

Technical data sheet

Diffuse sensor with background

Part no.: 50139645

HT25CL1/2N-M8



Figure can vary

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Technical data

Basic data

Series	25C
Operating principle	Diffuse reflection principle with background suppression

Optical data

Black-white error	< 10% up to 250 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0.005 ... 0.6 m
Operating range, gray 18%	0.015 ... 0.45 m
Operating range, black 6%	0.02 ... 0.3 m
Operating range limit	Typical operating range
Operating range limit	0.005 ... 0.6 m
Adjustment range	50 ... 600 mm
Beam path	Collimated
Light source	Laser, Red
Wavelength	650 nm
Laser class	1, IEC/EN 60825-1:2007
Transmitted-signal shape	Pulsed
Pulse duration	4.5 µs
Light spot size [at sensor distance]	3 mm x 5 mm [1,000 mm]
Type of light spot geometry	elliptic
Shift angle	Typ. ± 1.5°

Electrical data

Protective circuit	Polarity reversal protection Short circuit protected
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Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 20 mA

Outputs

Number of digital switching outputs	2 Piece(s)
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Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: $\geq(U_B - 2.5V)$ low: $\leq 2.5V$

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, NPN
Switching principle	Light switching

Switching output 2

Assignment	Connection 1, pin 2
Switching element	Transistor, NPN
Switching principle	Dark switching

Timing

Switching frequency	2,500 Hz
Response time	0.2 ms
Readiness delay	300 ms

Connection 1

Function	Signal OUT Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	PUR
No. of pins	4 -pin

Mechanical data

Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm
Housing material	Plastic
Plastic housing	ABS
Lens cover material	Plastic
Net weight	22 g
Housing color	Red
Type of fastening	Through-hole mounting with M4 thread Via optional mounting device
Compatibility of materials	ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment

Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

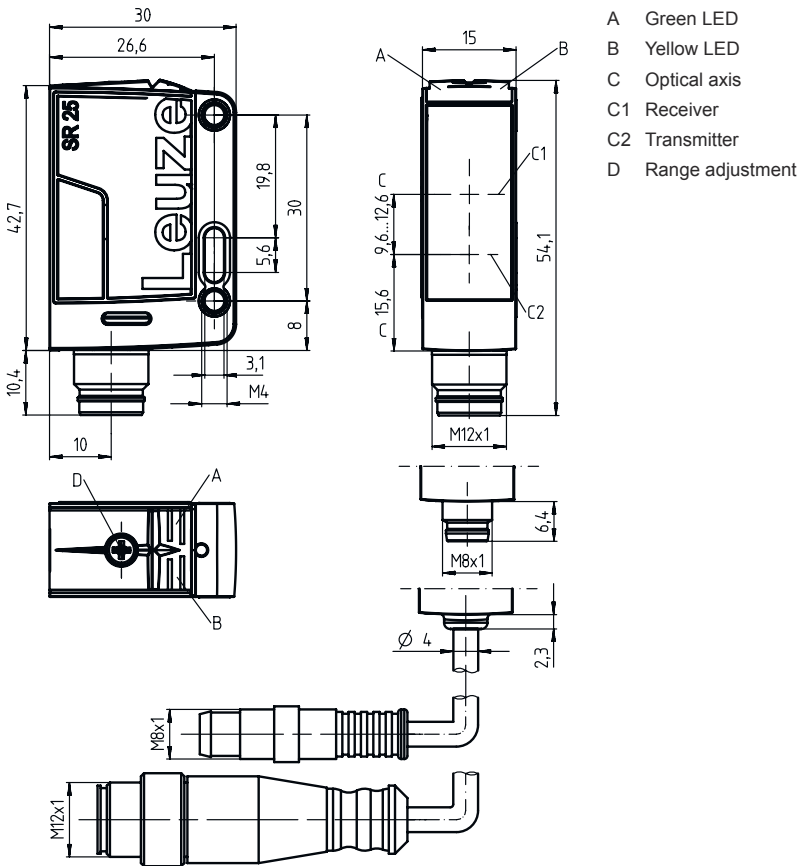
Degree of protection	IP 67 IP 69K
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	85365019
eCl@ss 5.1.4	27270904
eCl@ss 8.0	27270904
eCl@ss 9.0	27270904
eCl@ss 10.0	27270904
eCl@ss 11.0	27270904
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719

Dimensioned drawings

All dimensions in millimeters



- A Green LED
- B Yellow LED
- C Optical axis
- C1 Receiver
- C2 Transmitter
- D Range adjustment

Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	PUR
No. of pins	4 -pin

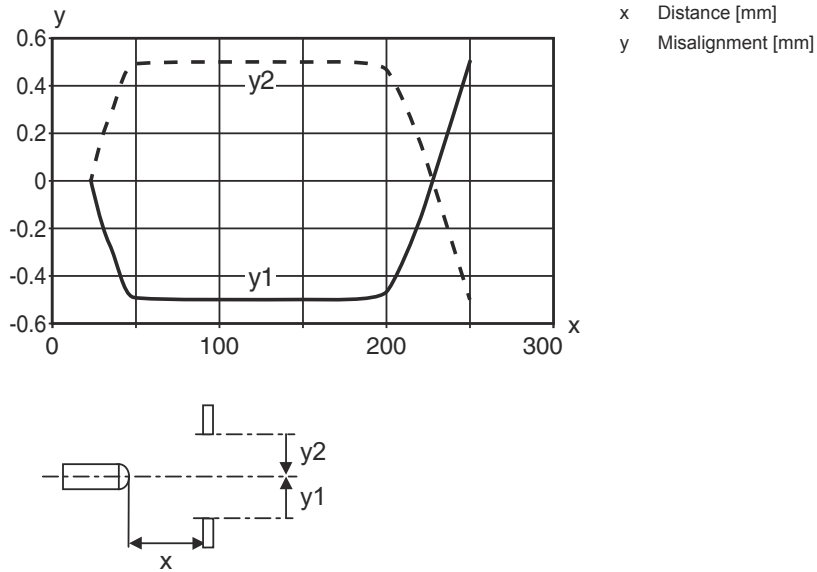
Pin Pin assignment

1	V+
2	OUT 2
3	GND
4	OUT 1

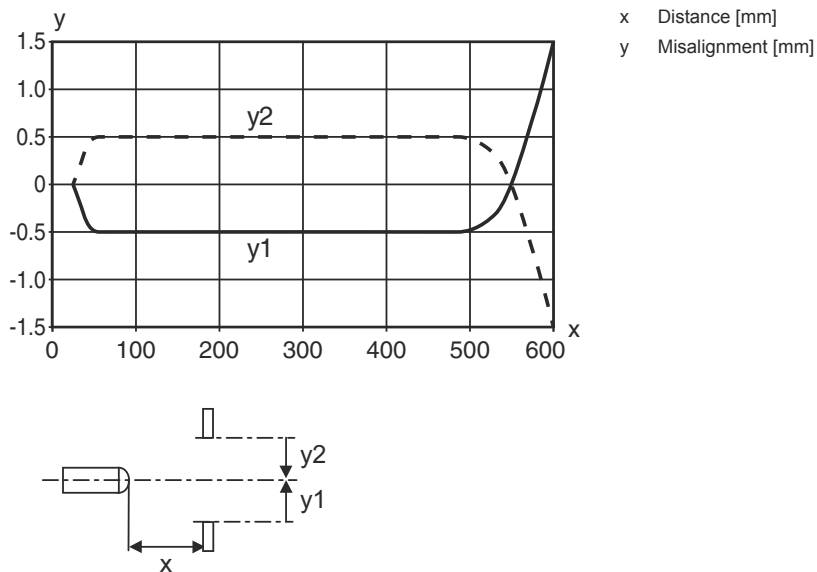


Diagrams

Typ. response behavior (focusing distance 250 mm)

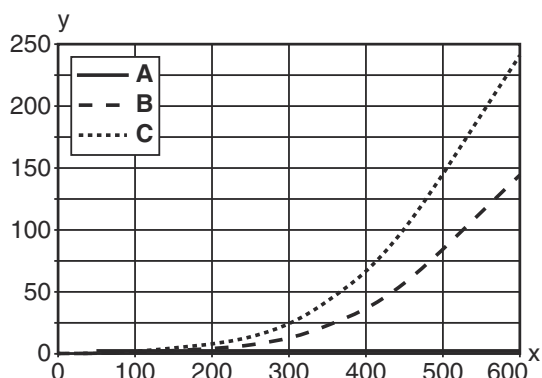


Typ. response behavior (focusing distance 600 mm)



Diagrams

Typ. black/white behavior



x Range [mm]
 y Reduction of range [mm]
 A White 90%
 B Gray 18%
 C Black 6%



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

Part number code

Part designation: **AAA25C d EE-f.GGH/IJ-K**

AAA25C	Operating principle / construction HT25C: Diffuse reflection sensor with background suppression PRK25C: Retro-reflective photoelectric sensor with polarization filter LS25C: Throughbeam photoelectric sensor transmitter LE25C: Throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	Light type n/a: red light I: infrared light
EE	Light source n/a: LED L1: laser class 1 L2: laser class 2
f	Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]
GG	Equipment A: Autocollimation principle (single lens) S: small light spot D: Detection of stretch-wrapped objects X: extended model HF: Suppression of HF illumination (LED) XL: Extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking F: Foreground suppression R: greater operating range SL: Slit diaphragm

Part number code

H	Operating range adjustment 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button R: greater operating range
i	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching
J	Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: Push-pull switching output, PNP dark switching, NPN light switching
K	Electrical connection n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- ☞ This product is not a safety sensor and is not intended as personnel protection.
- ☞ The product may only be put into operation by competent persons.
- ☞ Only use the product in accordance with its intended use.



WARNING! LASER RADIATION – CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 1** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.



- ☞ Observe the applicable statutory and local laser protection regulations.
- ☞ The device must not be tampered with and must not be changed in any way.
There are no user-serviceable parts inside the device.
Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Further information


- Light source: Average life expectancy 50,000h at an ambient temperature of 25 °C
- Sum of the output currents for both outputs 100 mA

Accessories



Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
	50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Accessories

Note



↪ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.