

# Technical data sheet Multiple light beam safety device transceiver

Part no.: 66538201 MLD510-RT3M/A



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We reserve the right to make technical changes

## **Technical data**

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#### **Basic data**

| Series          | MLD 500     |  |
|-----------------|-------------|--|
| Device type     | Transceiver |  |
| Special version |             |  |

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Special version

#### Integrated muting indicator Integrated status indicator

#### Functions

| Functions                      | Automatic restart |
|--------------------------------|-------------------|
| Integrated laser alignment aid | No                |
| Integrated muting indicator    | No                |
| Integrated status indicator    | Yes               |
|                                |                   |

#### **Characteristic parameters**

| Туре                        | 4, IEC/EN 61496           |
|-----------------------------|---------------------------|
| SIL                         | 3, IEC 61508              |
| SILCL                       | 3, IEC/EN 62061           |
| Performance Level (PL)      | e, EN ISO 13849-1         |
| MTTF <sub>d</sub>           | 204 years, EN ISO 13849-1 |
| PFH <sub>D</sub>            | 6.6E-09 per hour          |
| Mission time T <sub>M</sub> | 20 years, EN ISO 13849-1  |
| Category                    | 4, EN ISO 13849           |
|                             |                           |

#### Protective field data

| Operating range                             | 0.5 6 m |
|---|---------|
| Operating range in connection with MLD-XM03 | 0.5 8 m |

#### **Optical data**

| Number of beams                 | 3 Piece(s)                                |
|---------------------------------|---|
| Beam spacing                    | 400 mm                                    |
| Light source                    | LED, Infrared                             |
| Wavelength                      | 850 nm                                    |
| Mean power of transmitter diode | 1.369 μW                                  |
| Transmitted-signal shape        | Pulsed                                    |
| LED risk group                  | Exempt group (in acc. with EN 62471:2008) |

#### **Electrical data**

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| Performance data |                                       |                             |
|------------------|---------------------------------------|-----------------------------|
|                  | Supply voltage U <sub>B</sub>         | 26.5 31.6 V                 |
|                  | Current consumption from AS-i circuit | 140 mA                      |
| T                | ime behavior                          |                             |
| R                | esponse time                          | 30 ms                       |
| R                | estart delay time                     | 100 ms                      |
| In               | iterface                              |                             |
| Ту               | уре                                   | AS-Interface Safety at Work |
|                  |                                       |                             |

| AS-i  |                             |
|---|-----------------------------|
| Function                                    | Process                     |
| AS-i profile                                | S-7.B.1                     |
| Slave address                               | 131 programmable, default=0 |
| Cycle time acc. to AS-i specifica-<br>tions | Max. 5 ms ms                |

| Connection            |                          |
|-----------------------|--------------------------|
| Number of connections | 1 Piece(s)               |
| Connection 1          |                          |
| Function              | Machine interface        |
| Type of connection    | Connector                |
| Thread size           | M12                      |
| Material              | Metal                    |
| No. of pins           | 5 -pin                   |
| Mechanical data       |                          |
| Dimension (W x H x L) | 52 mm x 900 mm x 64.7 mm |
| Housing material      | Metal                    |
| Metal housing         | Aluminum                 |
| Lens cover material   | Plastic / PMMA           |
| Material of end caps  | Diecast zinc             |
| Net weight            | 2,000 g                  |
| Housing color         | Yellow, RAL 1021         |
| Type of fastening     | Groove mounting          |

#### **Operation and display**

| Type of display | LED        |
|-----------------|------------|
| Number of LEDs  | 2 Piece(s) |

Swivel mount

#### **Environmental data**

| Ambient temperature, operation     | -30 55 °C |
|------------------------------------|-----------|
| Ambient temperature, storage       | -40 75 °C |
| Relative humidity (non-condensing) | 0 95 %    |

#### Certifications

| Degree of protection | IP 67          |
|----------------------|----------------|
| Protection class     | III            |
| Approvals            | c TÜV NRTL US  |
|                      | c UL US        |
|                      | TÜV Süd        |
| US patents           | US 6,418,546 B |
|                      | US 7,741,595 B |

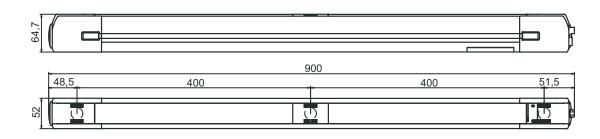
#### Classification

| Customs tariff number | 85365019 |
|-----------------------|----------|
| ECLASS 5.1.4          | 27272703 |
| ECLASS 8.0            | 27272703 |
| ECLASS 9.0            | 27272703 |
| ECLASS 10.0           | 27272703 |
| ECLASS 12.0           | 27272703 |
| ECLASS 13.0           | 27272703 |
| ECLASS 14.0           | 27272703 |
| ETIM 5.0              | EC001832 |
| ETIM 6.0              | EC001832 |
| ETIM 7.0              | EC001832 |
| ETIM 8.0              | EC001832 |
| ETIM 9.0              | EC001832 |
|                       |          |

