

## Technical data sheet

### Diffuse sensor with background suppression

Part no.: 50152943

HT25CI-90F.HFXF/4P-700-M12



For illustration purposes only

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## Technical data

### Basic data

|                     |                                                          |
|---------------------|----------------------------------------------------------|
| Series              | 25C                                                      |
| Operating principle | Diffuse reflection principle with background suppression |

### Special version

|                 |                                         |
|-----------------|-----------------------------------------|
| Special version | Foreground suppression up to max. 85 mm |
|                 | Permanently set range 90 mm             |
|                 | Suppression of HF illumination (LED)    |

### Optical data

|                                 |                                      |
|---------------------------------|--------------------------------------|
| Black-white error               | < 10% up to 300 mm                   |
| Operating range                 | Guaranteed operating range           |
| Operating range, white 90%      | 0.04 ... 0.09 m                      |
| Permanently set operating range | 0.09 m                               |
| Light source                    | LED, Infrared                        |
| Wavelength                      | 850 nm                               |
| Transmitted-signal shape        | Pulsed                               |
| LED group                       | Exempt group (in acc. with EN 62471) |

### Electrical data

|                    |                              |
|--------------------|------------------------------|
| Protective circuit | Polarity reversal protection |
|                    | Short circuit protected      |

### Performance data

|                      |                                        |
|----------------------|----------------------------------------|
| Supply voltage $U_B$ | 10 ... 30 V, DC, Incl. residual ripple |
| Residual ripple      | 0 ... 15 %, From $U_B$                 |
| Open-circuit current | 0 ... 20 mA                            |

### Outputs

|                                     |            |
|-------------------------------------|------------|
| Number of digital switching outputs | 2 Piece(s) |
|-------------------------------------|------------|

### Switching outputs

|                         |                          |
|-------------------------|--------------------------|
| Type                    | Digital switching output |
| Voltage type            | DC                       |
| Switching current, max. | 100 mA                   |
| Switching voltage       | high: $\geq(U_B - 2.5V)$ |
|                         | low: $\leq 2.5 V$        |

### Switching output 1

|                     |                     |
|---------------------|---------------------|
| Assignment          | Connection 1, pin 4 |
| Switching element   | Transistor, PNP     |
| Switching principle | Light switching     |

### Switching output 2

|                     |                     |
|---------------------|---------------------|
| Assignment          | Connection 1, pin 2 |
| Switching element   | Transistor, PNP     |
| Switching principle | Dark switching      |

### Time behavior

|                     |        |
|---------------------|--------|
| Switching frequency | 250 Hz |
| Response time       | 0.5 ms |
| Readiness delay     | 300 ms |

### Connection

|                       |            |
|-----------------------|------------|
| Number of connections | 1 Piece(s) |
|-----------------------|------------|

### Connection 1

|                      |                      |
|----------------------|----------------------|
| Function             | Signal OUT           |
|                      | Voltage supply       |
| Type of connection   | Cable with connector |
| Cable length         | 700 mm               |
| Sheathing material   | PUR                  |
| Cable color          | Black                |
| Number of conductors | 4 -wire              |
| Wire cross section   | 0.2 mm <sup>2</sup>  |
| Thread size          | M12                  |
| Type                 | Male                 |
| Material             | PUR                  |
| No. of pins          | 4 -pin               |
| Encoding             | A-coded              |

### Mechanical data

|                                                |                                      |
|------------------------------------------------|--------------------------------------|
| Dimension (W x H x L)                          | 15 mm x 42.7 mm x 30 mm              |
| Housing material                               | Plastic                              |
| Plastic housing                                | ABS                                  |
| Lens cover material                            | Plastic                              |
| Net weight                                     | 55 g                                 |
| Housing color                                  | Red                                  |
| Type of fastening                              | Through-hole mounting with M4 thread |
|                                                | Via optional mounting device         |
| Recommended tightening torque for M3 fastening | 0.9 N·m                              |
| Recommended tightening torque for M4 fastening | 1.4 N·m                              |
| Compatibility of materials                     | ECOLAB                               |

### Operation and display

|                                     |                         |
|-------------------------------------|-------------------------|
| Type of display                     | LED                     |
| Number of LEDs                      | 2 Piece(s)              |
| Operational controls                | Multiturn potentiometer |
| Function of the operational control | Range adjustment        |

