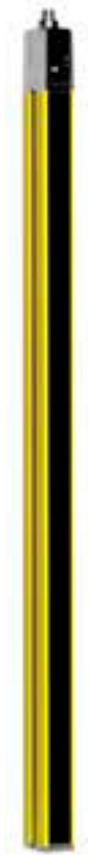
# Technical data sheet
# Safety light curtain receiver
Part no.: 68007216
MLC510R20-1650/A



For Illustration purposes only

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IP 65

# Technical data

Leuze

## Basic data

| | |
|---|---|
| **Series** | MLC 500 |
| **Device type** | Receiver |
| **Contains** | 2x BT-NC sliding block |
| **Application** | Hand protection |

## Characteristic parameters

| | |
|---|---|
| **Type** | 4, IEC/EN 61496 |
| **SIL** | 3, IEC 61508 |
| **SILCL** | 3, IEC/EN 62061 |
| **Performance Level (PL)** | e, EN ISO 13849-1 |
| **$PFH_D$** | 7.73E-09 per hour |
| **Mission time $T_M$** | 20 years, EN ISO 13849-1 |
| **Category** | 4, EN ISO 13849 |

## Protective field data

| | |
|---|---|
| **Resolution** | 20 mm |
| **Protective field height** | 1,650 mm |

## Optical data

| | |
|---|---|
| **Synchronization** | Optical between transmitter and receiver |

## Electrical data

| | |
|---|---|
| **Protective circuit** | Overvoltage protection |
| | Short circuit protected |

### Performance data

| | |
|---|---|
| **Supply voltage $U_B$** | 26.5 ... 31.6 V |
| **Current consumption from AS-i circuit** | 150 mA |

## Time behavior

| | |
|---|---|
| **Response time** | 29 ms |
| **Restart delay time** | 100 ms |

## Interface

| | |
|---|---|
| **Type** | AS-Interface Safety at Work |

### AS-i

| | |
|---|---|
| **Function** | Process |
| **AS-i profile** | S-0.B.F |
| **Slave address** | 1..31 programmable, default=0 |
| **Cycle time acc. to AS-i specifications** | Max. 5 ms ms |

## Connection

| | |
|---|---|
| **Number of connections** | 1 Piece(s) |

### Connection 1

| | |
|---|---|
| **Function** | Machine interface |
| **Type of connection** | Connector |
| **Thread size** | M12 |
| **Material** | Metal |
| **No. of pins** | 5 -pin |

### Cable properties

| | |
|---|---|
| **Permissible conductor cross section, typ.** | 0.25 mm² |
| **Length of connection cable, max.** | 100 m |
| **Permissible cable resistance to load, max.** | 200 Ω |

## Mechanical data

| | |
|---|---|
| **Dimension (W x H x L)** | 29 mm x 1,716 mm x 35.4 mm |
| **Housing material** | Metal |
| **Metal housing** | Aluminum |
| **Lens cover material** | Plastic / PMMA |
| **Material of end caps** | Diecast zinc |
| **Net weight** | 1,800 g |
| **Housing color** | Yellow, RAL 1021 |
| **Type of fastening** | Groove mounting |
| | Mounting brackets |
| | Mounting on Device Column |
| | Swivel mount |

## Operation and display

| | |
|---|---|
| **Type of display** | LED |
| **Number of LEDs** | 2 Piece(s) |

## Environmental data

| | |
|---|---|
| **Ambient temperature, operation** | 0 ... 55 °C |
| **Ambient temperature, storage** | -30 ... 70 °C |
| **Relative humidity (non-condensing)** | 0 ... 95 % |

## Certifications

| | |
|---|---|
| **Degree of protection** | IP 65 |
| **Protection class** | III |
| **Certifications** | c TÜV NRTL US |
| | c UL US |
| | TÜV Süd |
| **Vibration resistance** | 50 m/s² |
| **Shock resistance** | 100 m/s² |
| **US patents** | US 6,418,546 B |

