient temperature, storage	-40 70 °C

Technical data



Certifications

Degree of protection	IP 67
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

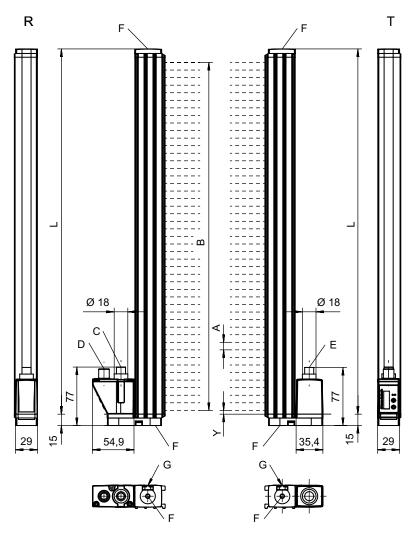
Classification

Customs tariff number	90314990
ECLASS 5.1.4	27270910
ECLASS 8.0	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ECLASS 13.0	27270910
ECLASS 14.0	27270910
ECLASS 15.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549

Dimensioned drawings

Leuze

All dimensions in millimeters



- Beam spacing 20 mm
- Measurement field length 450 mm
- M6 thread
- Fastening groove
- Profile length 488 mm
- Transmitter
- Receiver
- 5 mm

Electrical connection

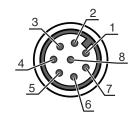
Connection 1

Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Electrical connection



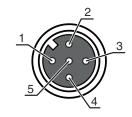
Pin	Pin assignment
1	V+
2	1/0 1
3	GND
4	IO-Link
5	I/O 2
6	OUT V
7	OUT mA
8	AGND



Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

Part no.	Designation	Operating range Operating range limit	Description
50145894	CML730i-T20-450.R- M12-67	0.3 9.5 m 0.2 12 m	Operating range: 0.3 9.5 m Connection: Connector, M12, Rear side, 5 -pin

Part number code



Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle Measuring light curtain
7XXi	Series 720i: 720i series 730i: 730i series
Υ	Device type T: transmitter R: receiver
ZZ	Beam spacing 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
В	Equipment A: Axial connector outlet R: Rear connector outlet
ccc	Interface L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus
DDD	Special equipment -PS: Power Setting
EEE	Electrical connection M12: M12 connector
FFF	-EX: Explosion protection

Note



\$\text{\$\text{\$A\$ list with all available device types can be found on the Leuze website at www.leuze.com.}

Notes



Observe intended use!



- \$ This product is not a safety sensor and is not intended as personnel protection.
- by Only use the product in accordance with its intended use.

For UL applications:



- 🔖 For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Accessories



Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Application: Oil and lubricant resistant Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A- M12-5A-P3-050	Interconnection cable	Application: Oil and lubricant resistant Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connection 2: Connector, M12, Axial, Male, A-coded, 5-pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
EE.	429029	BT-2RG	Mounting bracket set	Contains: 2x BT-R swivel mount, 2 cylinders for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Configuration devices

	Part no.	Designation	Article	Description
16	50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Supply voltage: DC Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-12-11

We reserve the right to make technical changes

Accessories



Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

Note



♥ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.