### Environmental data

|                                |               |
|--------------------------------|---------------|
| Ambient temperature, operation | -40 ... 60 °C |
| Ambient temperature, storage   | -40 ... 70 °C |

### Certifications

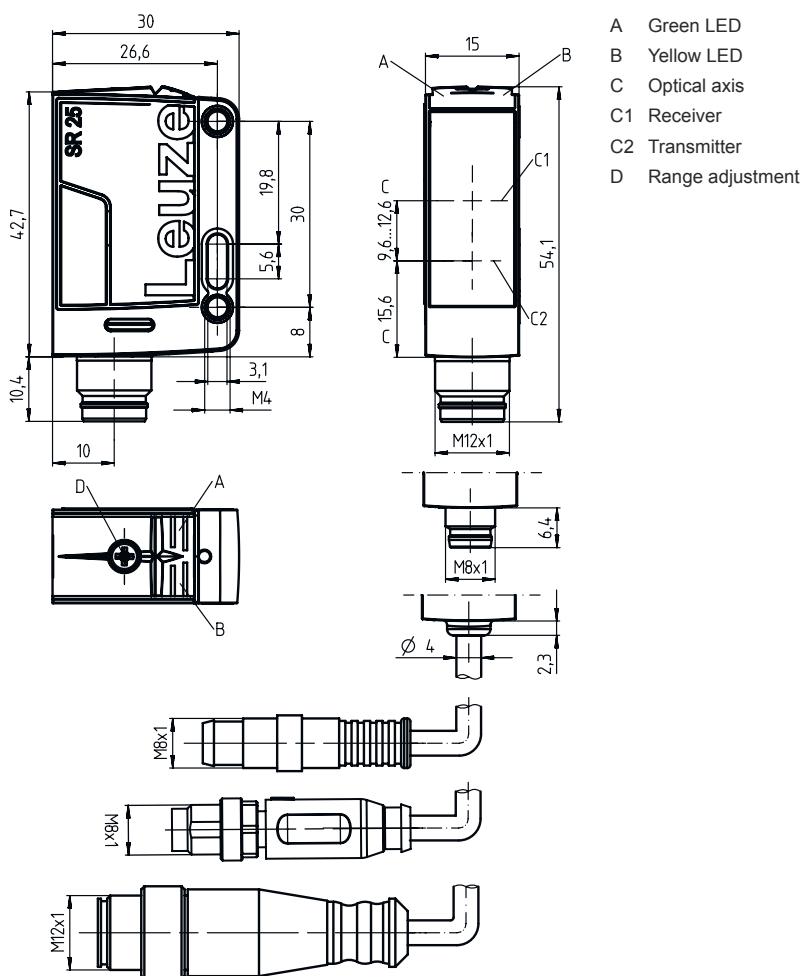
|                      |               |
|----------------------|---------------|
| Degree of protection | IP 67         |
|                      | IP 69K        |
| Protection class     | III           |
| Approvals            | c UL US       |
| Standards applied    | IEC 60947-5-2 |

## Technical data

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| ECLASS 5.1.4          | 27270904 |
| ECLASS 8.0            | 27270904 |
| ECLASS 9.0            | 27270904 |
| ECLASS 10.0           | 27270904 |
| ECLASS 11.0           | 27270904 |
| ECLASS 12.0           | 27270903 |
| ECLASS 13.0           | 27270903 |
| ECLASS 14.0           | 27270903 |
| ECLASS 15.0           | 27270903 |
| ECLASS 16.0           | 27270903 |
| ETIM 5.0              | EC002719 |
| ETIM 6.0              | EC002719 |
| ETIM 7.0              | EC002719 |
| ETIM 8.0              | EC002719 |
| ETIM 9.0              | EC002719 |
| ETIM 10.0             | EC002719 |

## Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

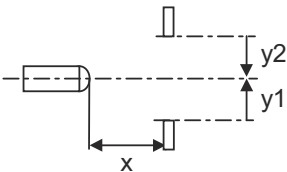
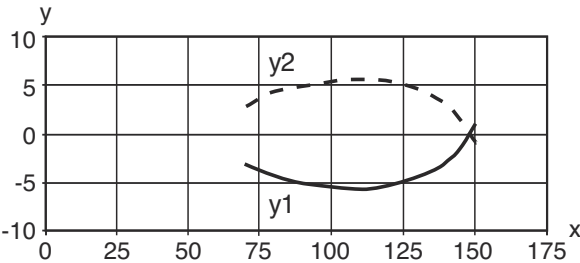
|                      |                      |
|----------------------|----------------------|
| Function             | Signal OUT           |
|                      | Voltage supply       |
| Type of connection   | Cable with connector |
| Cable length         | 700 mm               |
| Sheathing material   | PUR                  |
| Cable color          | Black                |
| Number of conductors | 4 -wire              |
| Wire cross section   | 0.2 mm²              |
| Thread size          | M12                  |
| Type                 | Male                 |
| Material             | PUR                  |
| No. of pins          | 4 -pin               |
| Encoding             | A-coded              |