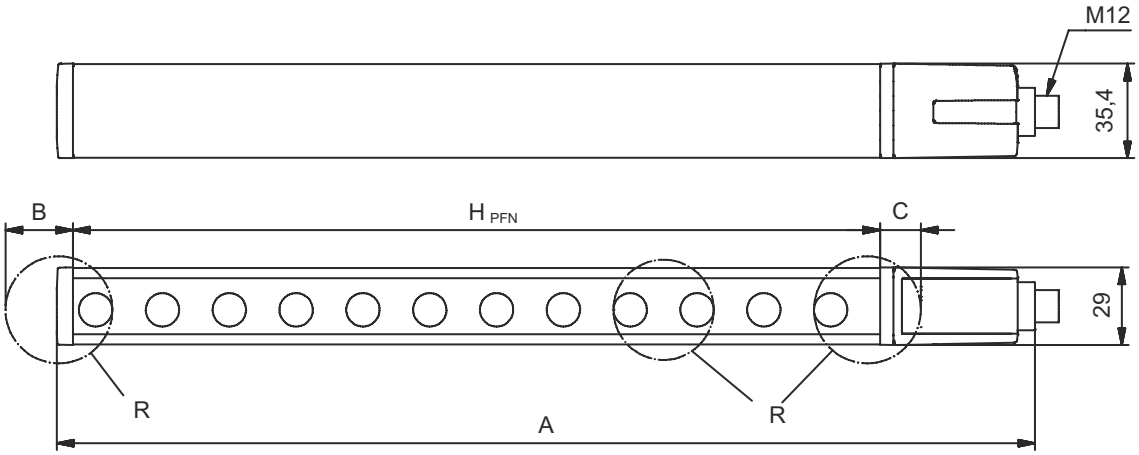
## Classification

| | |
|---|---|
| **Customs tariff number** | 85365019 |
| **ECLASS 5.1.4** | 27272704 |
| **ECLASS 8.0** | 27272704 |
| **ECLASS 9.0** | 27272704 |
| **ECLASS 10.0** | 27272704 |
| **ECLASS 11.0** | 27272704 |
| **ECLASS 12.0** | 27272704 |
| **ECLASS 13.0** | 27272704 |
| **ECLASS 14.0** | 27272704 |
| **ETIM 5.0** | EC002549 |
| **ETIM 6.0** | EC002549 |
| **ETIM 7.0** | EC002549 |
| **ETIM 8.0** | EC002549 |
| **ETIM 9.0** | EC002549 |

# Dimensioned drawings

All dimensions in millimeters

## Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$



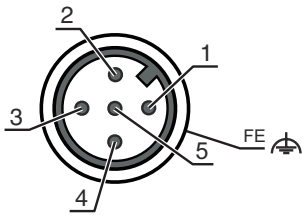

| | | | |
|---|---|---|---|
| $H_{PFE}$ | Effective protective field height = 1667 mm | C | 10 mm |
| $H_{PFN}$ | Nominal protective field height = 1650 mm | R | Effective protective field height $H_{PFE}$ goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R. |
| A | Total height = 1716 mm | | |
| B | 7 mm | | |

# Electrical connection

## Connection 1

| | |
|---|---|
| **Function** | Machine interface |
| **Type of connection** | Connector |
| **Thread size** | M12 |
| **Type** | Male |
| **Material** | Metal |
| **No. of pins** | 5 -pin |
| **Encoding** | A-coded |

| Pin | Pin assignment |
|---|---|
| **1** | AS-i+ |
| **2** | n.c. |
| **3** | AS-i- |
| **4** | n.c. |
| **5** | n.c. |




# Operation and display

| LED | Display | Meaning |
|---|---|---|
| **1** | Off | Device switched off |
| | Red, continuous light | Protective field interrupted |
| | Red, flashing, 1 Hz | External error |
| | Red, flashing, 10 Hz | Internal error |
| | Green, flashing, 1 Hz | Protective field free, weak signal |
| | Green, continuous light | Protective field free |
| **2** | Off | No voltage |
| | On | OSSD off, transmission channel C2 |
| | Green, continuous light | AS-i slave communicating with AS-i master |
| | Red, continuous light | AS-i slave not communicating with AS-i master |

# Operation and display

| LED | Display | Meaning |
|---|---|---|
| 2 | Yellow, flashing | AS-i slave has invalid address 0 |
| | Red, flashing | AS-i slave device error or AS-i connection defective |
| | Red/green, flashing alternately | Periphery error |

# Suitable transmitters

| | Part no. | Designation | Article | Description |
|---|---|---|---|---|
| | 68006216 | MLC500T20-1650/A | Safety light curtain transmitter | Resolution: 20 mm<br>Protective field height: 1,650 mm<br>Operating range: 0 ... 15 m<br>Interface: AS-Interface Safety at Work<br>Connection: Connector, M12, Metal, 5 -pin |

# Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

| MLC | Safety light curtain |
|---|---|
| **x** | **Series**<br>3: MLC 300<br>5: MLC 500 |
| **yy** | **Function classes**<br>00: transmitter<br>01: transmitter (AIDA)<br>02: transmitter with test input<br>10: basic receiver - automatic restart<br>11: basic receiver - automatic restart (AIDA)<br>20: standard receiver - EDM/RES selectable<br>30: extended receiver - blanking/muting |
| **z** | **Device type**<br>T: transmitter<br>R: receiver |
| **a** | **Resolution**<br>14: 14 mm<br>20: 20 mm<br>30: 30 mm<br>40: 40 mm<br>90: 90 mm |
| **hhhh** | **Protective field height**<br>150 … 3000: from 150 mm to 3000 mm |
| **e** | **Host/Guest (optional)**<br>H: Host<br>MG: Middle Guest<br>G: Guest |
| **i** | **Interface (optional)**<br>/A: AS-i |
| **ooo** | **Option**<br>/V: high Vibration-proof<br>EX2: explosion protection (zones 2 + 22)<br>SPG: Smart Process Gating |

**Note**

↳ A list with all available device types can be found on the Leuze website at www.leuze.com.

# Notes

**Observe intended use!**

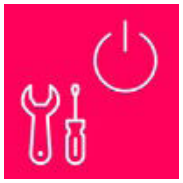
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

# Accessories

## Mounting technology - Swivel mounts

| | Part no. | Designation | Article | Description |
|---|---|---|---|---|
| | 429393 | BT-2HF | Mounting bracket set | Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 360°<br>Material: Metal, Plastic |

## Services

| | Part no. | Designation | Article | Description |
|---|---|---|---|---|
| | S981050 | CS40-I-140 | Safety inspection | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. |
|  | S981046 | CS40-S-140 | Start-up support | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. |

**Note**

- A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.