## **Dimensioned drawings**

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All dimensions in millimeters



### **Electrical connection**

**Connection 1** 

| Function           | Machine interface |
|--------------------|-------------------|
| Type of connection | Connector         |
| Thread size        | M12               |
| Туре               | Male              |
| Material           | Metal             |
| No. of pins        | 5 -pin            |
| Encoding           | A-coded           |
|                    |                   |

| Pin | Pin assignment | Conductor color | 2 |
|-----|----------------|-----------------|---|
| 1   | AS-i+          | Brown           |   |
| 2   | n.c.           | White           |   |
| 3   | AS-i-          | Blue            | 3 |
| 4   | n.c.           | Black           |   |
| 5   | n.c.           | Gray            |   |

## **Operation and display**

| LED | Display  | Meaning  |
|-----|--|--|
| 1   | Red, continuous light                                  | OSSD off.  |
|     | Green, continuous light                                | OSSD on  |
|     | Red, flashing, 1 Hz                                    | External error                                       |
|     | Red, flashing, 10 Hz                                   | Internal error                                       |
|     | Green, flashing, 1 Hz                                  | Weak signal, device not optimally aligned or soiled. |
| 2   | Yellow, continuous light                               | Start/restart interlock locked.                      |
|     | Off  | No voltage on AS-i cable.                            |
|     | Red, continuous light                                  | AS-i slave not communicating with AS-i master        |
|     | Yellow, flashing                                       | AS-i slave has invalid address 0                     |
|     | Red/green, flashing alternately                        | AS-i slave device error or AS-i connection defective |
|     | Green, continuous light, flashing red at the same time | Periphery error                                      |
|     | Green, continuous light                                | AS-i slave communicating with AS-i master            |

## Suitable deflecting mirrors

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| <br>Part no. | Designation | Article           | Description   |
|--------------|-------------|-------------------|---|
| 66500200     | MLD-M003    | Deflecting mirror | Number of beams: 3 Piece(s)<br>Beam spacing: 400 mm<br>Type of fastening: Groove mounting, Mounting on Device Column, Swivel<br>mount |
| 66500201     | MLD-XM03    | Deflecting mirror | Number of beams: 3 Piece(s)<br>Beam spacing: 400 mm<br>Type of fastening: Groove mounting, Mounting on Device Column, Swivel<br>mount |

### Part number code

#### Part designation: MLDxyy-zab/t

| MLD | Multiple light beam safety device   |
|-----|---|
| x   | Series<br>3: MLD 300<br>5: MLD 500  |
| уу  | Function classes<br>00: transmitter<br>10: automatic restart<br>12: external testing<br>20: EDM/RES<br>30: muting<br>35: timing controlled 4-sensor muting  |
| Z   | Device type<br>T: transmitter<br>R: receiver<br>RT: transceiver<br>xT: transmitter with high range<br>xR: receiver for high range   |
| а   | Number of beams   |
| b   | Option<br>L: integrated laser alignment aid (for transmitter/receiver)<br>M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530,<br>MLD 535)<br>E: Connection socket for external muting indicator (AS-i models only) |
| /t  | Safety-related switching outputs (OSSDs), connection technology<br>-: transistor output, M12 plug<br>A: Integrated AS-i interface, M12 plug, (safety bus system)  |
| 1   | Note  |
| A   | ♣ A list with all available device types can be found on the Leuze website at www.leuze.com.  |

### Accessories

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# Connection technology - Connection cables

|         | Part no. | Designation        | Article          | Description   |
|---------|----------|--------------------|------------------|---|
|         | 50133859 | KD S-M12-5A-P1-020 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 2.000 mm<br>Sheathing material: PUR  |
| un<br>D | 50136146 | KD S-M12-5A-P1-250 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 25.000 mm<br>Sheathing material: PUR |

## Mounting technology - Swivel mounts

| <br>Part no. | Designation    | Article              | Description   |
|--------------|----------------|----------------------|---|
| 560340       | BT-SET-240BC   | Mounting bracket set | Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 240°<br>Material: Metal<br>Shock absorber: No          |
| 540350       | BT-SET-240BC-E | Mounting bracket set | Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 240°<br>Material: Metal, Plastic<br>Shock absorber: No |

### Services

|         | Part no. | Designation | Article           | Description  |
|---------|----------|-------------|-------------------|--|
| ()      | S981050  | CS40-I-140  | Safety inspection | Details: Checking of a safety light barrier application in accordance with<br>current standards and guidelines. Inclusion of the device and machine data in<br>a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by<br>customer's employees and access to the machine for Leuze employees must<br>be ensured. |
| ц.<br>С | S981046  | CS40-S-140  | Start-up support  | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.   |

|   | Note  |
|---|---|
| 1 | ♣ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page. |