| Pin | Pin assignment |
|-----|----------------|
| 1   | V+             |
| 2   | OUT 2          |
| 3   | GND            |
| 4   | OUT 1          |

Diagrams

Typ. response behavior (focusing distance 150 mm)

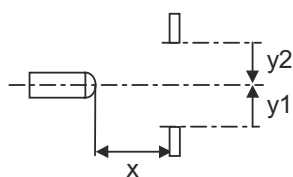
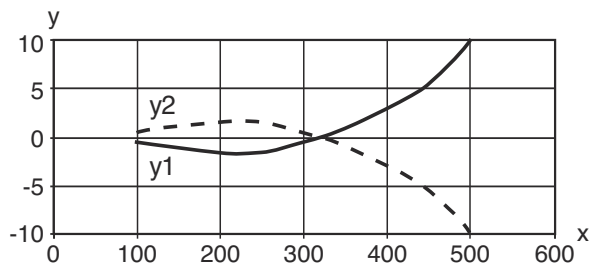
x Distance [mm]  
y Misalignment [mm]



## Diagrams

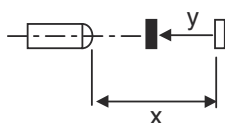
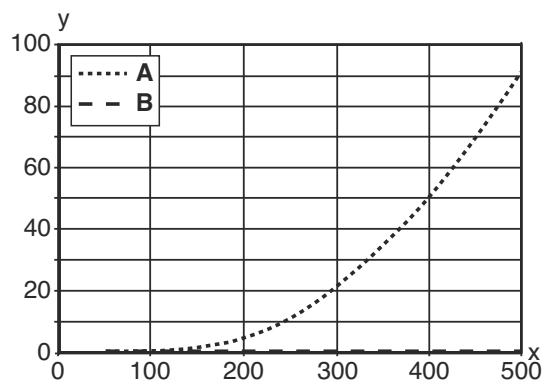
### Typ. response behavior (focusing distance 500 mm)

x Distance [mm]  
y Misalignment [mm]



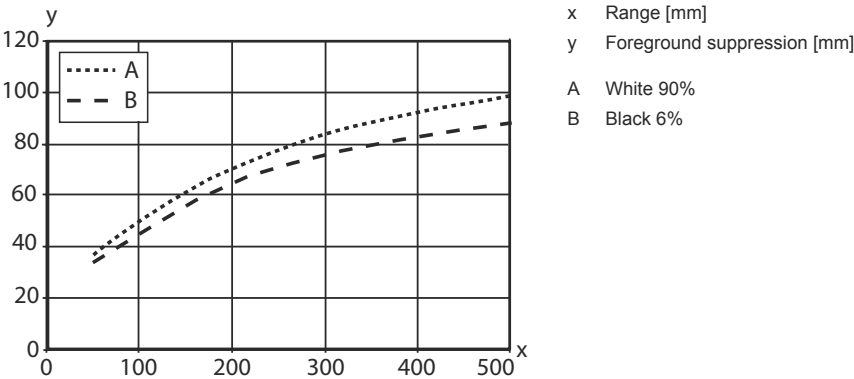
### Typ. black/white behavior

x Range [mm]  
y Reduction of range [mm]



Diagrams

Typ. foreground suppression



Operation and display

| LED | Display                  | Meaning               |
|-----|--------------------------|-----------------------|
| 1   | Green, continuous light  | Operational readiness |
| 2   | Yellow, continuous light | Object detected       |

