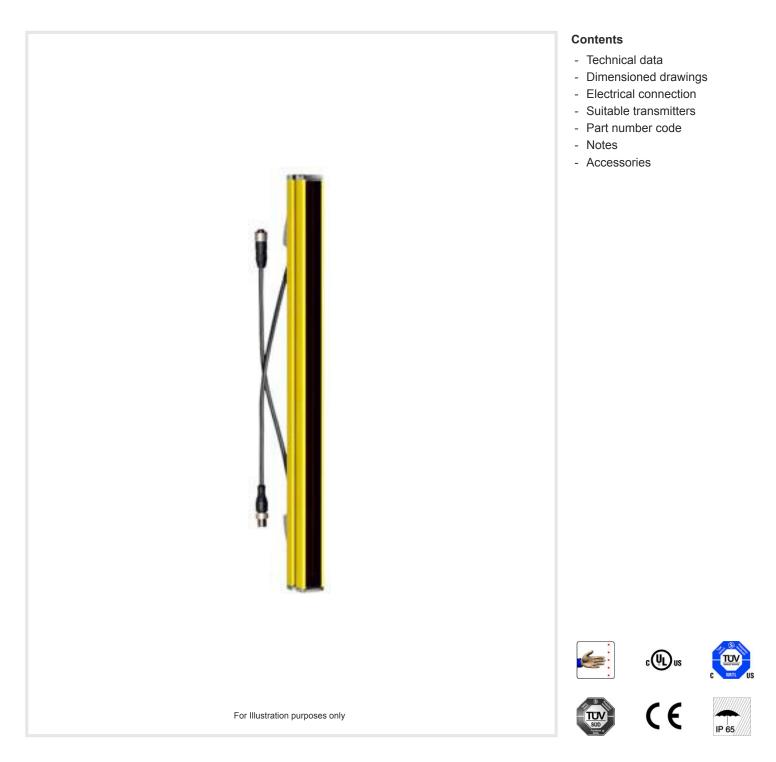
Leuze

Technical data sheet Safety light curtain receiver

Part no.: 68023313 MLC520R30-1350MG



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 eng • 2024-07-06

We reserve the right to make technical

Technical data

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Basic data

Series	MLC 500
Device type	Receiver
Cascading	Middle Guest
Contains	2x BT-NC sliding block
Application	Hand protection

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	30 mm
Protective field height	1,350 mm

54 Piece(s)

12 ms, plus response times of the Host/ Guest devices

Optical data

Number of beams

Time behavior

Response time

Connection

_		
Number of connections		2 Piece(s)
	Connection 1	
	Function	Cascade, Host In
	Type of connection	Cable with connector
	Cable length	330 mm
	Sheathing material	PUR
	Thread size	M12

Connection 2

Material

No. of pins

Function	Cascade, Guest Out		
Type of connection	Cable with connector		
Cable length	330 mm		
Sheathing material	PUR		
Thread size	M12		
Material	Plastic		
No. of pins	8 -pin		

Plastic

8 -pin

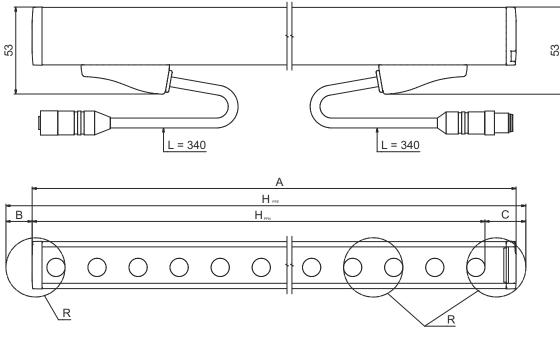
Mechanical data

29 mm x 1,364 mm x 53 mm
Metal
Aluminum
Plastic / PMMA
Diecast zinc
1,548 g
Yellow, RAL 1021
Groove mounting
Mounting brackets
Swivel mount
0 55 °C
-30 70 °C
0 95 %
IP 65
III
c TÜV NRTL US
c UL US
TÜV Süd
101 000
50 m/s ²
50 m/s²
50 m/s² 100 m/s²
50 m/s² 100 m/s²
50 m/s² 100 m/s² US 6,418,546 B
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Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C



 H_{PFE} Effective protective field height = 1378 mm

- $\rm H_{\rm PFN}$ Nominal protective field height = 1350 mm
- A Total height = 1364 mm
- B 19 mm

C 9 mm

R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

Function	Cascade, Host In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Type of stranding	Pair stranding (twisted pair)
Wire cross section	0.14 mm ²
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Connection 2

Function	Cascade, Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm²

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Electrical connection

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Connection 2

Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Suitable transmitters

Part no.	Designation	Article	Description
68022313	MLC500T30-1350MG	Safety light curtain transmitter	Resolution: 30 mm Protective field height: 1,350 mm Operating range: 0 10 m Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

Part number code

MLC	Safety light curtain
x	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating
Ν	Note
A	A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes





Observe intended use!

 $\ensuremath{^{\ensuremath{\&}}}$ The product may only be put into operation by competent persons.

Only use the product in accordance with its intended use.

Accessories

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	429278	CB-M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
1111	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
R. Com	429395	BT-2HF-G	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

	Part no.	Designation	Article	Description
\bigcirc	S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.

Accessories

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Part no.	Designation	Article	Description
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

	Note
6	∜ A list with all a

A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.