Part number code

Part designation: AAA25C d EE-f.GGH/IJ-K

|        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| AAA25C | <b>Operating principle / construction</b><br>HT25C: Diffuse reflection sensor with background suppression<br>PRK25C: Retro-reflective photoelectric sensor with polarization filter<br>LS25C: Throughbeam photoelectric sensor transmitter<br>LE25C: Throughbeam photoelectric sensor receiver<br>DRT25C: Dynamic reference diffuse sensor                                                                                                                                                                |
| d      | <b>Light type</b><br>n/a: red light<br>I: infrared light                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| EE     | <b>Light source</b><br>n/a: LED<br>PP: Power PinPoint® LED<br>L1: laser class 1<br>L2: laser class 2                                                                                                                                                                                                                                                                                                                                                                                                      |
| f      | <b>Preset range (optional)</b><br>n/a: operating range acc. to data sheet<br>xxxF: Preset range [mm]                                                                                                                                                                                                                                                                                                                                                                                                      |
| GG     | <b>Equipment</b><br>A: Autocollimation principle (single lens)<br>S: small light spot<br>D: Detection of stretch-wrapped objects<br>X: extended model<br>HF: Suppression of HF illumination (LED)<br>XL: Extra long light spot<br>T: autocollimation principle (single lens) for highly transparent bottles without tracking<br>TT: autocollimation principle (single lens) for highly transparent bottles with tracking<br>F: Foreground suppression<br>R: greater operating range<br>SL: Slit diaphragm |
| H      | <b>Operating range adjustment</b><br>1: 270° potentiometer<br>2: multiturn potentiometer<br>3: teach-in via button<br>R: greater operating range                                                                                                                                                                                                                                                                                                                                                          |

## Part number code

|          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>i</b> | <b>Switching output/function OUT 1/IN: Pin 4 or black conductor</b><br>2: NPN transistor output, light switching<br>N: NPN transistor output, dark switching<br>4: PNP transistor output, light switching<br>P: PNP transistor output, dark switching<br>X: pin not used<br>8: activation input (activation with high signal)<br>L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching)<br>6: push-pull switching output, PNP light switching, NPN dark switching<br>G: Push-pull switching output, PNP dark switching, NPN light switching |
| <b>J</b> | <b>Switching output / function OUT 2/IN: pin 2 or white conductor</b><br>2: NPN transistor output, light switching<br>N: NPN transistor output, dark switching<br>4: PNP transistor output, light switching<br>P: PNP transistor output, dark switching<br>W: warning output<br>X: pin not used<br>6: push-pull switching output, PNP light switching, NPN dark switching<br>T: teach-in via cable<br>G: Push-pull switching output, PNP dark switching, NPN light switching<br>8: activation input (activation with high signal)                             |
| <b>K</b> | <b>Electrical connection</b><br>n/a: cable, standard length 2000 mm, 4-wire<br>200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug)<br>M8: M8 connector, 4-pin (plug)<br>M12: M12 connector, 4-pin (plug)<br>200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)<br>M8.1: Snap-in, M8 connector, 4-pin (plug)                                                                                                                                                                                                                |

### Note



↗ A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Notes



### Observe intended use!



- ↗ This product is not a safety sensor and is not intended as personnel protection.
- ↗ The product may only be put into operation by competent persons.
- ↗ Only use the product in accordance with its intended use.

## Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- Sum of the output currents for both outputs 100 mA

## Accessories

### Mounting technology - Mounting brackets

|                                                                                   | Part no. | Designation | Article          | Description                                                                                                                                                                                                                   |
|-----------------------------------------------------------------------------------|----------|-------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50118543 | BT 300M.5   | Mounting bracket | Design of mounting device: Angle, L-shape<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type, Suited for M4 screws<br>Type of mounting device: Adjustable<br>Material: Stainless steel |

### Mounting technology - Rod mounts

|                                                                                    | Part no. | Designation  | Article         | Description                                                                                                                                                                                                                                                                                                                       |
|------------------------------------------------------------------------------------|----------|--------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | 50117829 | BTP 200M-D12 | Mounting system | Design of mounting device: Protection hood<br>Fastening, at system: For 12 mm rod<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Clampable, Adjustable, Turning, 360°<br>Material: Metal                                                                                                                  |
|  | 50117252 | BTU 300M-D12 | Mounting system | Contains: 2x M4 x 25 screw, 2x M4 x 20 screw, 4x position washers<br>Design of mounting device: Mounting system<br>Fastening, at system: For 12 mm rod, Sheet-metal mounting<br>Mounting bracket, at device: Screw type, Suited for M4 screws<br>Type of mounting device: Clampable, Adjustable, Turning, 360°<br>Material: Metal |

#### Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.